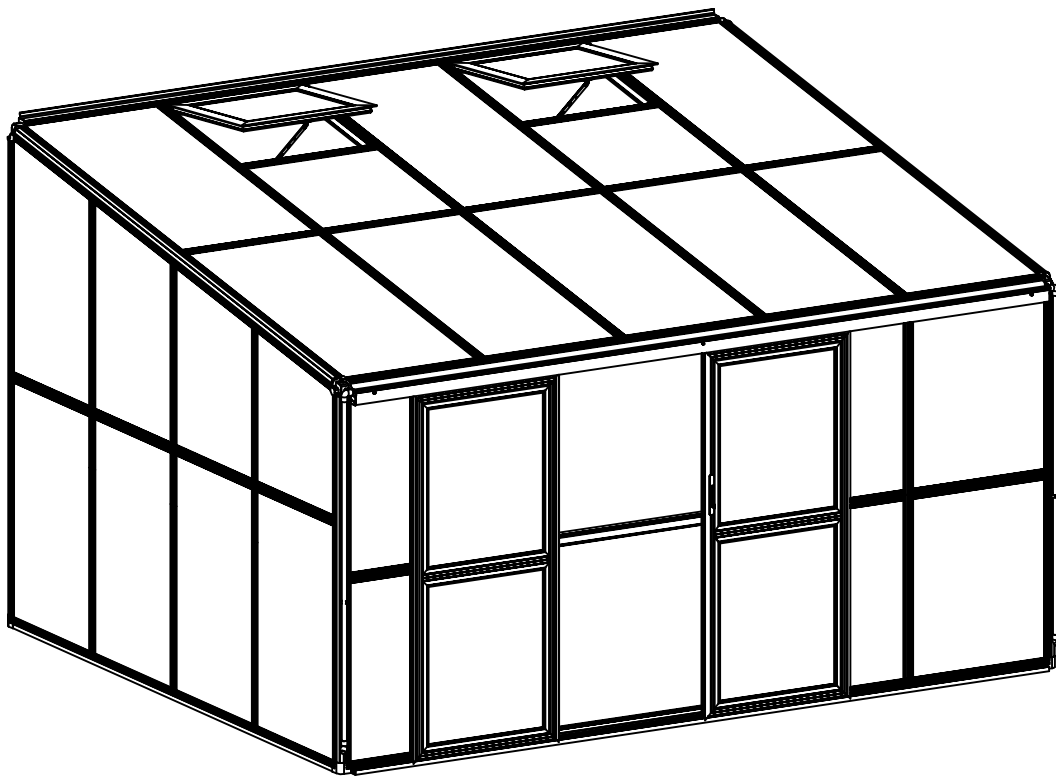


Greenhouse GM37405 Assembly instructions

www.ttshop.se



MODEL:GM37405

PRODUCT SIZE(LxWxH):320x392x250cm

PLEASE READ CAREFULLY BEFORE ASSEMBLY

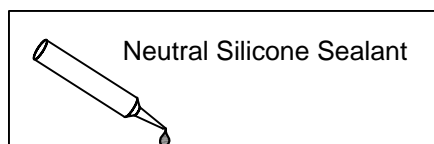
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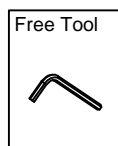
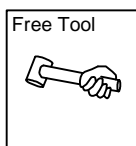
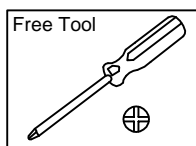
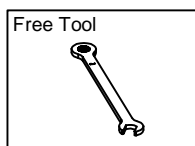
Assembly and Maintenance Advice

1. For safety purposes, we strongly recommend that this product is assembled by at least two people.
2. Some components have sharp metal edges. Please be careful when handling metal components. Please wear gloves, shoes and safety goggles during assembly.
3. Lay all of the components on a soft carpet or blanket to avoid any scratches or damages.
4. DO NOT climb or stand on the roof. Heavy articles should not be leaned against the greenhouse.
5. Keep the roof and gutter clear of snow, dirt & leaves. Allowing snow to build up on the roof may damage the product.
6. Unlike steel, if the paint finish is scratched this will not harm the aluminium underneath.
7. When your product needs cleaning, use a mild detergent solution and rinse with cold clean water. Do not use acetone, abrasive cleaners or strong detergents to clean the panels.

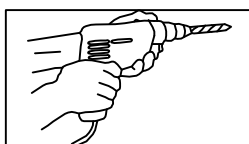
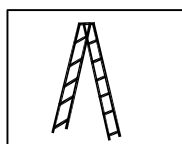
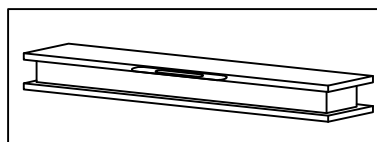
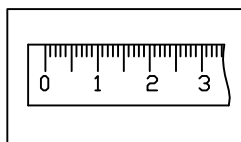
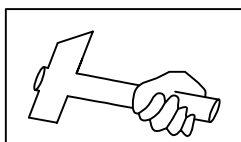
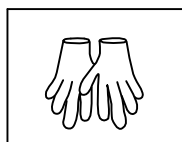
Component required but not provided:



Tools Provided:



Tools Required when Assembly (Not Provided)



Assembly at least by two Persons

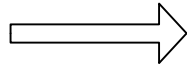
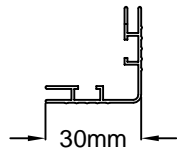


Functions and Features:

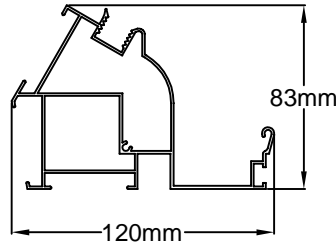
1. Compared with traditional greenhouses, this exciting new product features many significant improvements. The hollow box profile aluminium framing is much stronger than other greenhouses and it can withstand much greater pressure.

Wind resistance up to 12th typhoon (40M/S or 120KM/H). Weight Support 80KGS/M2, Snow load capability over 40CM.

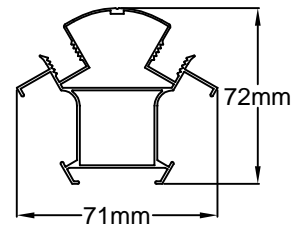
Traditional Greenhouse



New Large Lean to Greenhouse

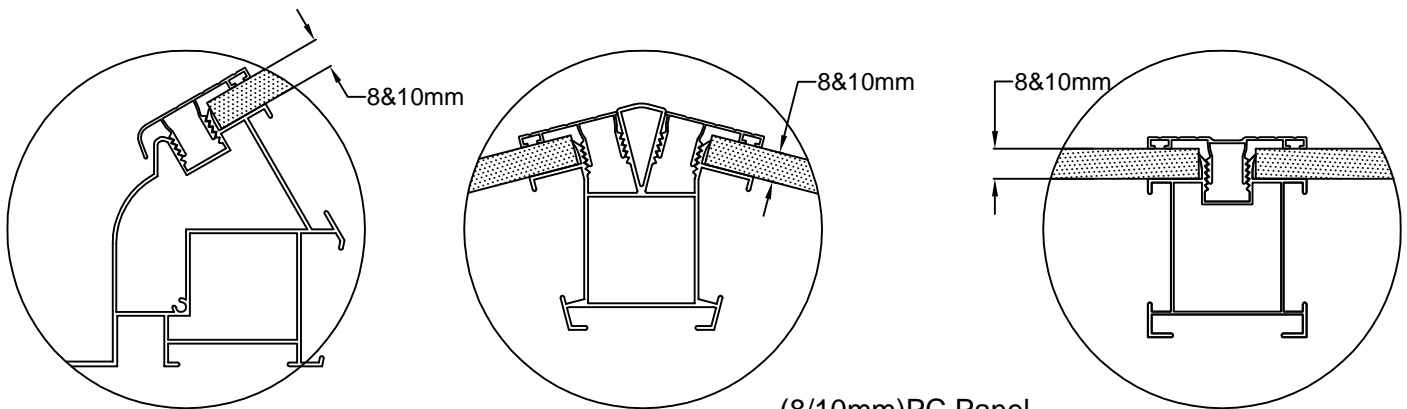


Gutter Profile

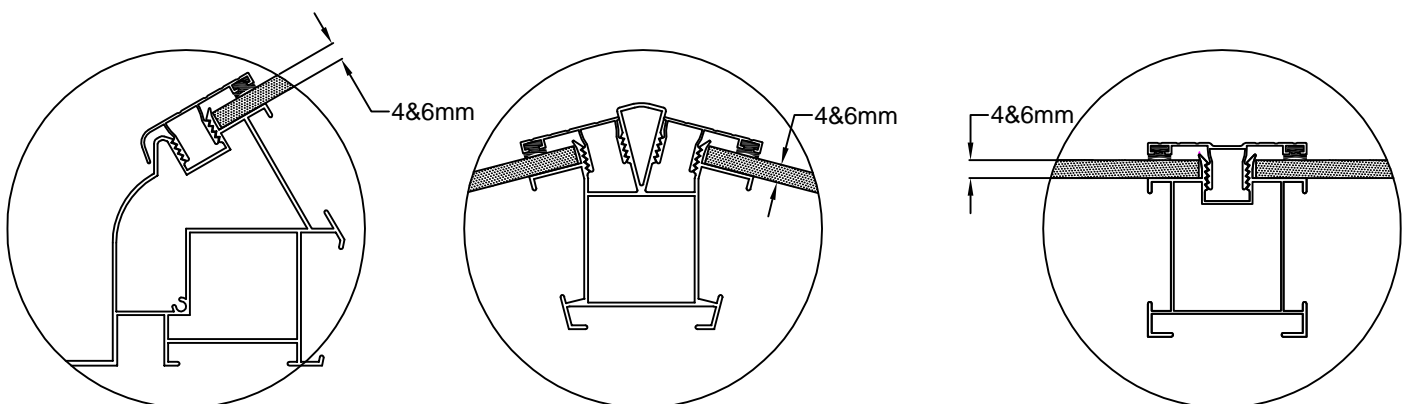


Post

2. A great improvement for this new greenhouse is bigger bar capping and thicker connectors, which are much neater and stronger. Another benefit is that these greenhouses can be glazed with glass or polycarbonate of varying thicknesses.



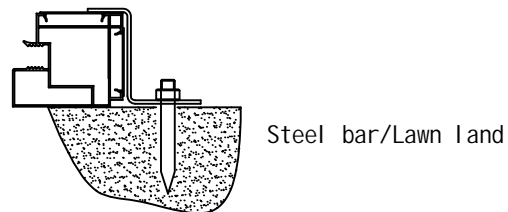
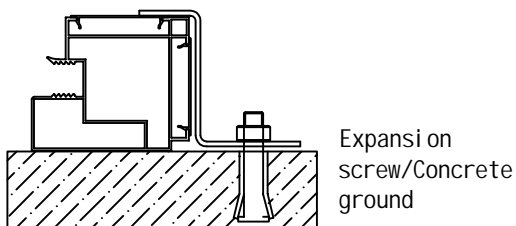
(8/10mm)PC Panel



(4/6mm)Glass Panel

* If you are glazing this greenhouse with glass you will need to slide the rubber gaskets (provided) into the bar capping.

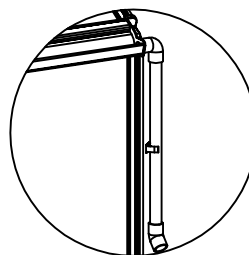
3. Base anchor brackets are included as standard with expanding bolts to ensure a secure fixing into concrete or paving. Alternatively, you can use the brackets to fix into a timber base with wood screws.



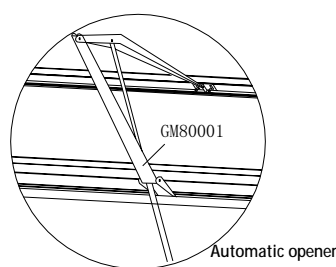
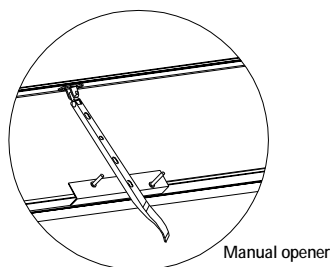
4. Our unique frame connectors (2.5mm thick) make much stronger joints than conventional greenhouses.



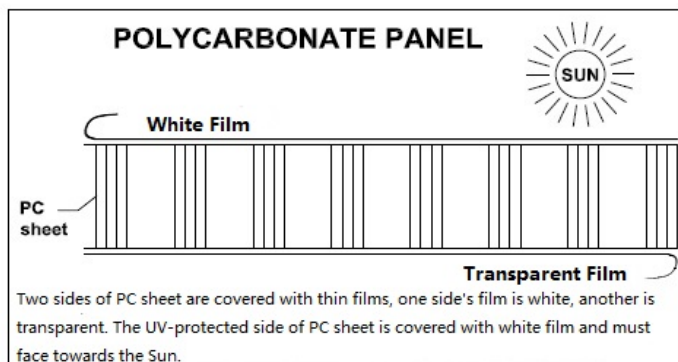
5. The strong two part eaves beam includes an integral gutter. Downpipes are also included as standard so you can collect rainwater.























6. Manual window handles are included as standard with the roof vents. If required, automatic roof vent openers are available as an inexpensive optional extra.

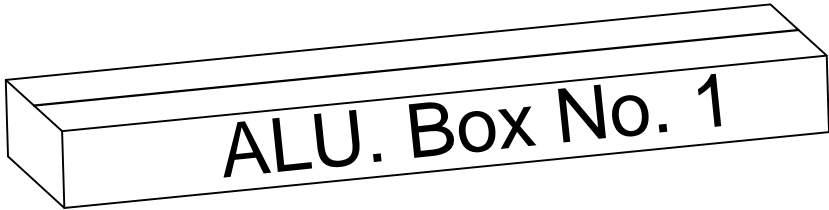
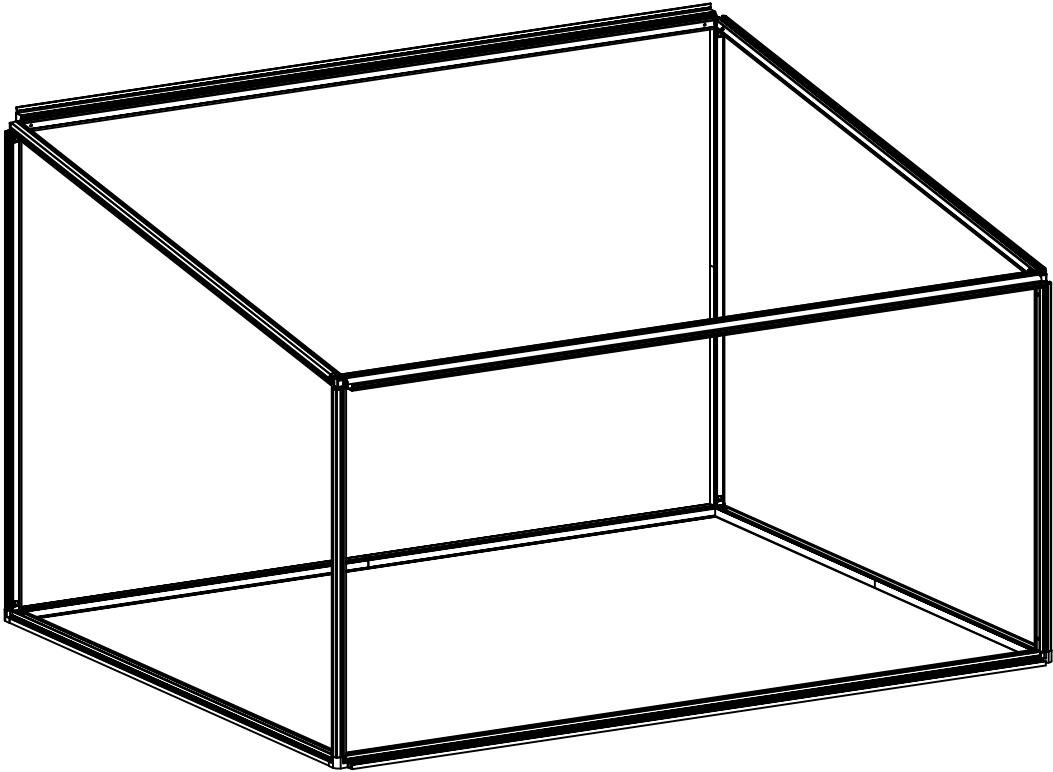


7. Remove approximately 2 inches of film from all sheet edges before installing and remove all film immediately after the construction is completed. Please ensure that the side with the white film faces outwards.





































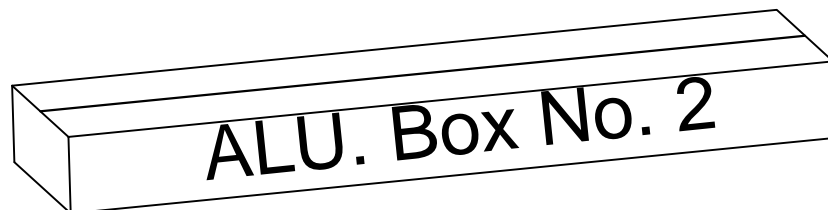
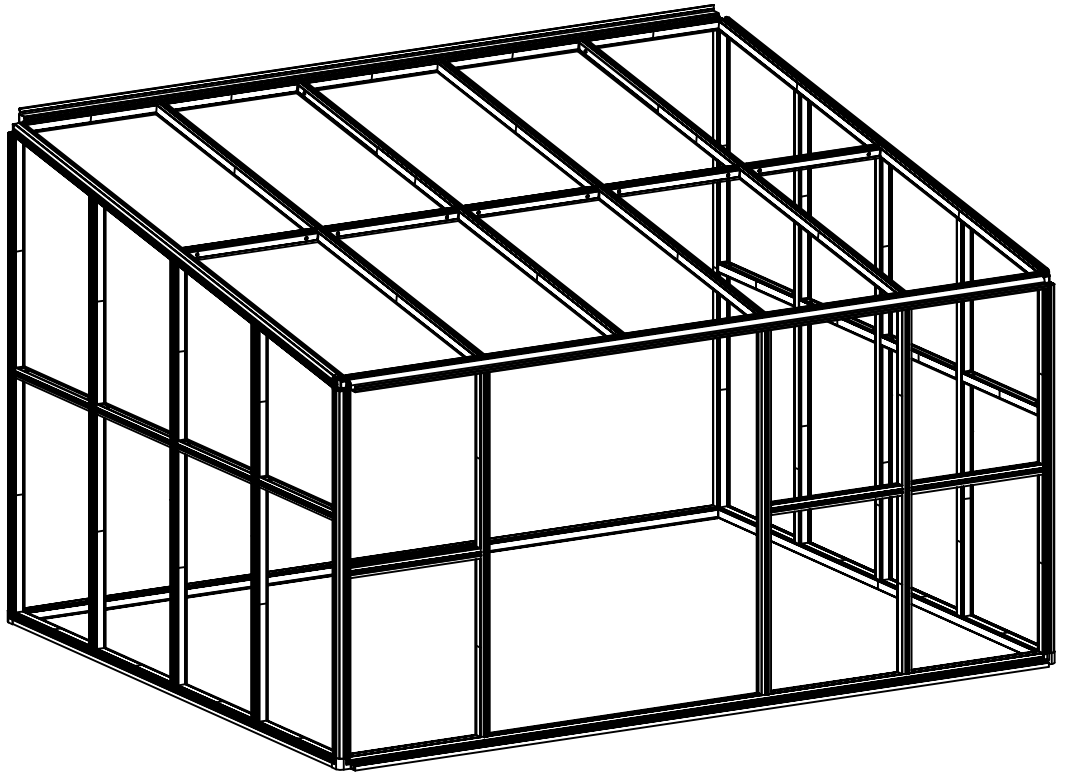
GM37405(ALU. Box No.1)

PART	NO	QTY
	L01A	2
	L01B	2
	L01C	2
	L06	1
	L07	1
	L08A	2
	L08B	1
	L09	1
	L10	1
	L14	1
	L26A	2
	L26B	2
	L26C	4
	A	2
	B	2
	D	1
	E	1
	F	1
	G	1
	J01	4



GM37405 (ALU. Box No.2)

PART	NO	QTY	PART	NO	QTY
	L02A	3		K	52
	L02B	4		M	6
	L02D	1			
	L02E	1			
	L02F	1			
	L02G	1			
	L02H	1			
	L02I	1			
	L02K	16			
	L23A	5			
	L23B	4			
	L23C	24			
	L23D	12			
	L23E	16			
	L23F	4			
	L23N	2			
	L24A	16			
	L24B	2			
	L24C	6			
	L24D	1			
	L24E	1			
	L24F	1			
	L24G	1			
	L24H	1			
	L24I	1			
	L25A	2			
	L25B	2			
	L25C	2			
	L25D	2			
	L25E	2			
	L25F	2			
	L25G	2			
	L25H	2			



GM37405(ALU.BoxNo.3)

PART	NO	QTY	PART	NO	QTY
	L02K	2		S01 M6X12	9
	L11A	4		M01 M6	3
	L11B	4		M03 M6	9
	L11C	2		Z01 Ø4X14	2
	L11D	9		Z02 Ø4X14D	10

Door

PART	NO	QTY	PART	NO	QTY
	L13	1		J	8
	L16A	8		D	4
	L16B	8		S02 M8X30	4
	L17	2		M02 M8	4
	L18A	2		Z04 Ø4X40	8
	L18B	1			
	L18C	1			
	L18D	4			
	L11H	8			
	L11J	8			

Windowx2pcs

PART	NO	QTY
	L11F	4
	L11G	4
	L15A	2
	L19A	4
	L19B	2
	L20	2
	J	8
	W06	2
	Z03 Ø4X10	4
	Z02 Ø4X14D	4
	Y10	2

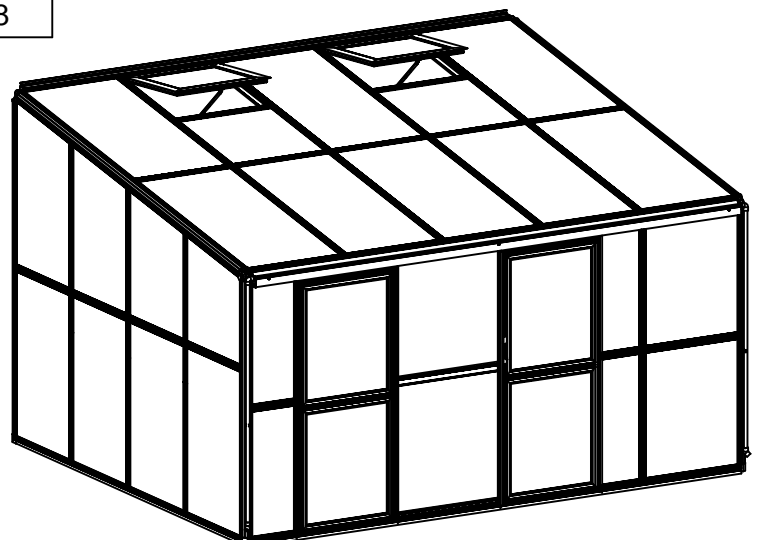
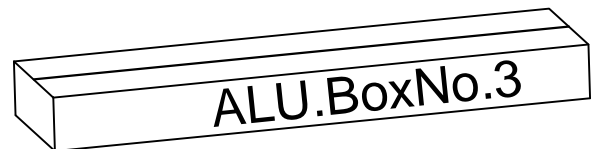
Base

PART	NO	QTY
	W05	14
	S03 M8X60	14















	L11E	2
	L12A	3
	L12B	4
	L12D	1
	L12E	1
	L12F	1
	L12G	1
	L12H	1
	L12I	1
	L12K	18
	L23C	18
	K	4
	Z	4
	J02R/L	1/1
	J03R/L	1/1
	J05	2
	J06	2
	J07	2
	J08	2
	W03	2
	W06	2
	W08	2
	W12	2
	W13	2

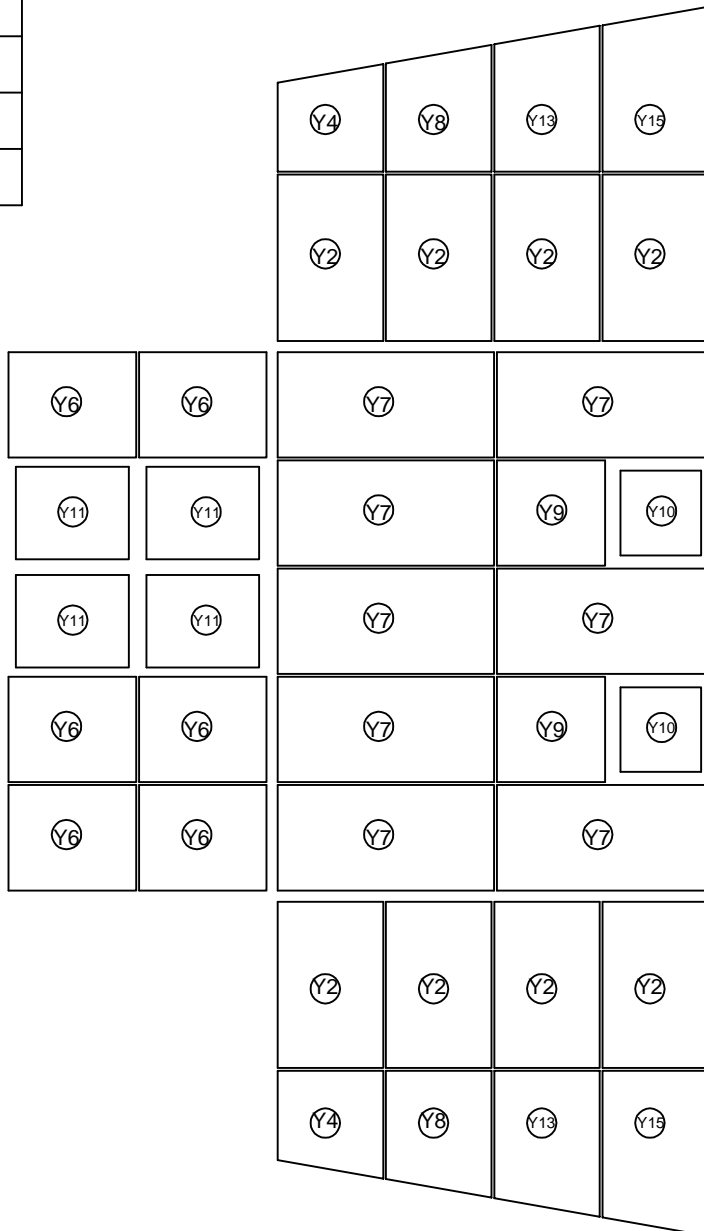
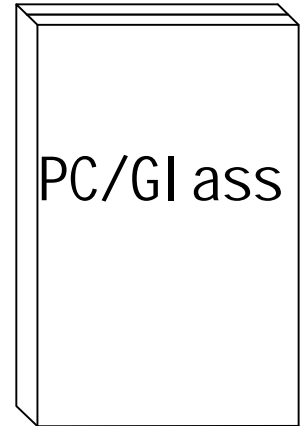
Automatic Openers (Optional)












PART	NO	QTY
	W10	2
	GM80001	2
	Z03 Ø4X10	8



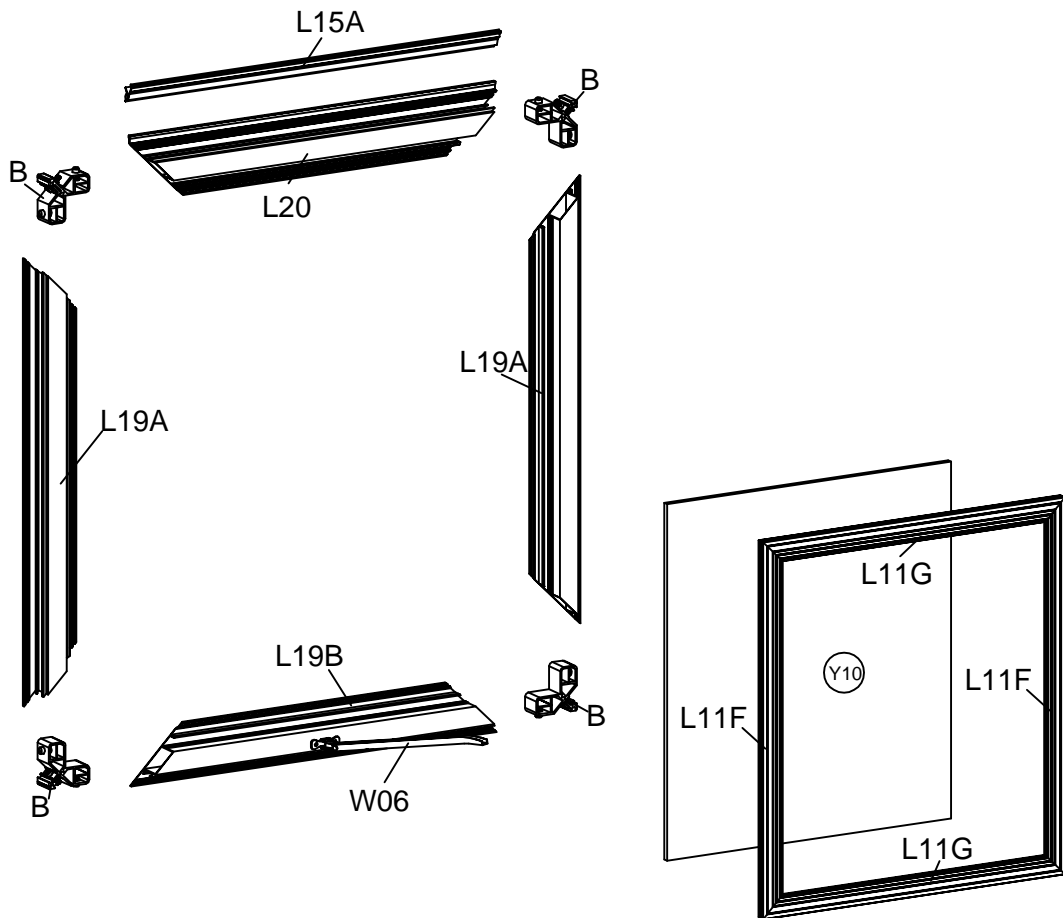
GM37405 (PC/GLASS. Box)

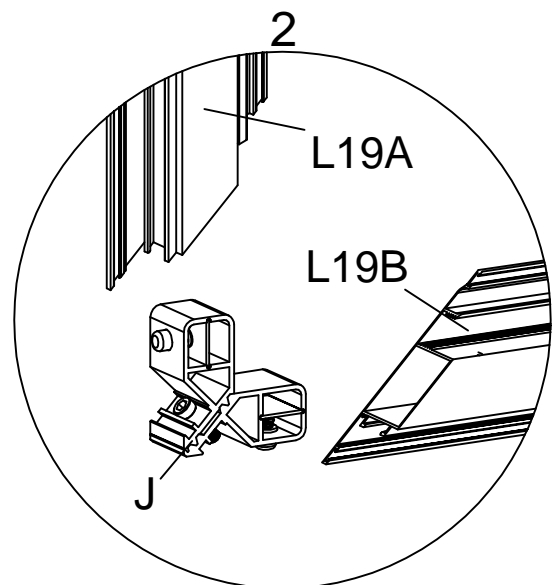
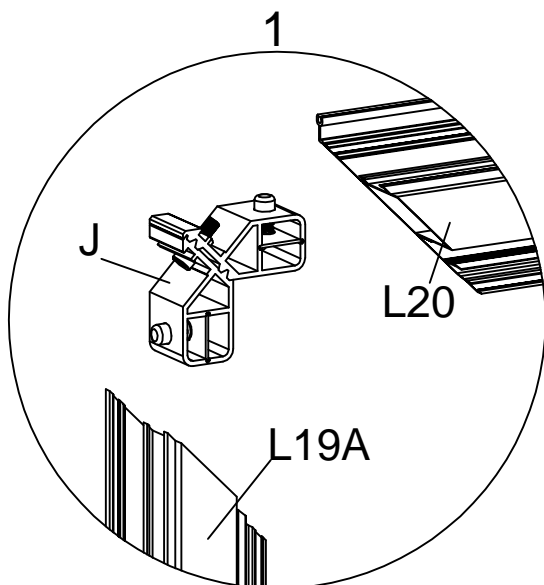
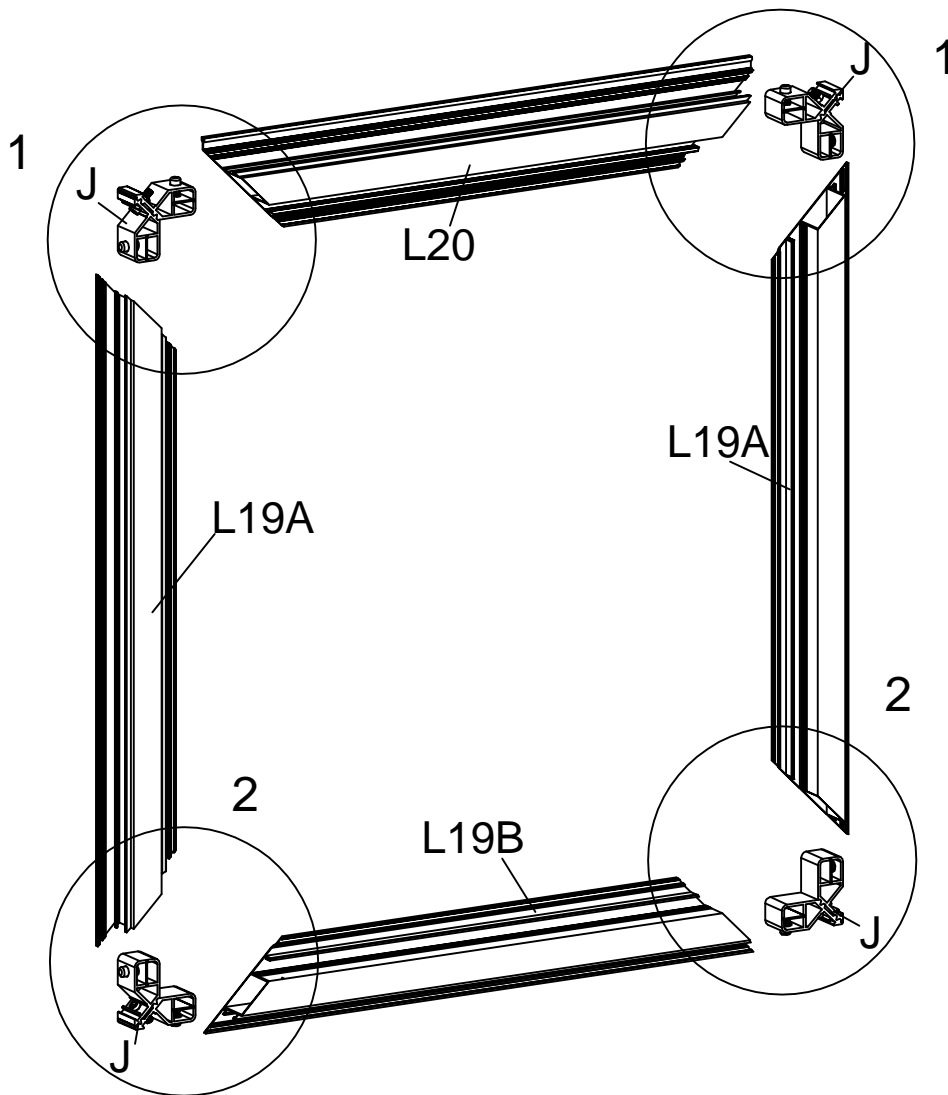
PART	NO	QTY
	Y1	1
	Y2	8
	Y3	1
	Y4	1
	Y5	1
	Y6	6
	Y7	8
	Y8	1
	Y9	2
	Y10	2
	Y11	4
	Y13	1
	Y14	1
	Y15	1



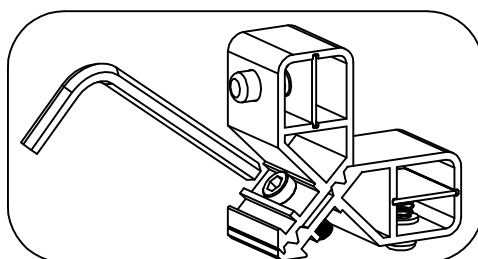
PART	NO	QTY
	L11F	4
	L11G	4
	L15A	2
	L19A	4
	L19B	2
	L20	2
	J	8
	W06	2
	Z03 Ø4X10	4
	Z02 Ø4X14D	4
	Y10	2

Roof Vents Assembly 2PCS

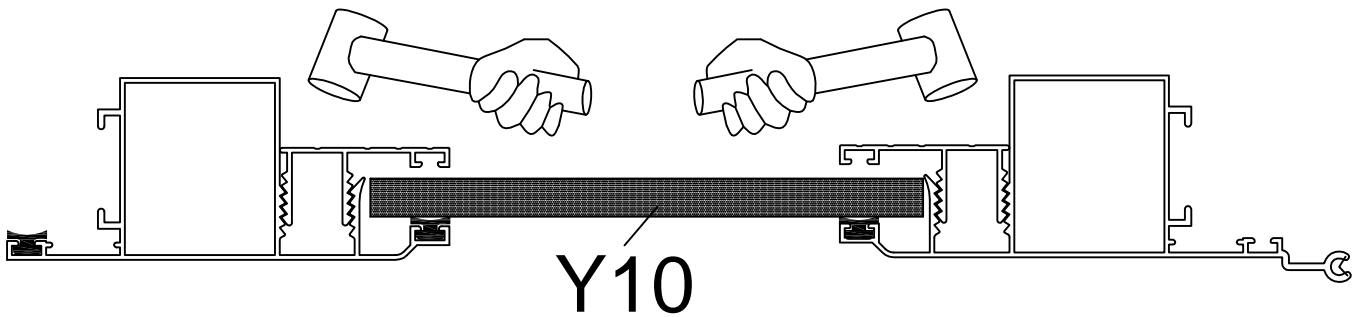
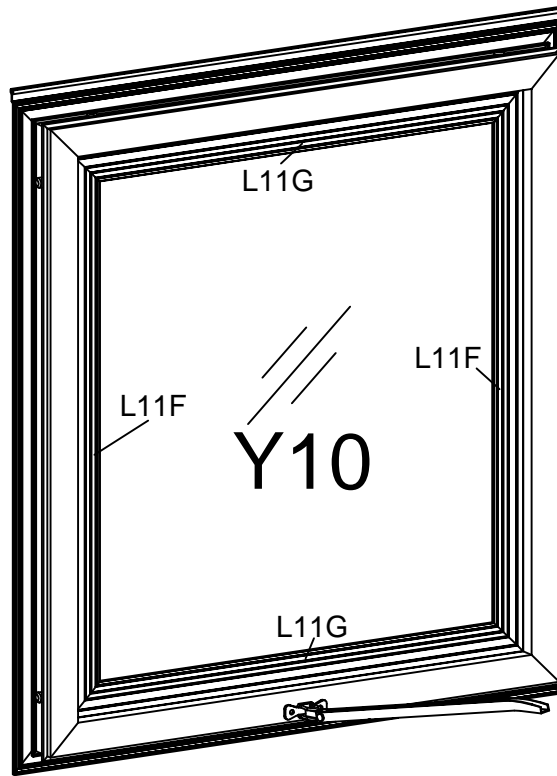




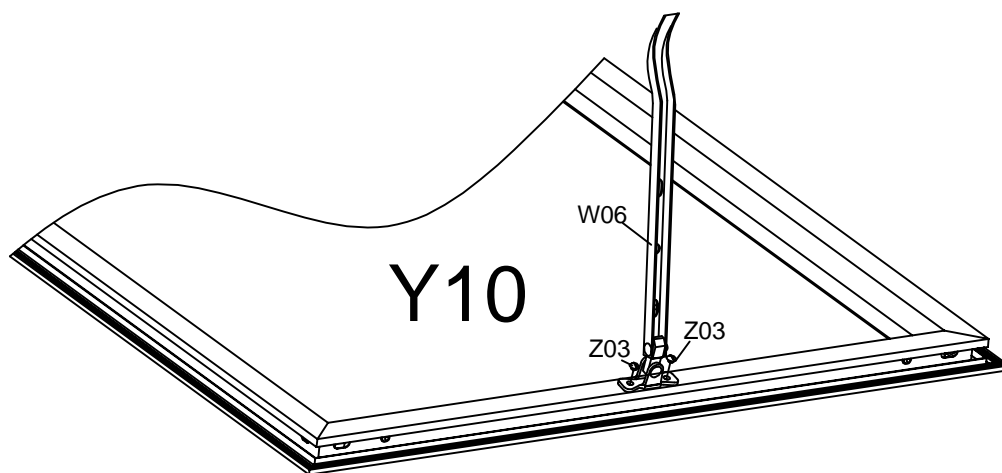
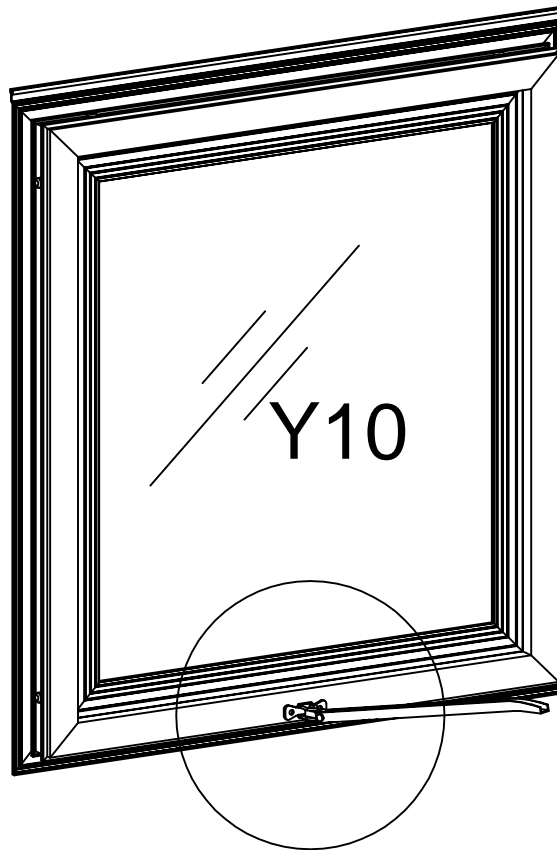
Push down the button on connector J before inserting it into the end of the frame profile.



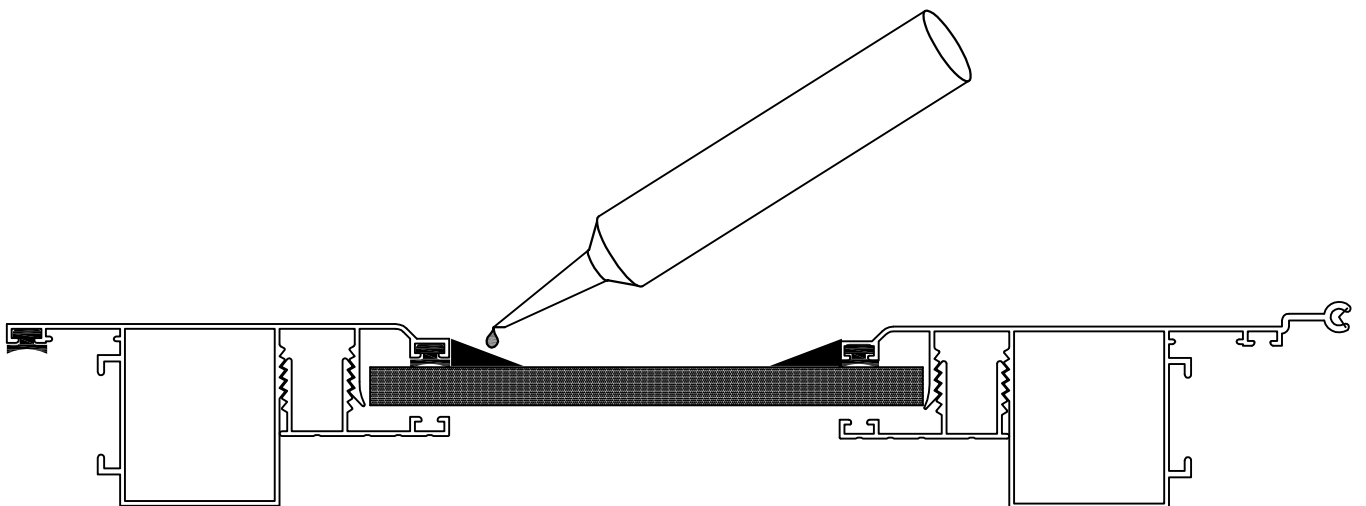
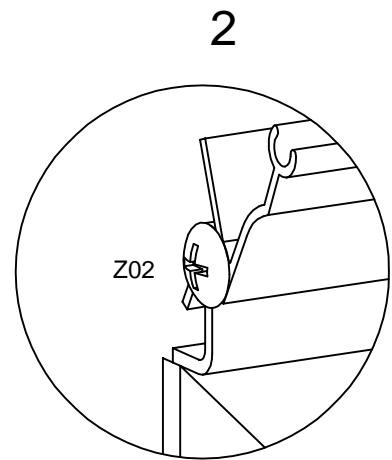
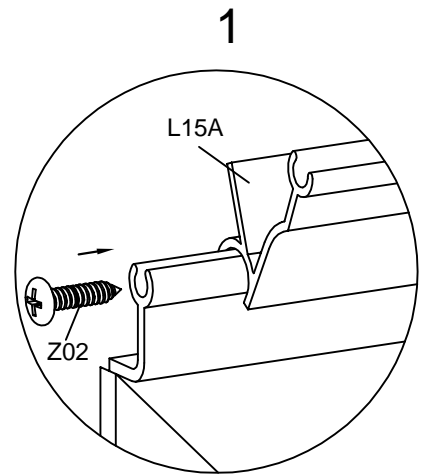
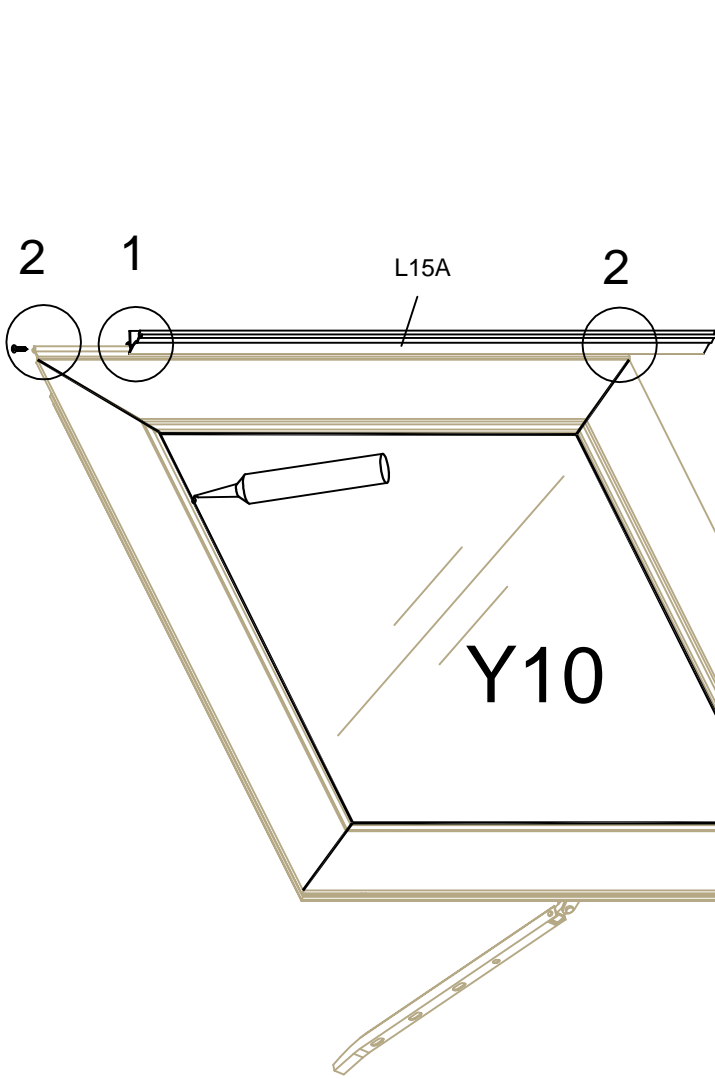
After connector J has been fitted, use the hole in the profile to tighten the connector in place.



















First the glazing panel Y10 should be loosely retained by the bar capping profiles L11F and L11G. Next tap the bar capping gently into position with a rubber mallet.



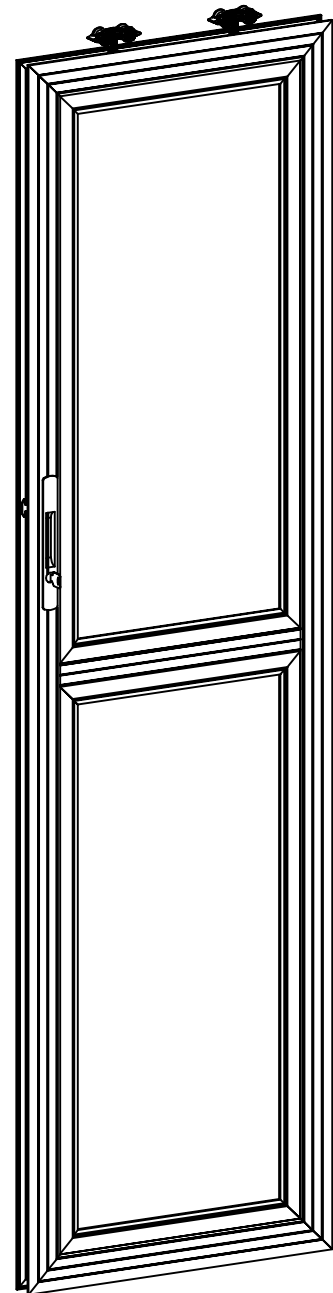
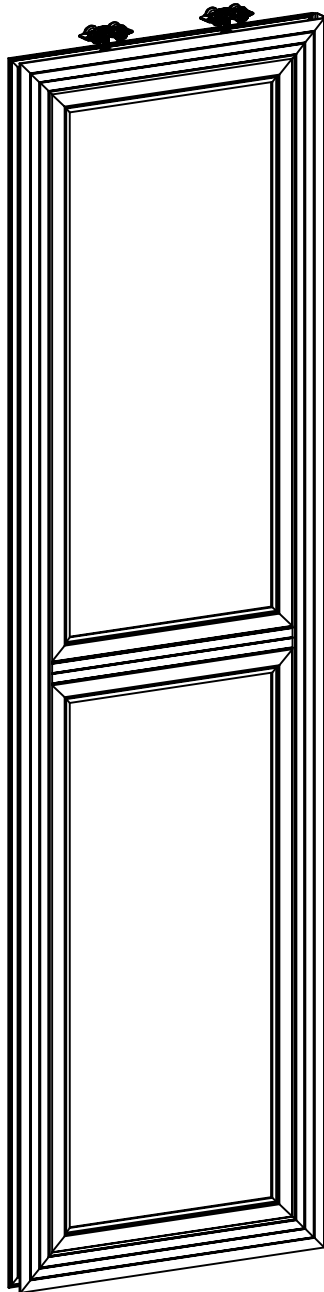
Fix the W06 vent handles using Z03 screws.



Fill the gap with silicone sealant on 4 sides to avoid any leaking.

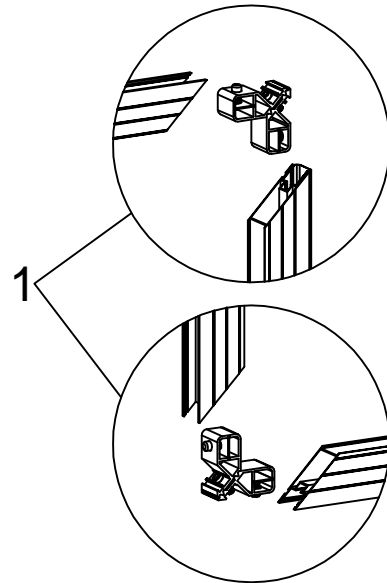
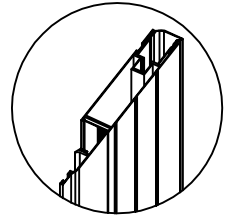
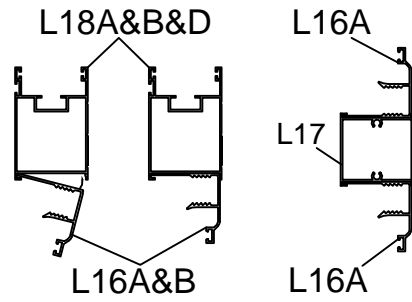
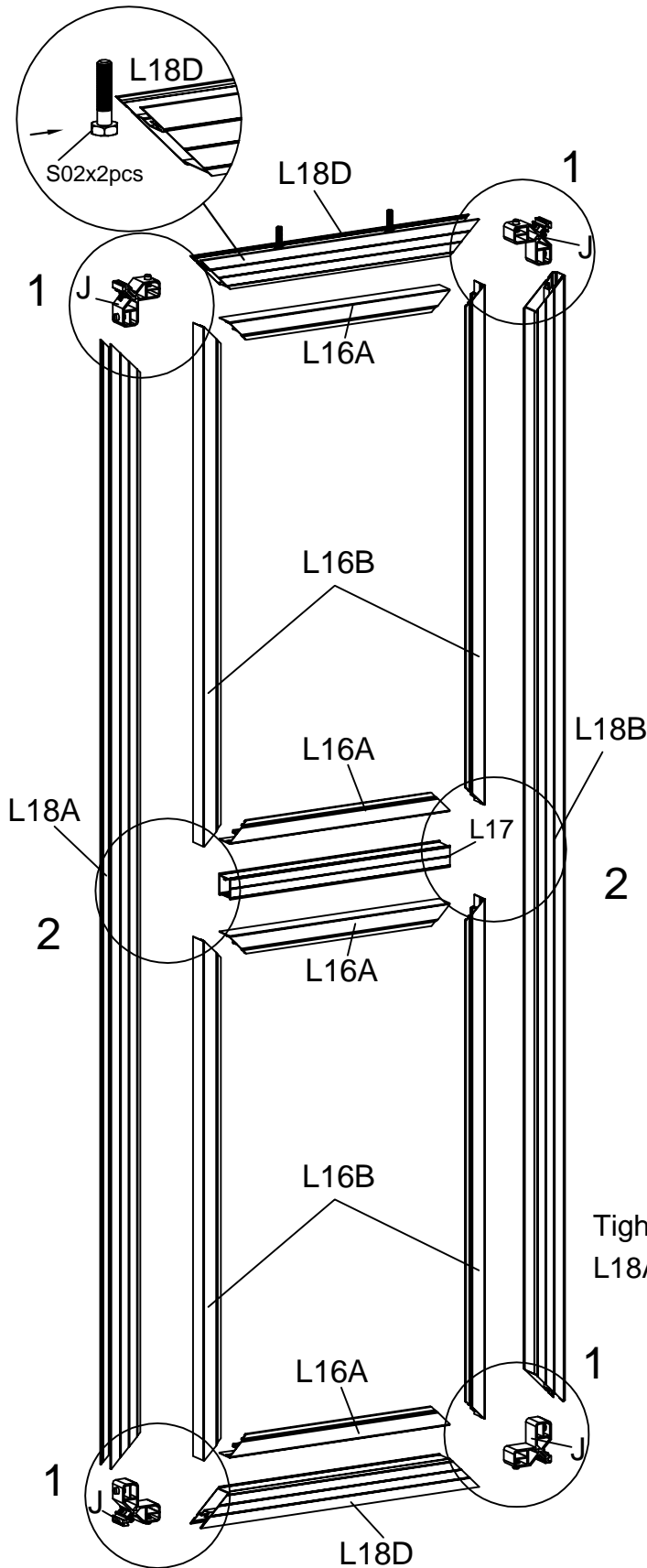
PART	NO	QTY	PART	NO	QTY	PART	NO	QTY
	L13	1		J	8		Y11	4
	L16A	8		D	4			
	L16B	8		S02	4			
				M8X30				
	L17	2		M02	4			
				M8				
	L18A	2		Z04	8			
				Ø4X40				
	L18B	1						
	L18C	1						
	L18D	4						
	L11H	8						
	L11J	8						

Door Assembly

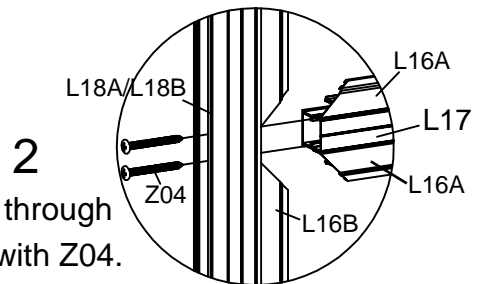


Left Door

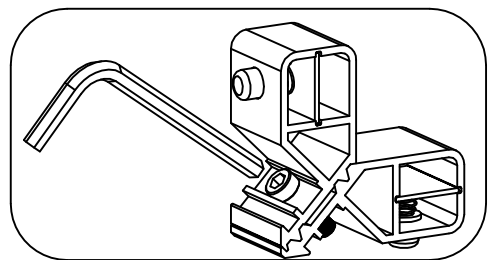
Put L16A into L17 and L18D and put L16B into L18A and L18B, then assemble the door frames using connector J, as shown in the sketches below.



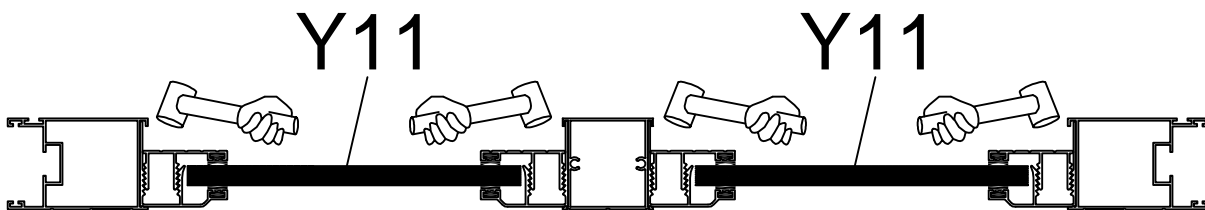
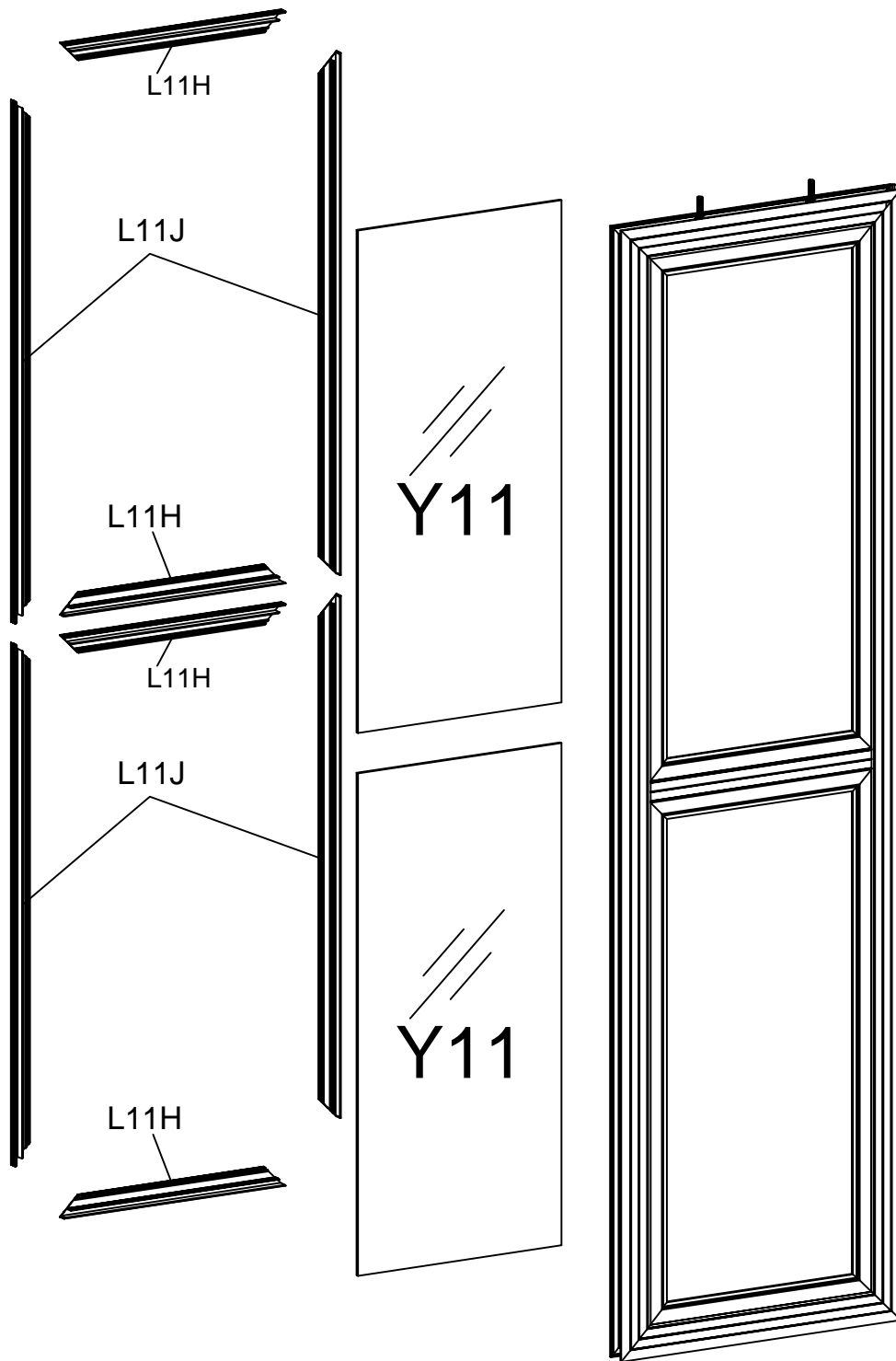
Push down the button on connector J before inserting it into the end of the frame profile.



Tighten L17 through L18A/L18B with Z04.

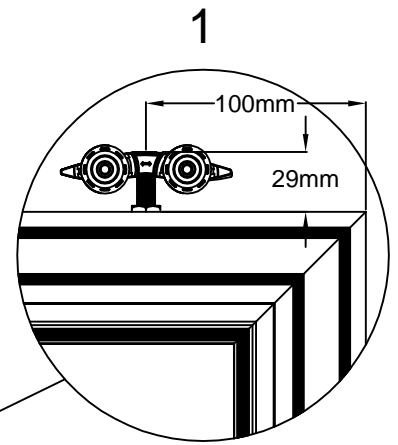
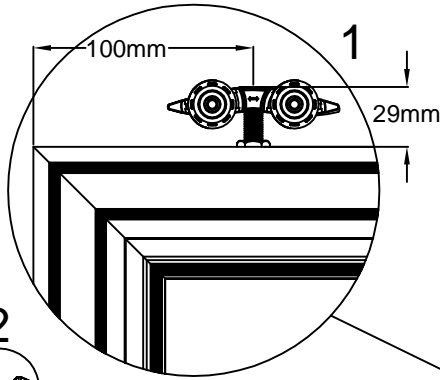
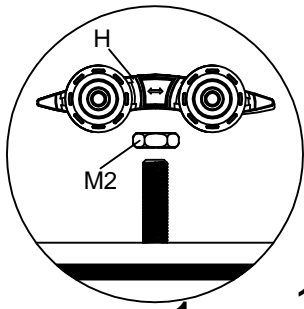


After connector J has been fitted, use the hole in the profile to tighten the connector in place.

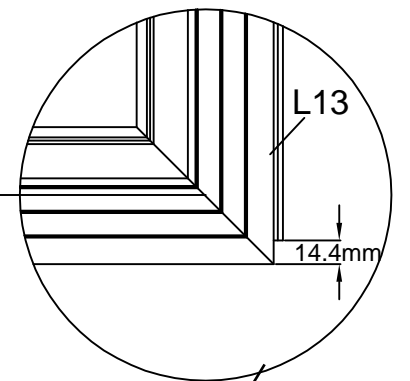
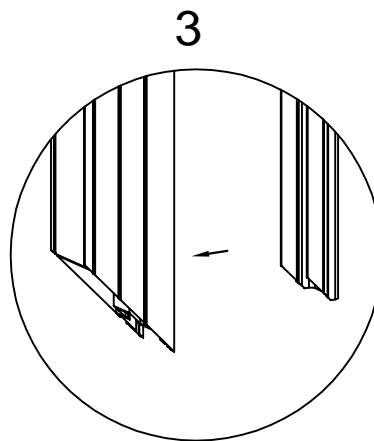
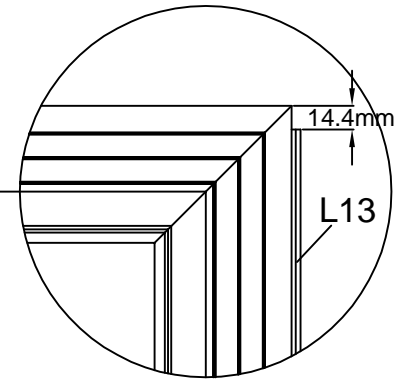
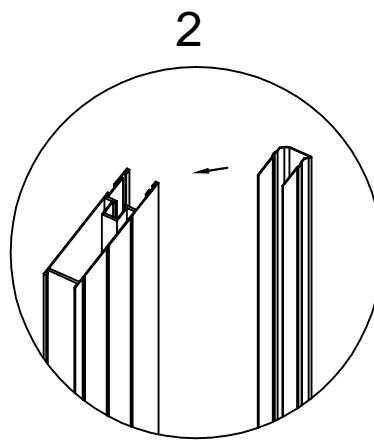
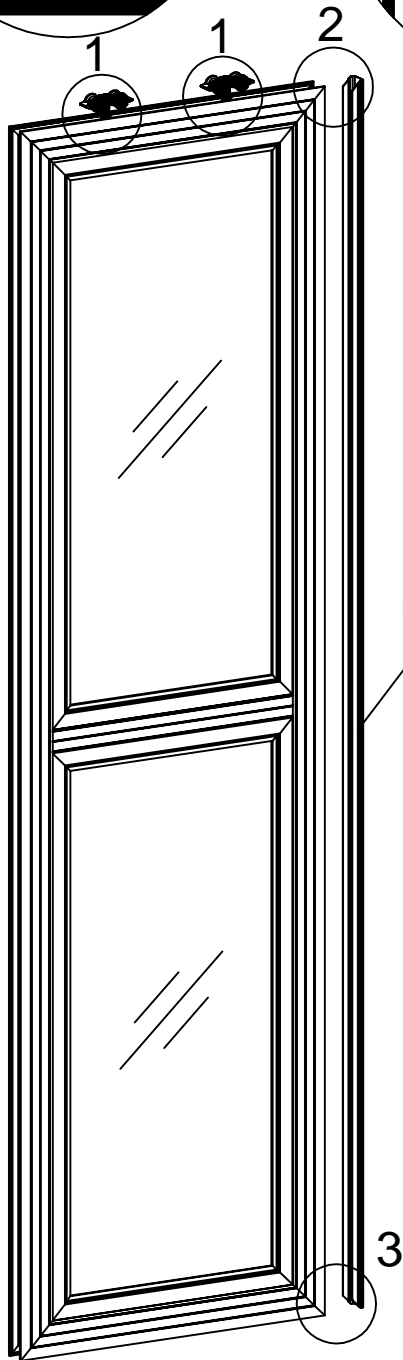


First the glazing panels should be loosely retained by the bar capping profiles L11H and L11J. Next tap the bar capping gently into position with a rubber mallet,

Slide 2xS02 into L18D, positioned 100mm away from each edge.
 Secure S02 using M02 bolts, then rotate the wheels
 to ensure free movement.



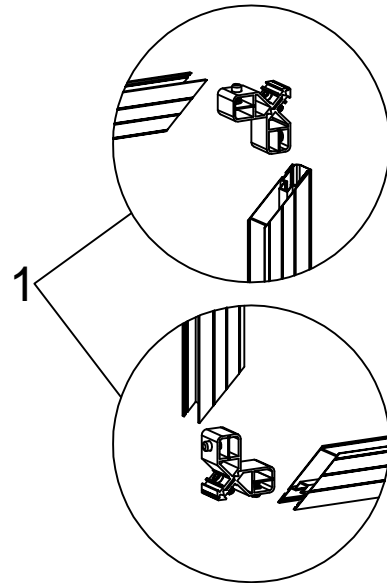
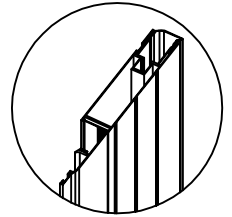
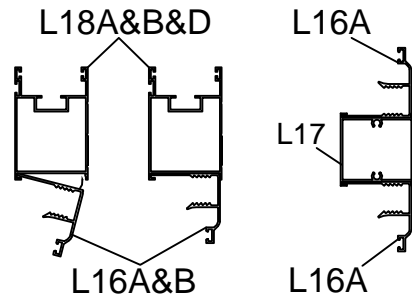
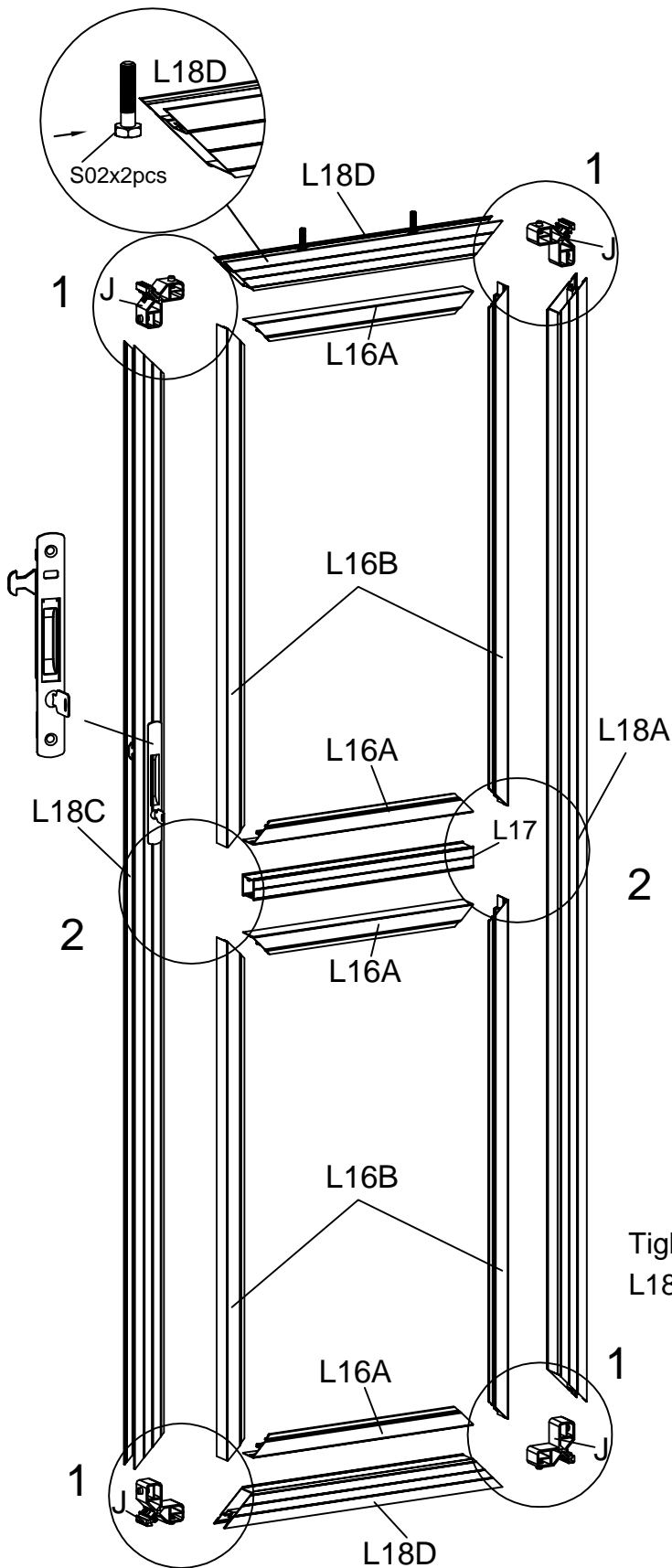
After Assembly



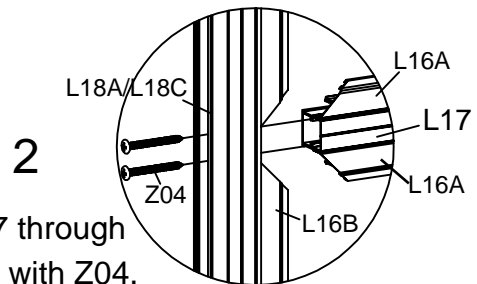
Attention: make sure you leave 14.4mm space on both ends when you install L13

Right Door

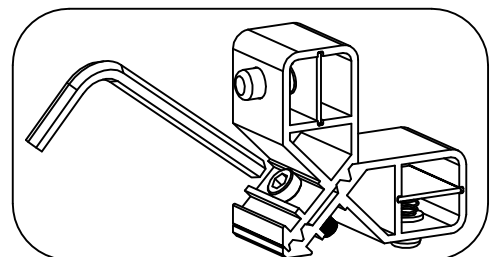
Put L16A into L17 and L18D and put L16B into L18A and L18C, then assemble the door frames using connector J, as shown in the sketches below.



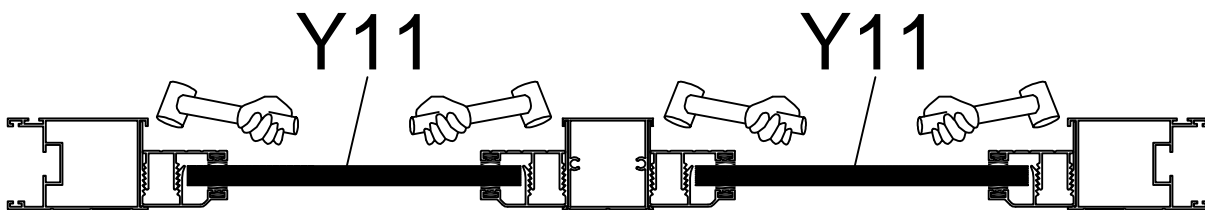
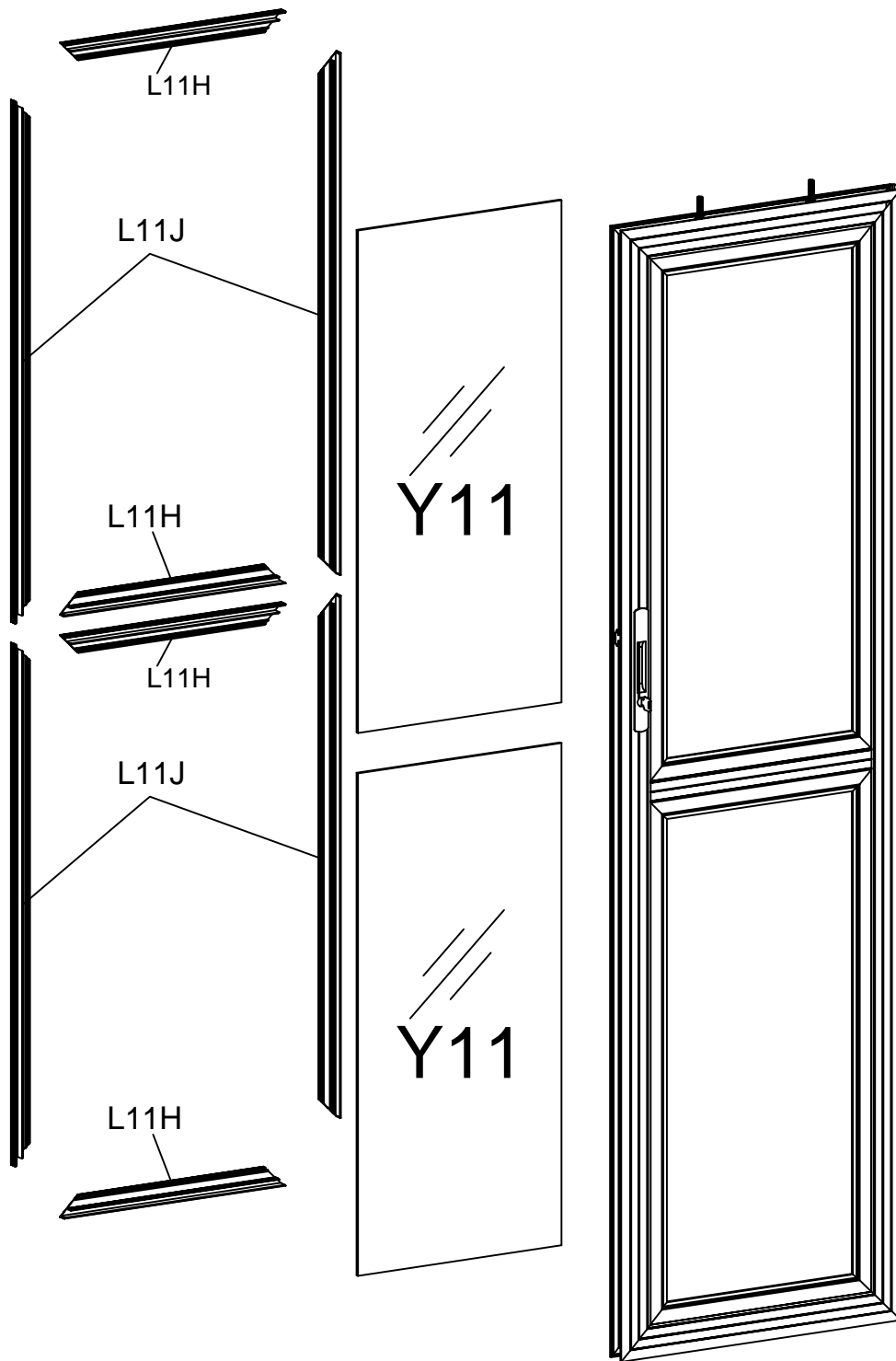
Push down the button on connector J before inserting it into the end of the frame profile.



Tighten L17 through L18A/L18C with Z04.

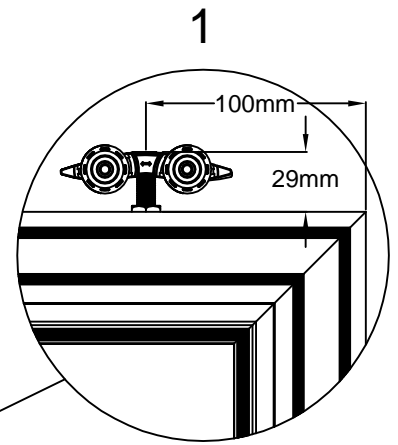
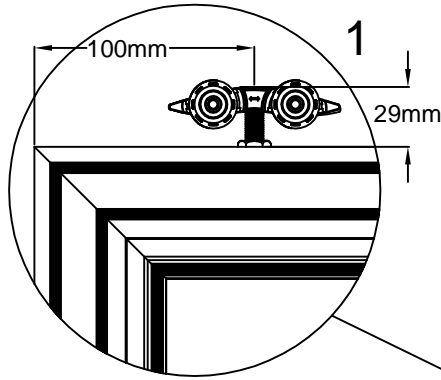
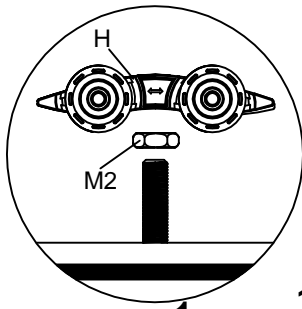


After connector J has been fitted, use the hole in the profile to tighten the connector in place.

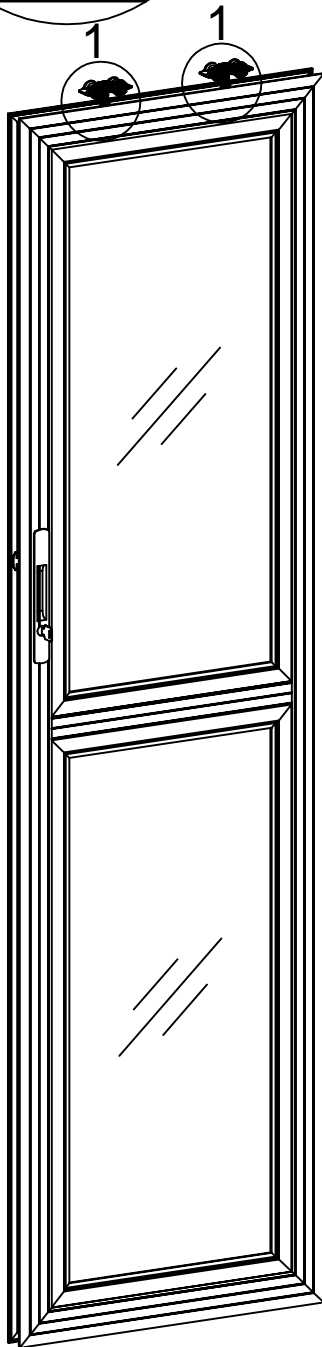


First the glazing panels should be loosely retained by the bar capping profiles L11H and L11J. Next tap the bar capping gently into position with a rubber mallet,

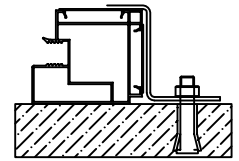
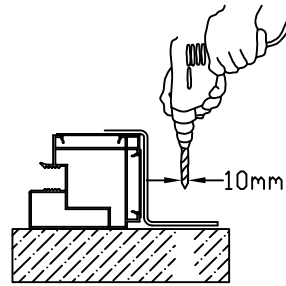
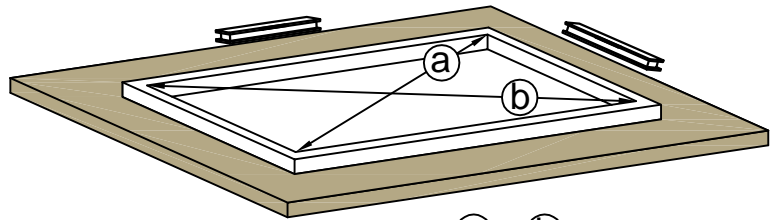
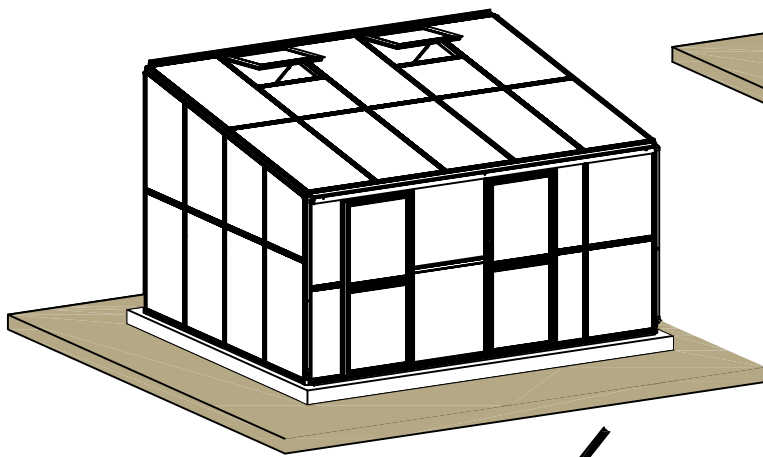
Slide 2xS02 into L18D, positioned 100mm away from each edge.
Secure S02 using M02 bolts, then rotate the wheels
to ensure free movement.



After Assembly

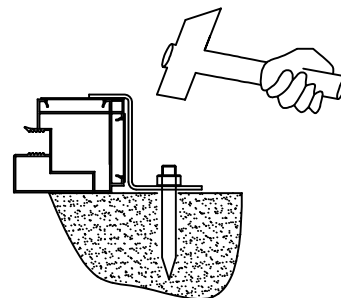
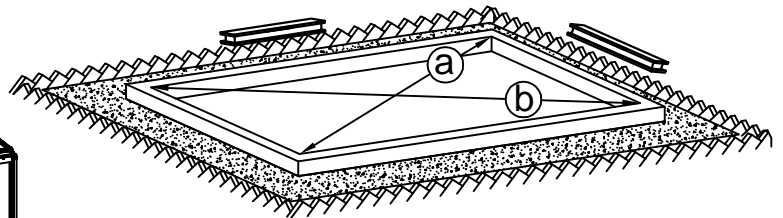
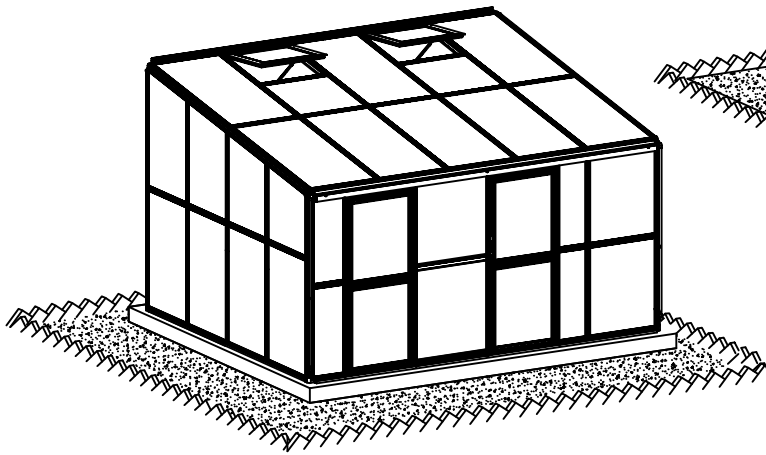


* This is the method of adjusting the door height.

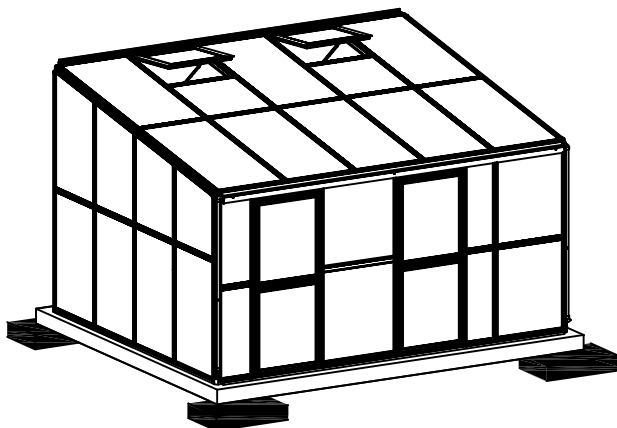


Expansion bolt
in concrete



It is essential the dimensions $a = b$ are the same to ensure the base is square.



Steel pegs in soil or wood

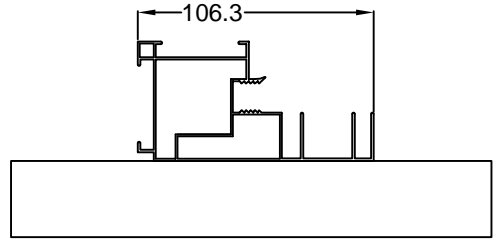
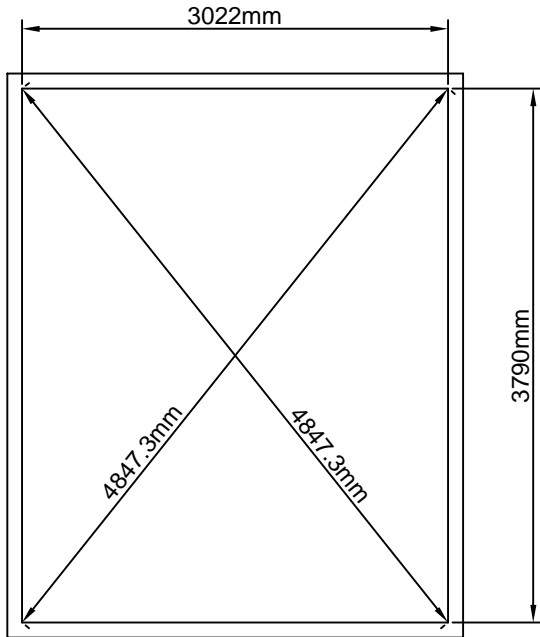


Support at the corners only is inadequate.

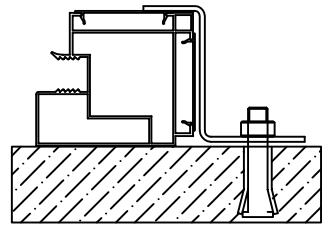
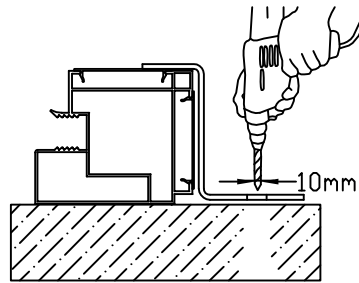
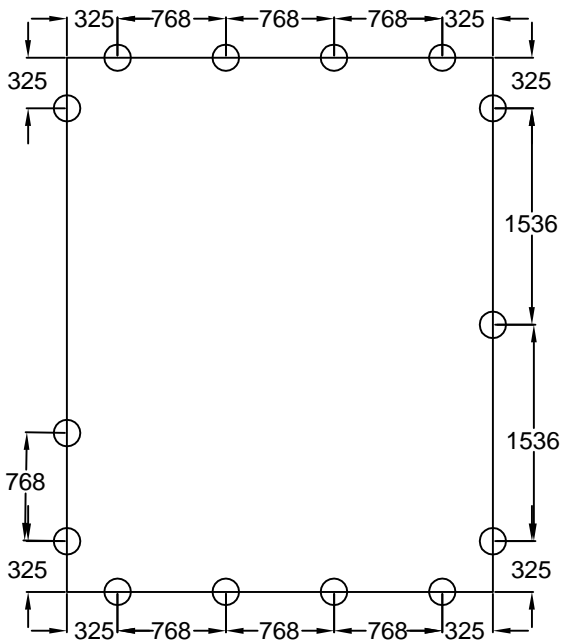
PART	NO	QTY
	W05	14
	S03 M8X60	14







Expansion bolts assembly

Door

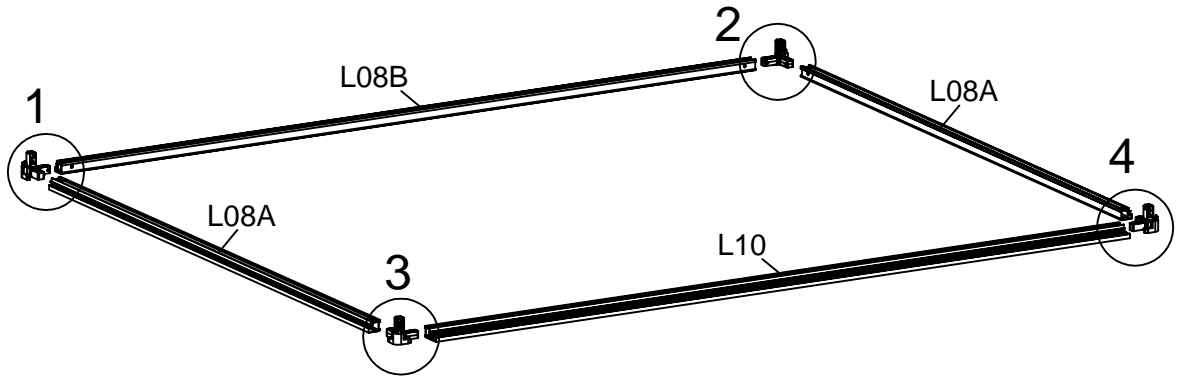


This size is the inner specification of the product,

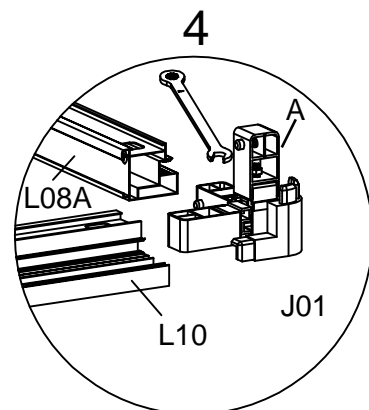
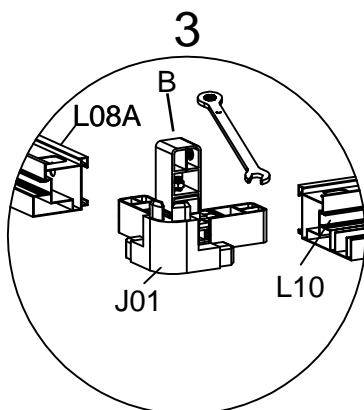
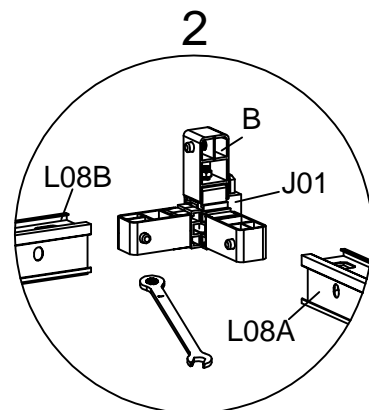
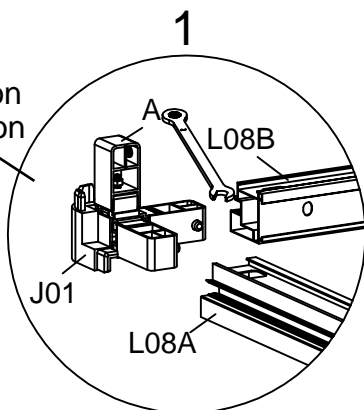


PART	NO	QTY
	L08A	2
	L08B	1
	L10	1
	A	2
	B	2
	J01	4



First lay out the aluminium profiles, connectors and anchor brackets approximately in place.

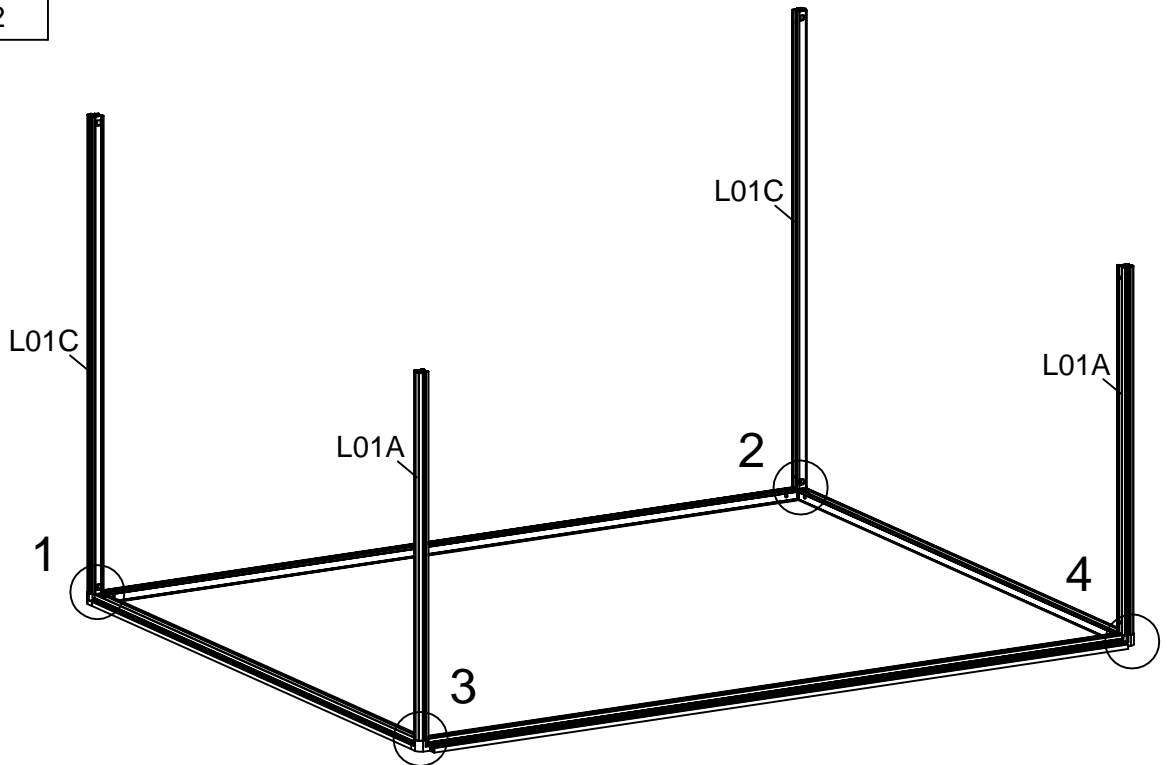


Make sure you pay close attention to the direction of the pins

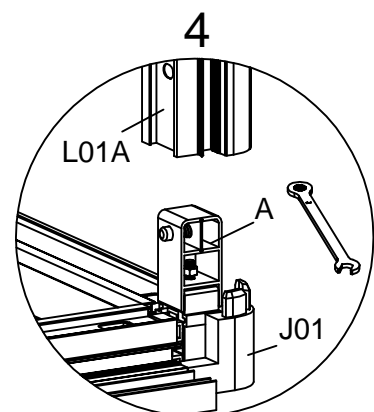
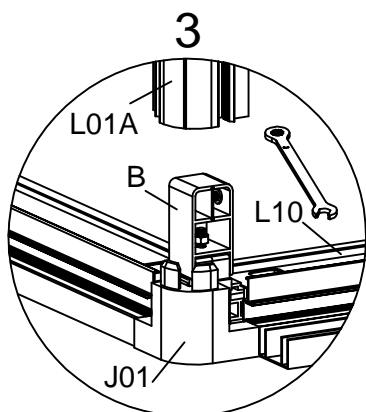
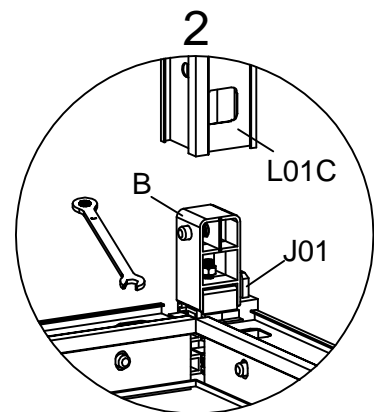
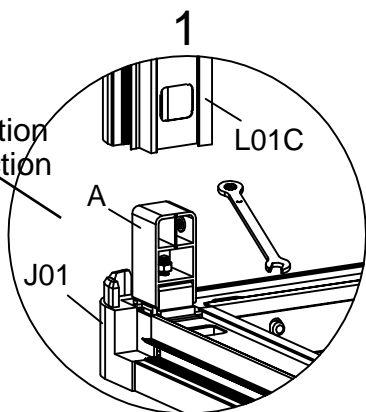


Assembly L08A, L08B and L10 with connector A and B. Insert connector A/B into L08A/L08B and L10, tight the bolts with the special spanner (provided) when the connector A/B is in the right position. Anchor bracket J01 must be assembled at the same time.








PART	NO	QTY
	L01A	2
	L01C	2

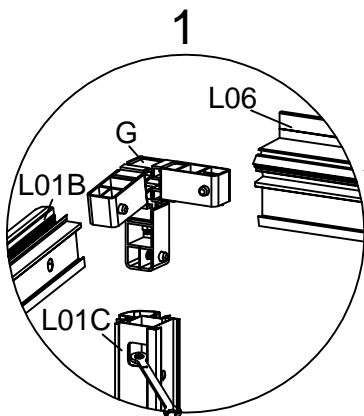
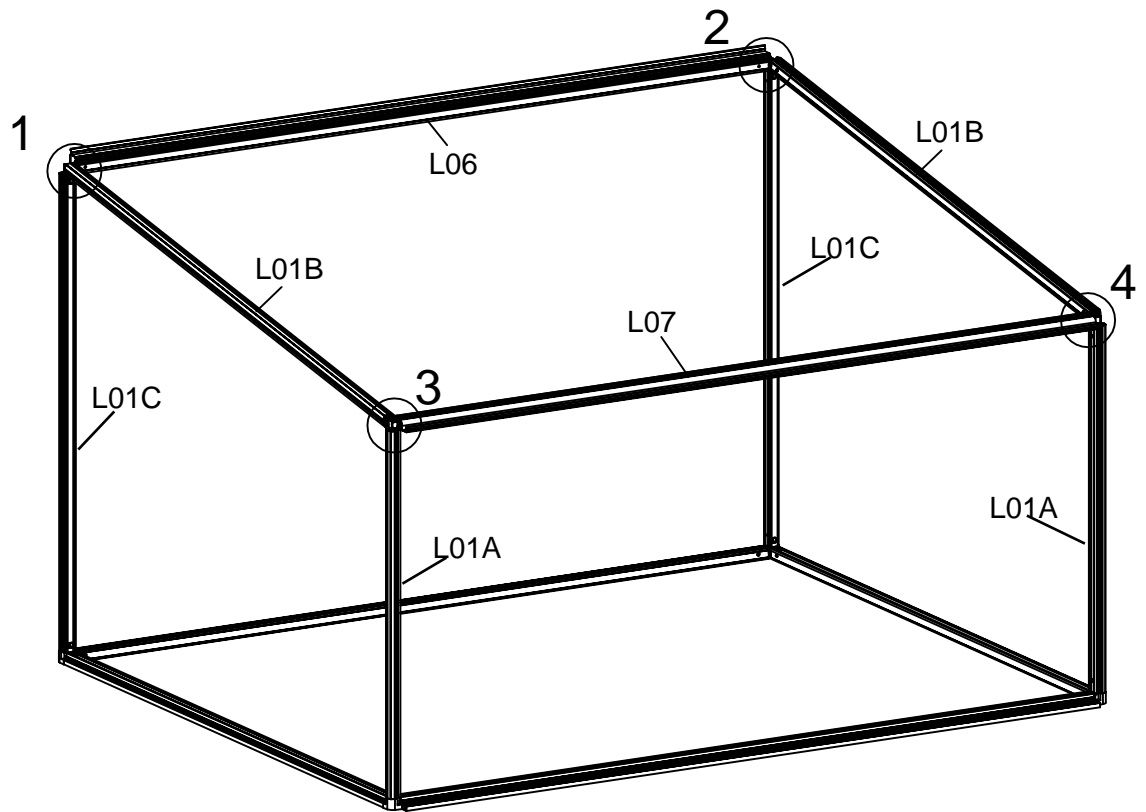


Make sure you pay close attention to the direction of the pins

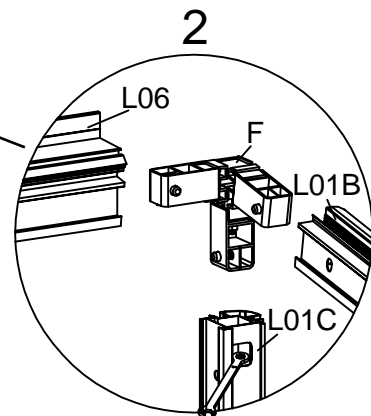


Assembly L01A/L01C with connector A/B, insert connector A/B into L01A/L01C, tight the bolts with the special spanner when they are in the right positions.

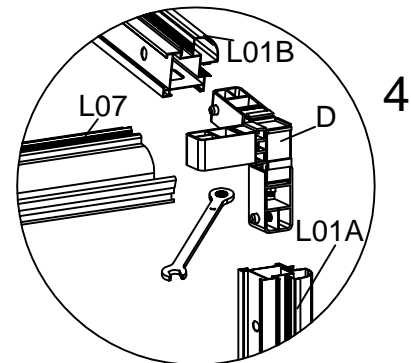
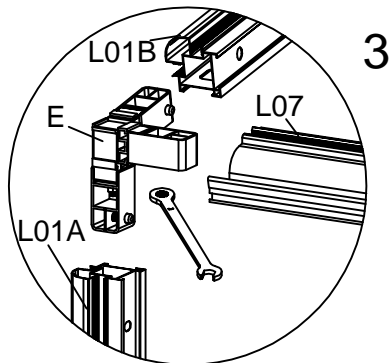
PART	NO	QTY
	L01B	2
	L06	1
	L07	1
	D	1
	E	1
	F	1
	G	1






Make sure you pay close attention to the direction of the pins

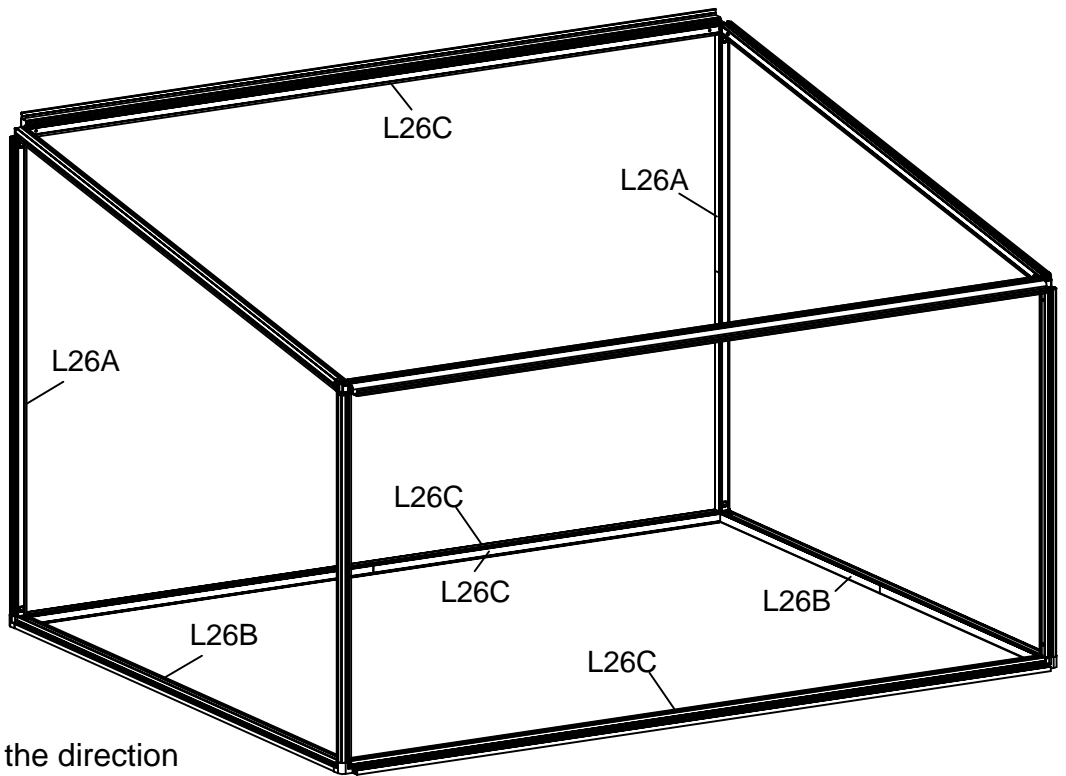


Install L01B and L06 using connector G/F, insert connector G/F into L01B and L06, tight the bolts with the special spanner when they are in right positions. Then connect them to L01C, using the other end of connector G/F, tight the bolts when they are in right positions.

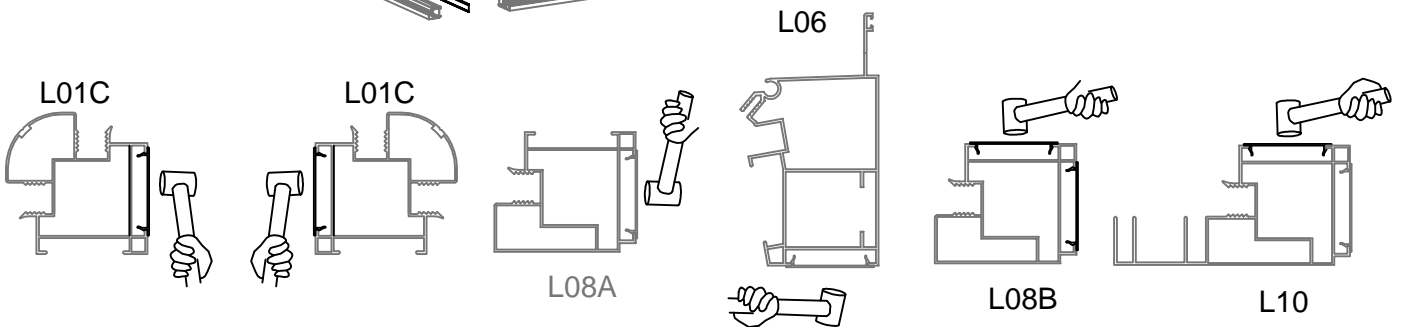
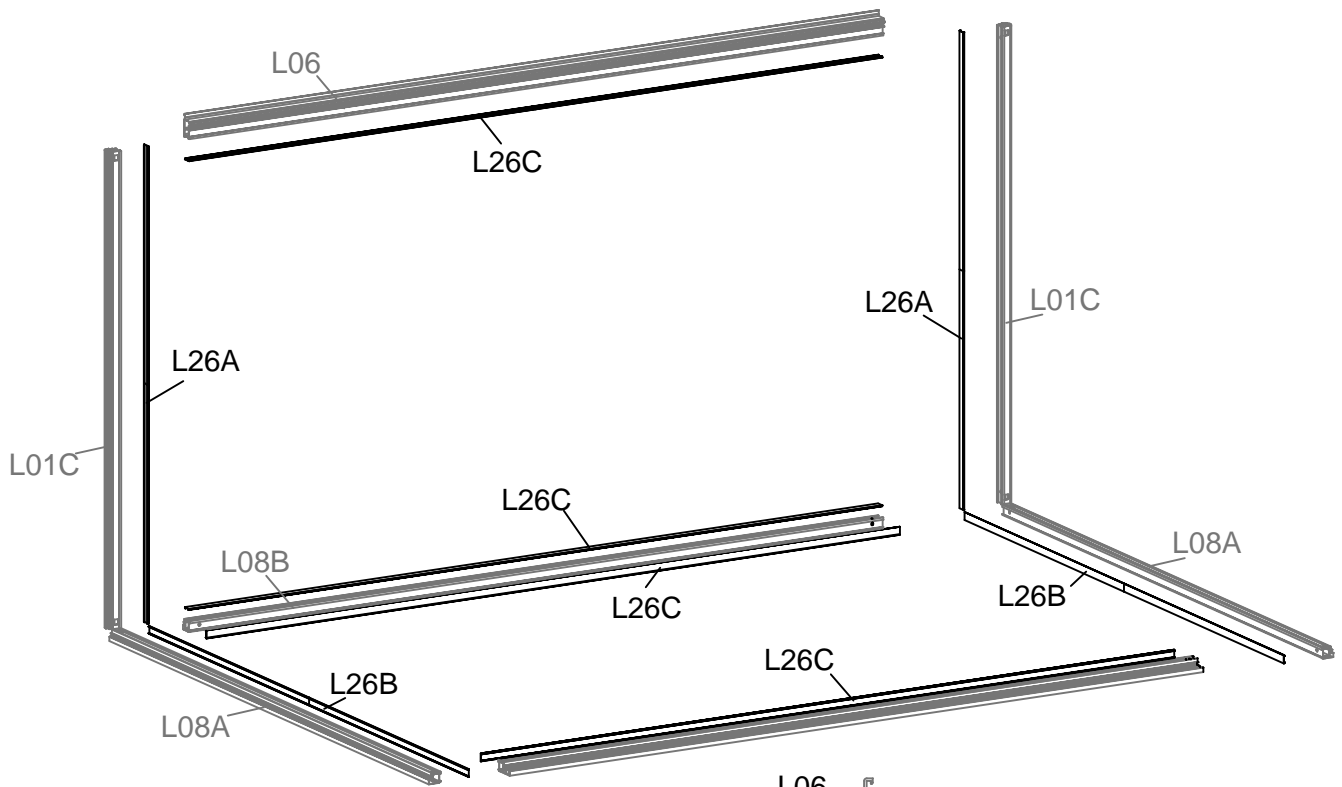


Install L01B and L07 using connector D/E, insert connector D/E into L01B and L07, tight the bolts with the special spanner when they are in right positions. Then connect them to L01A, using the other end of connector D/E, tight the bolts when they are in right positions.




PART	NO	QTY
	L26A	2
	L26B	2
	L26C	4

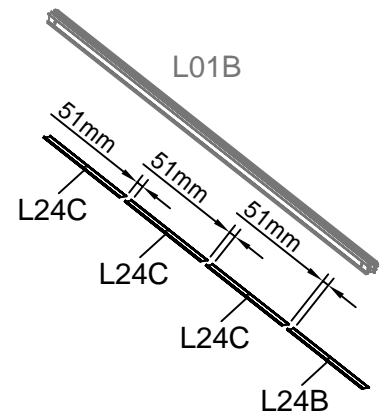
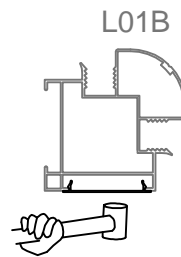
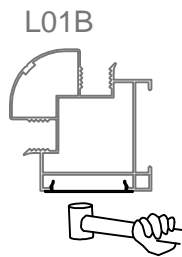
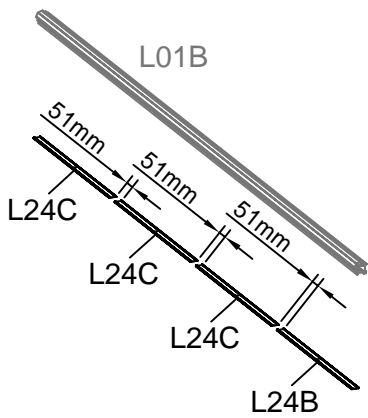
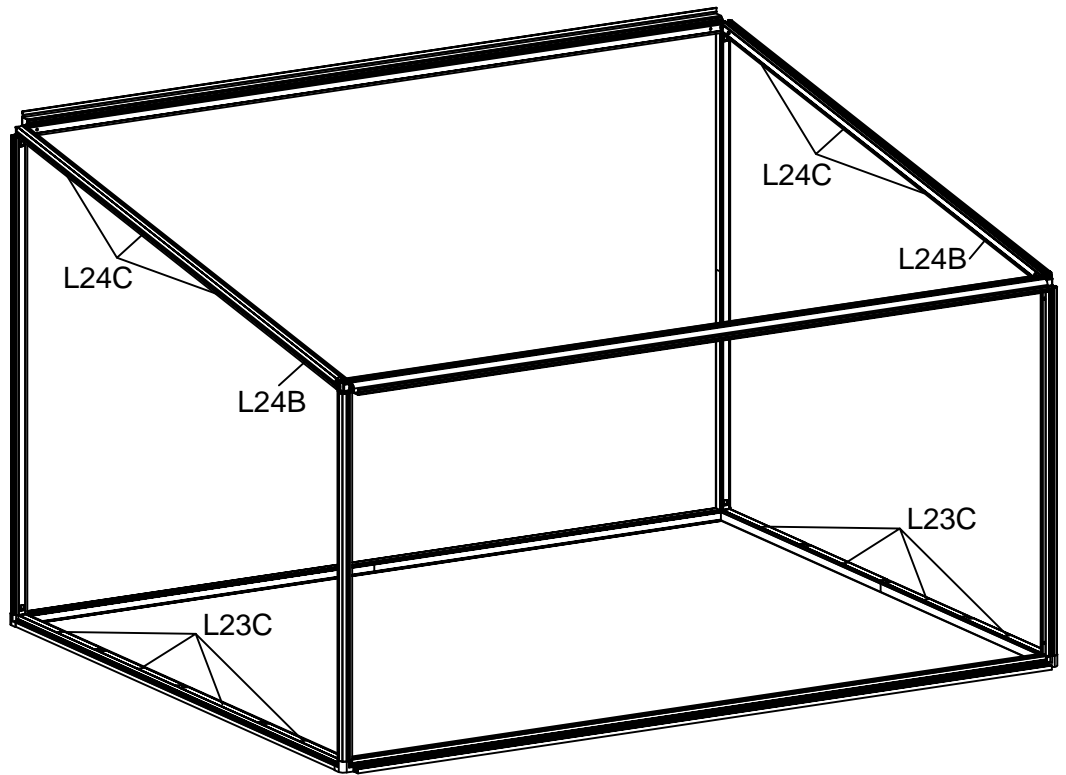


Please pay attention to the direction

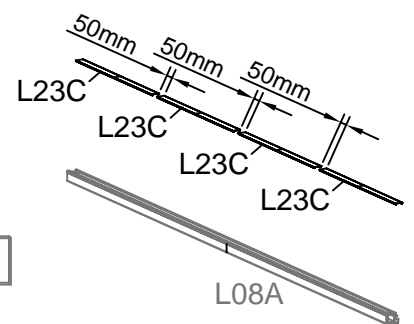
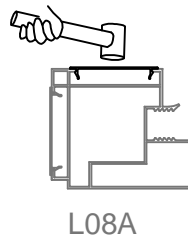
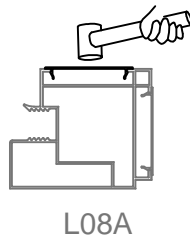
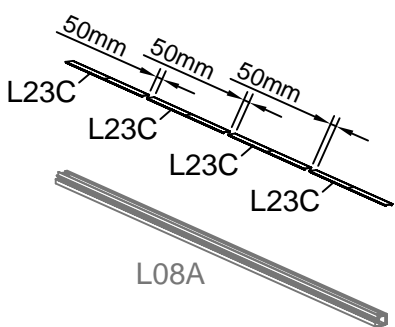


Tap the bar capping L26A into L01C, L26B into L08A, and L26C into L06, L10 and L08B gently with a rubber mallet as shown above.









PART	NO	QTY
	L23C	8
	L24B	2
	L24C	6

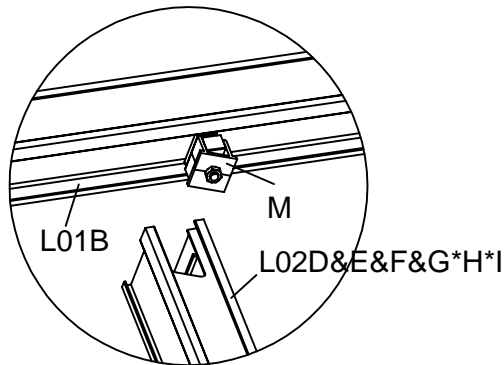
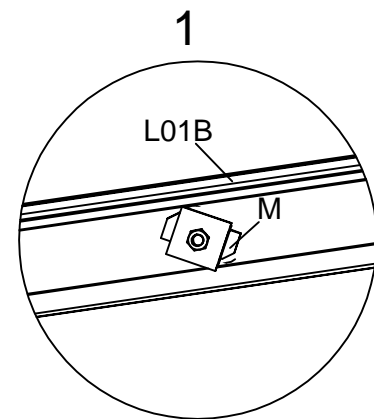
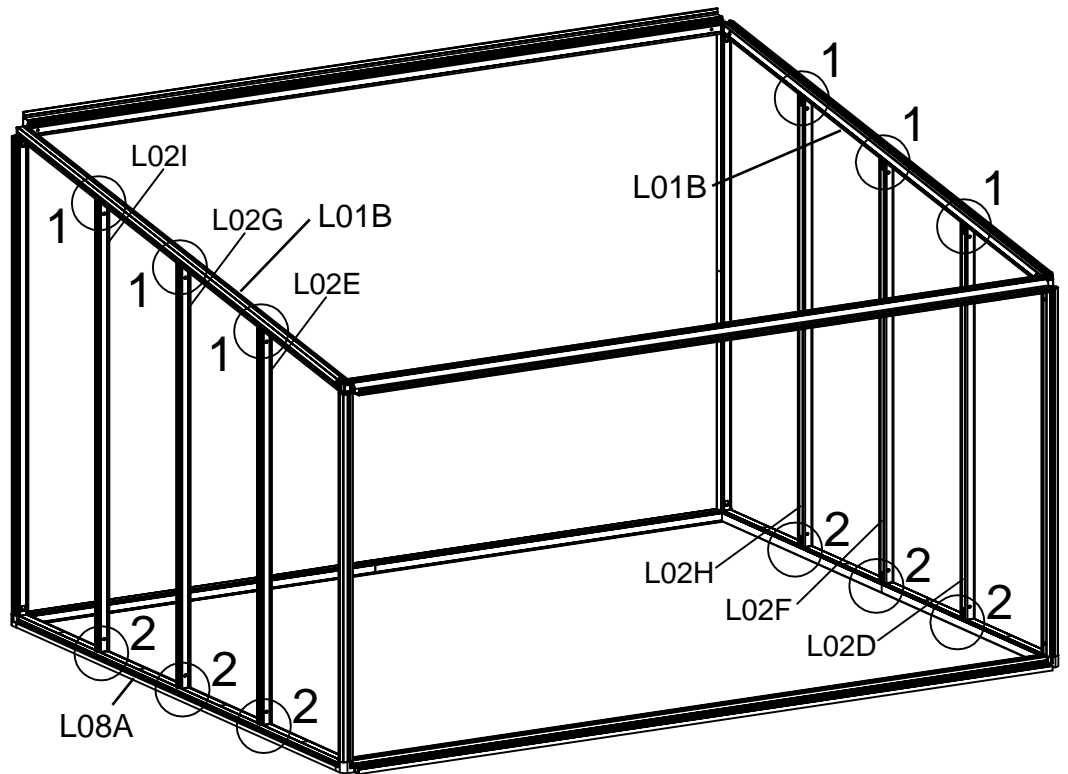


Tap the bar capping L24C/L24B into L01B gently with a rubber mallet. Make sure you leave 51mm between each two L24C or L24C and L24B in the middle for later assembly.

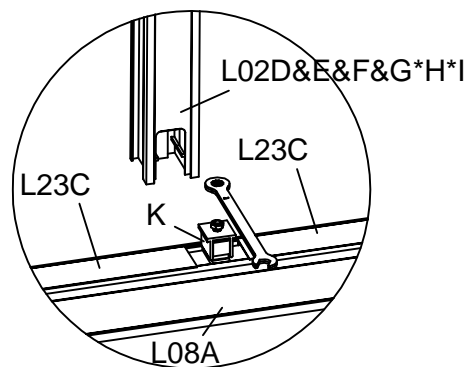
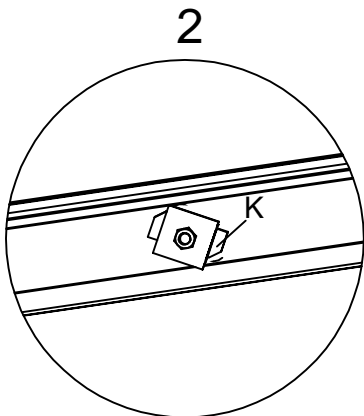
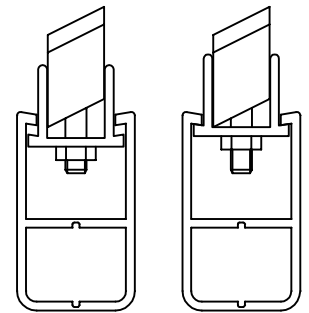


Tap the bar capping L23C into L08A gently with a rubber mallet. Make sure you leave 50mm between each two L23C in the middle for later assembly.

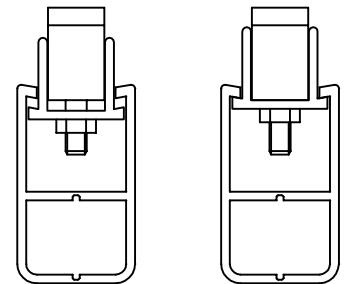
PART	NO	QTY
	L02D	1
	L02E	1
	L02F	1
	L02G	1
	L02H	1
	L02I	1
	K	6
	M	6









Slide in Tight it up

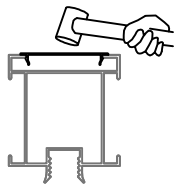
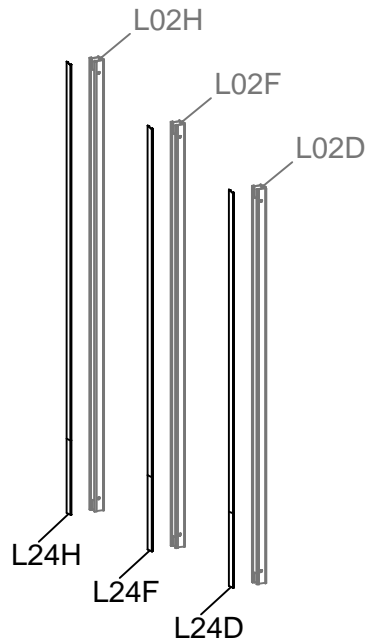
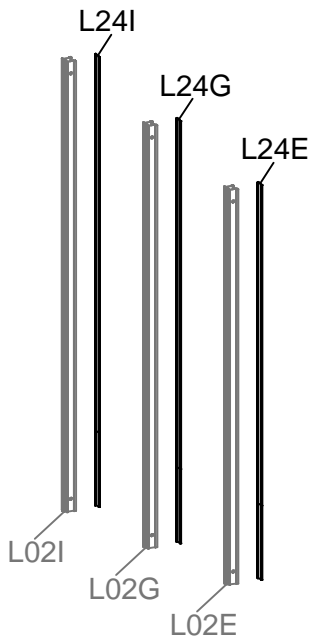
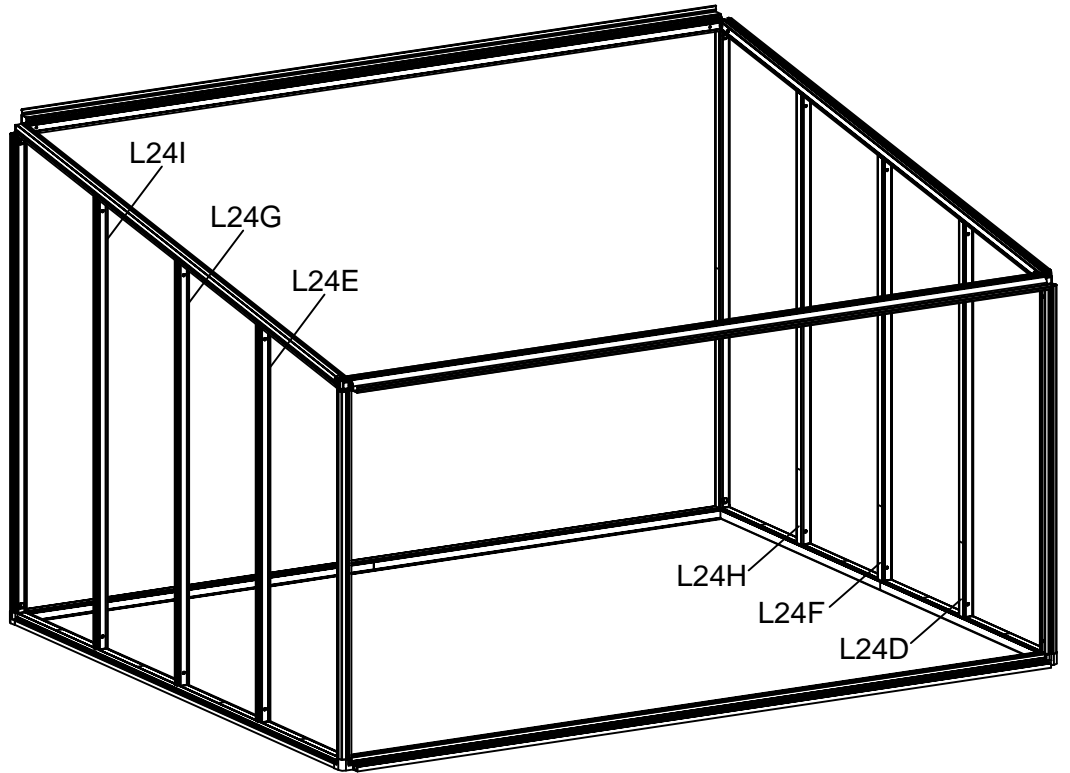


Slide in Tight it up












Put connector K into the slot of L08A and M into the slot of L01B, turn their direction until they go into the holes on L02D/L02E/L02F/L02G/L02H/L02I. Tight the bolts in the connector K and M with the spanner. Pay attention to the direction on the spanner.

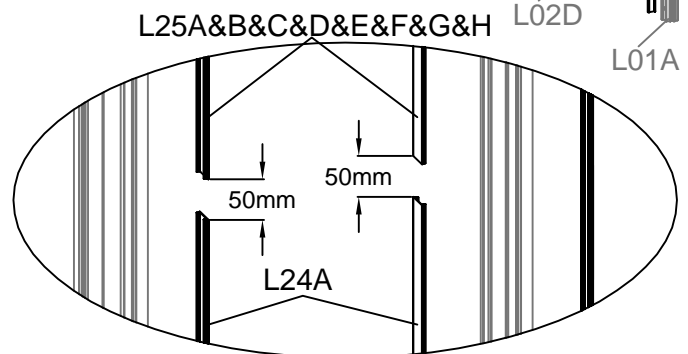
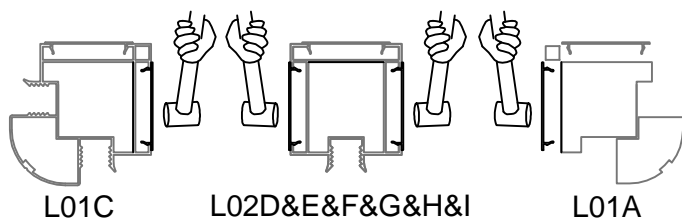
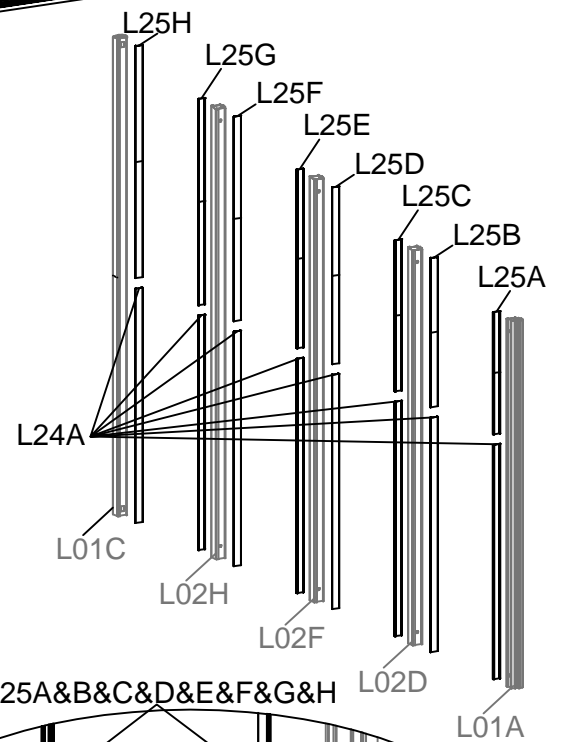
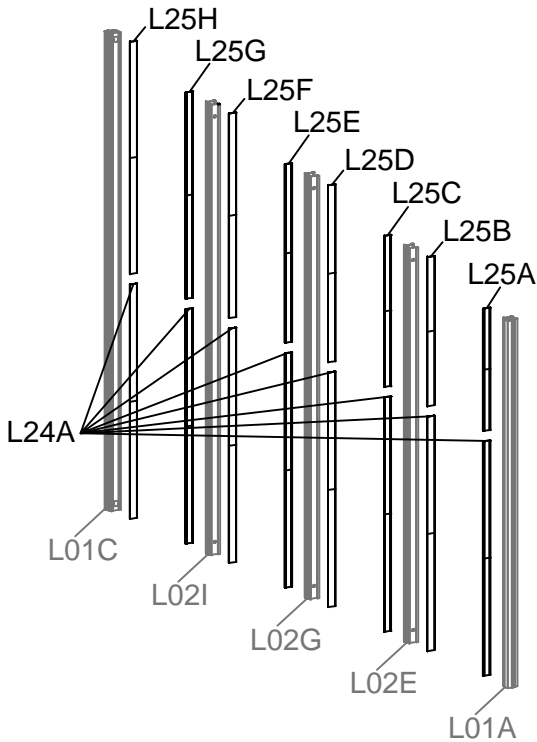
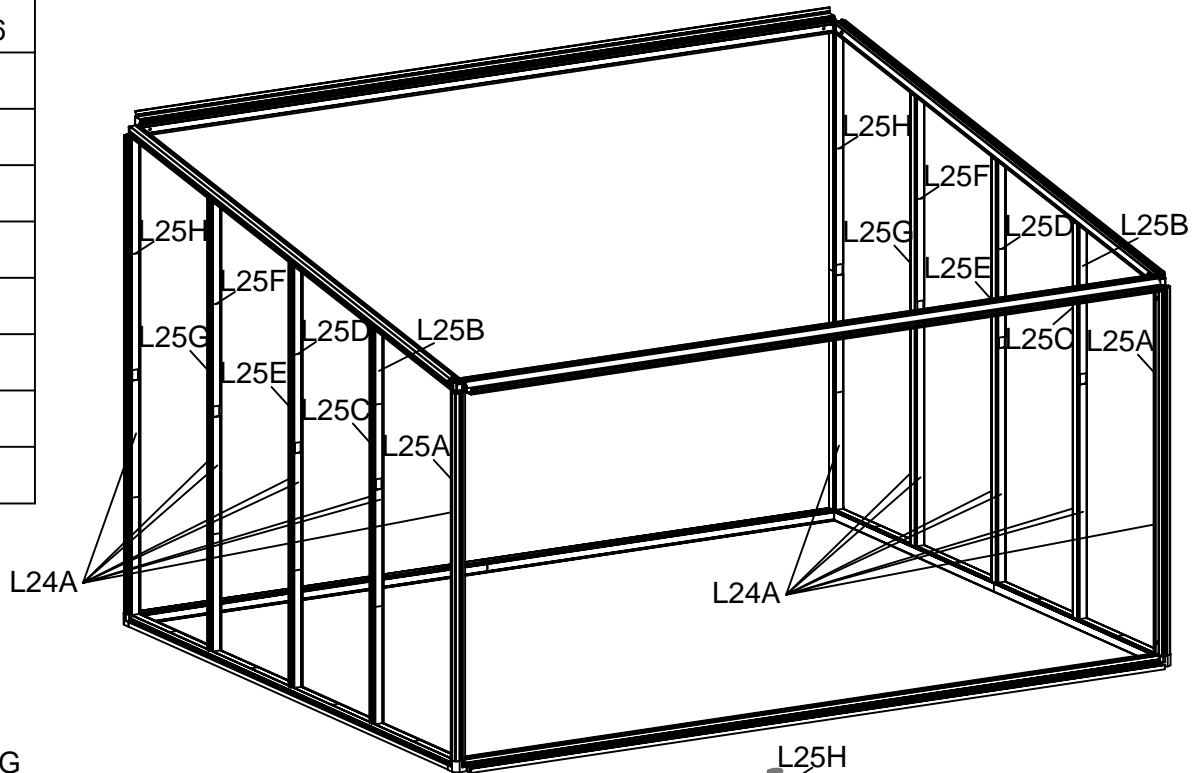
PART	NO	QTY
	L24D	1
	L24E	1
	L24F	1
	L24G	1
	L24H	1
	L24I	1





L02D&E&F&G&H&I

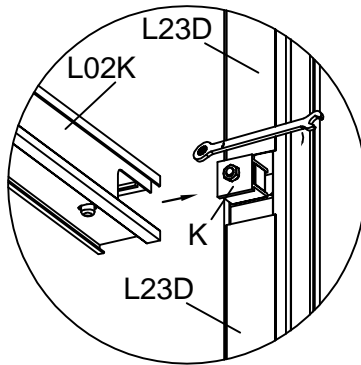
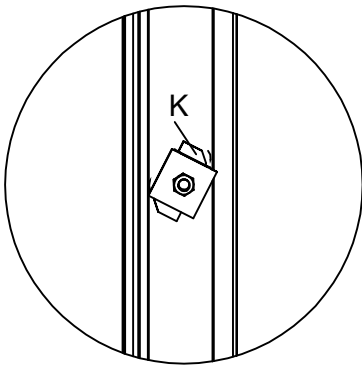
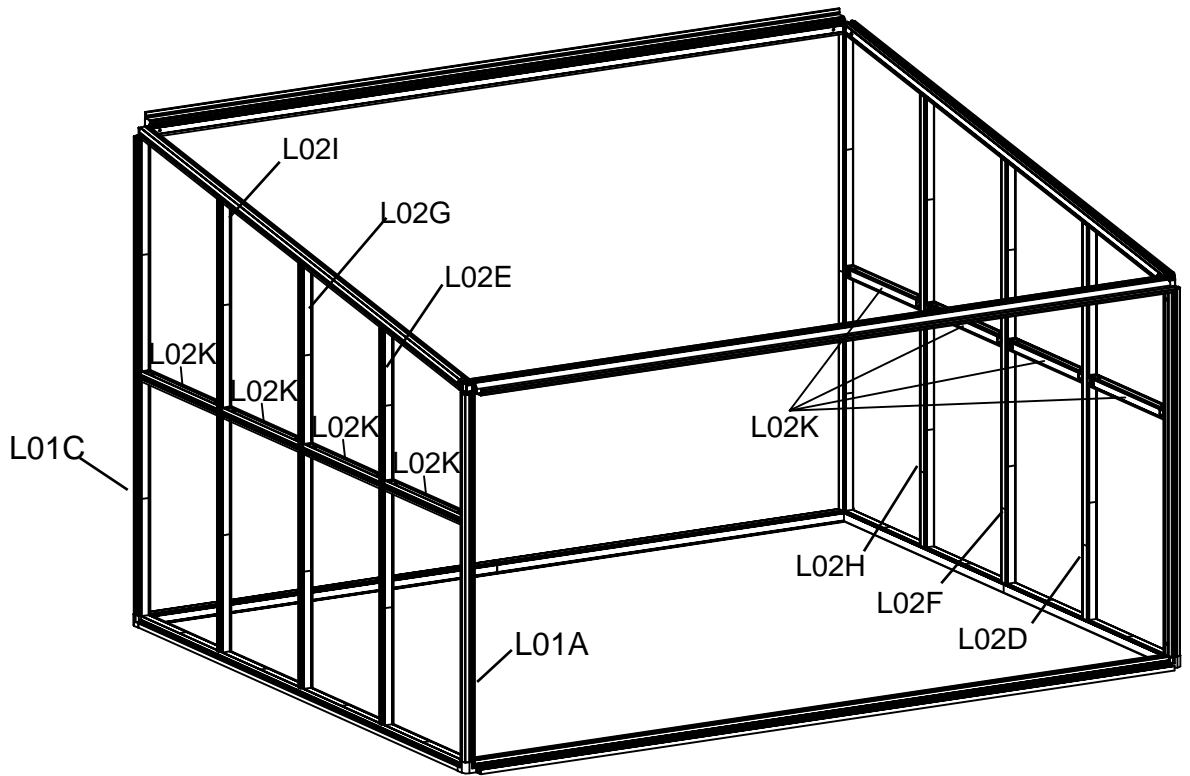
Tap the bar capping L24D into L02D, L24E into L02E, L24F into L02F, L24G into L02G, L24H into L02H and L24I into L02I gently with a rubber mallet.

PART	NO	QTY
	L24A	16
	L25A	2
	L25B	2
	L25C	2
	L25D	2
	L25E	2
	L25F	2
	L25G	2
	L25H	2



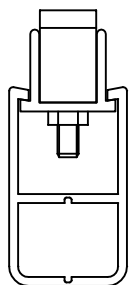
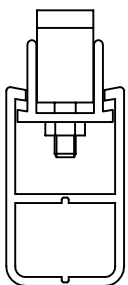
Tap the bar capping L24A,L25A,L25B,L25C,L25D,L25E,L25F,L25G and L25H into the corresponding aluminium profiles gently with a rubber mallet as above shown. Make sure you leave 50mm between the L24A and L25A/L25B/L25C/L25D/L25E/L25F/L25G/L25H in the middle,for later assembly of L02K. Do the same on the other sides.

PART	NO	QTY
	L02K	8
	K	16





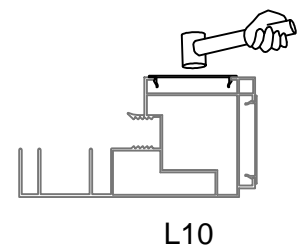
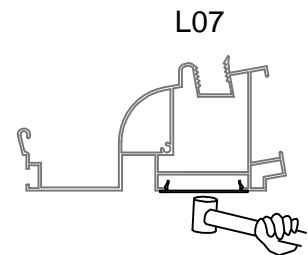
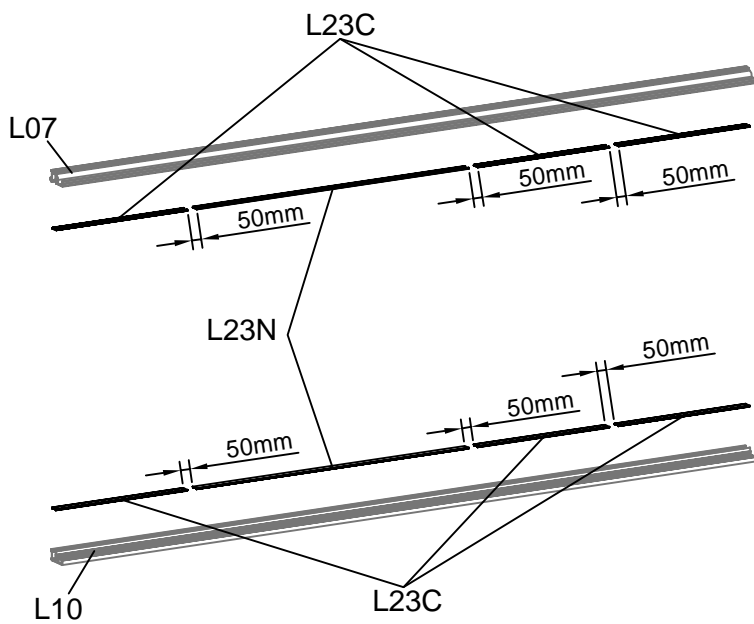
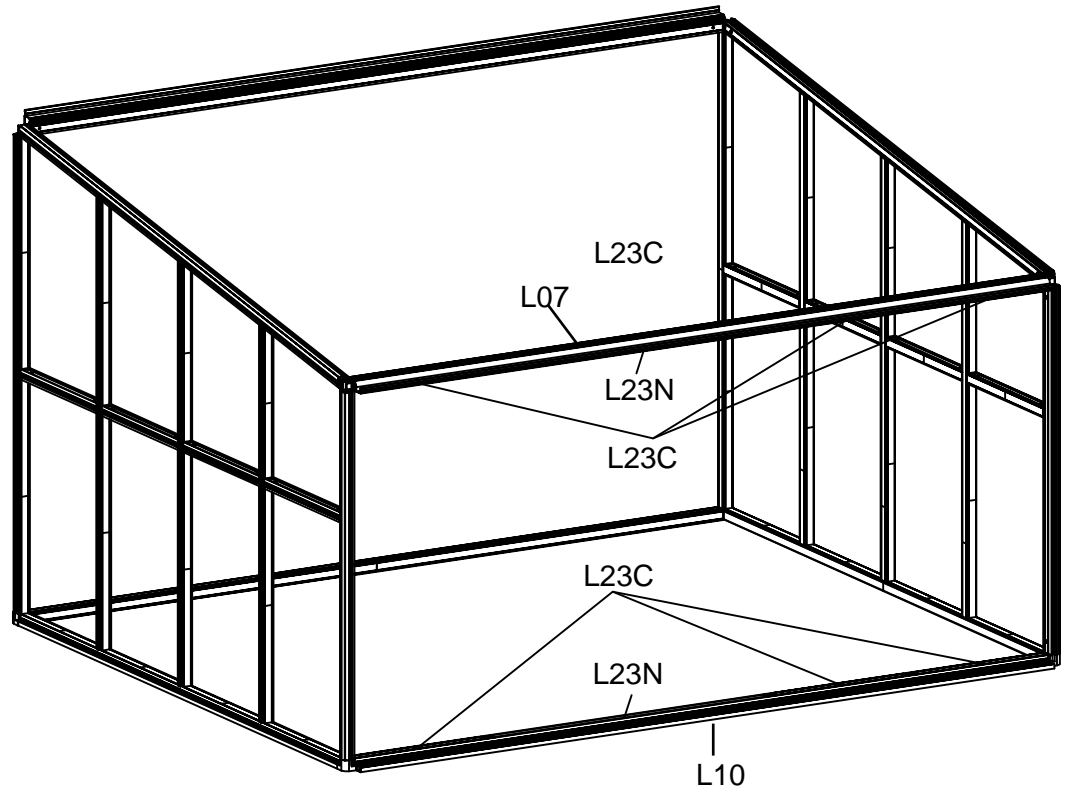
Slide in

Tight it up





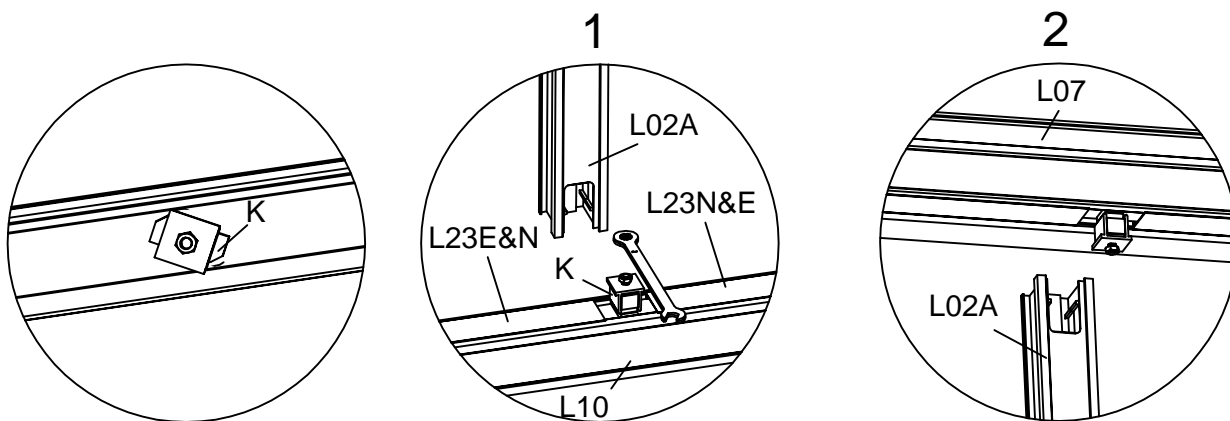
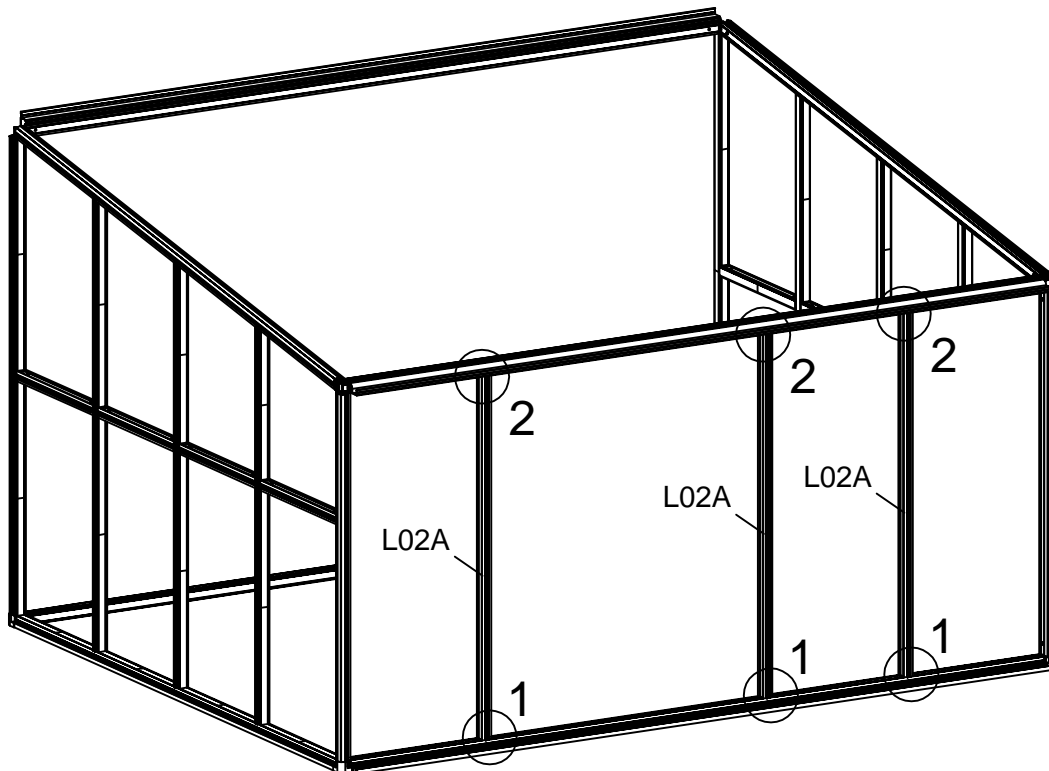
Put connector K into the slot of L01A,L01C,L02D,L02E,L02F, L02G,L02H and L02I, turn their direction until they go into the holes on L02K. Tight the bolts in the connector K with the spanner.

PART	NO	QTY
	L23C	6
	L23N	2

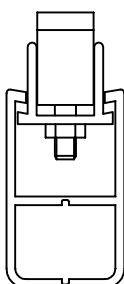


Tap the bar capping L23C and L23N into L10 and L07 gently with a rubber mallet. Make sure you leave 50mm between the two L23C or between L23C and L23N in the middle, for later assembly of L02A.

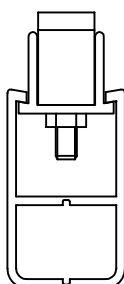
PART	NO	QTY
	L02A	3
	K	6




Slide in

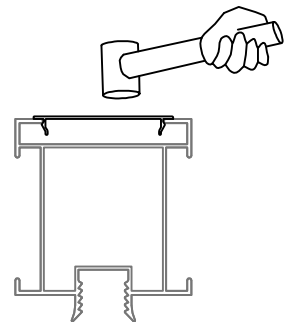
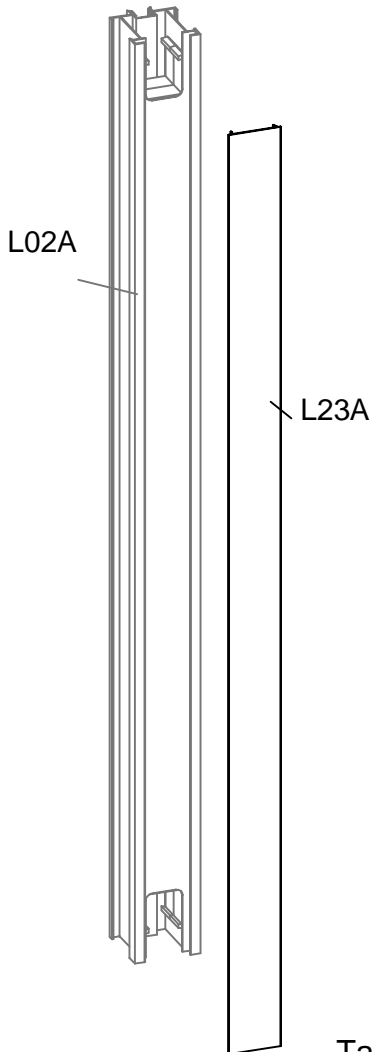
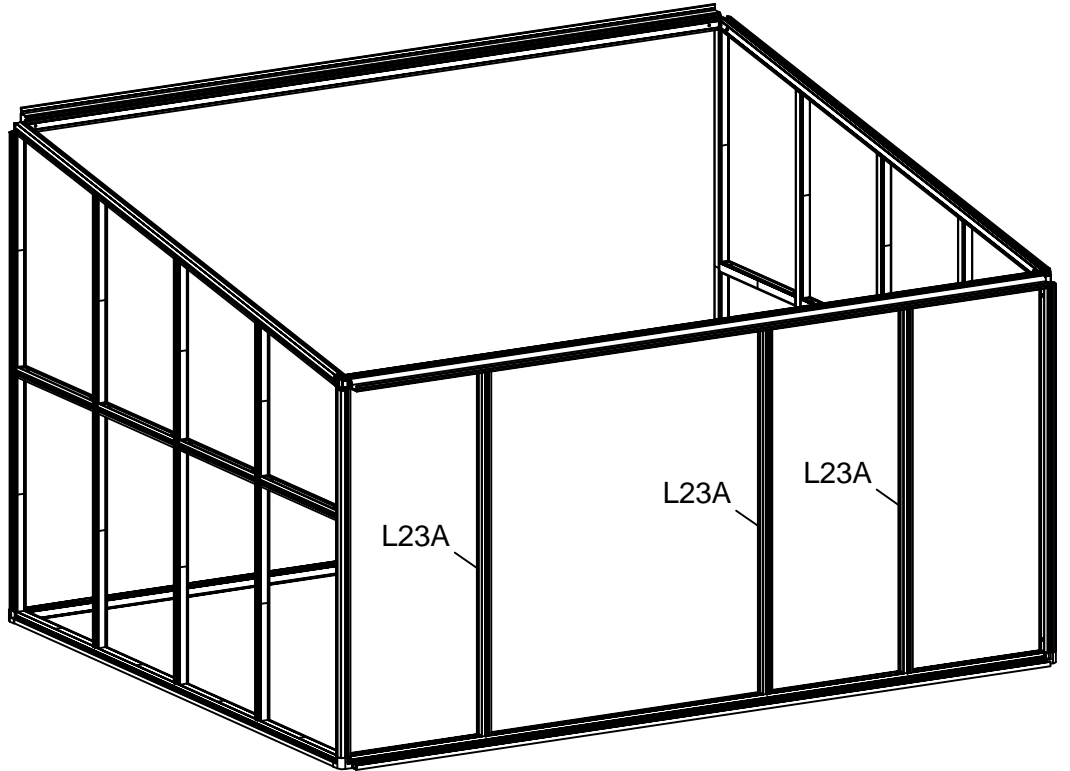


Tight it up





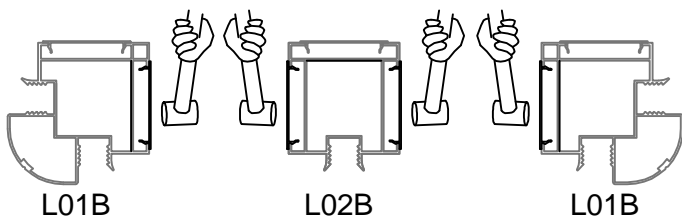
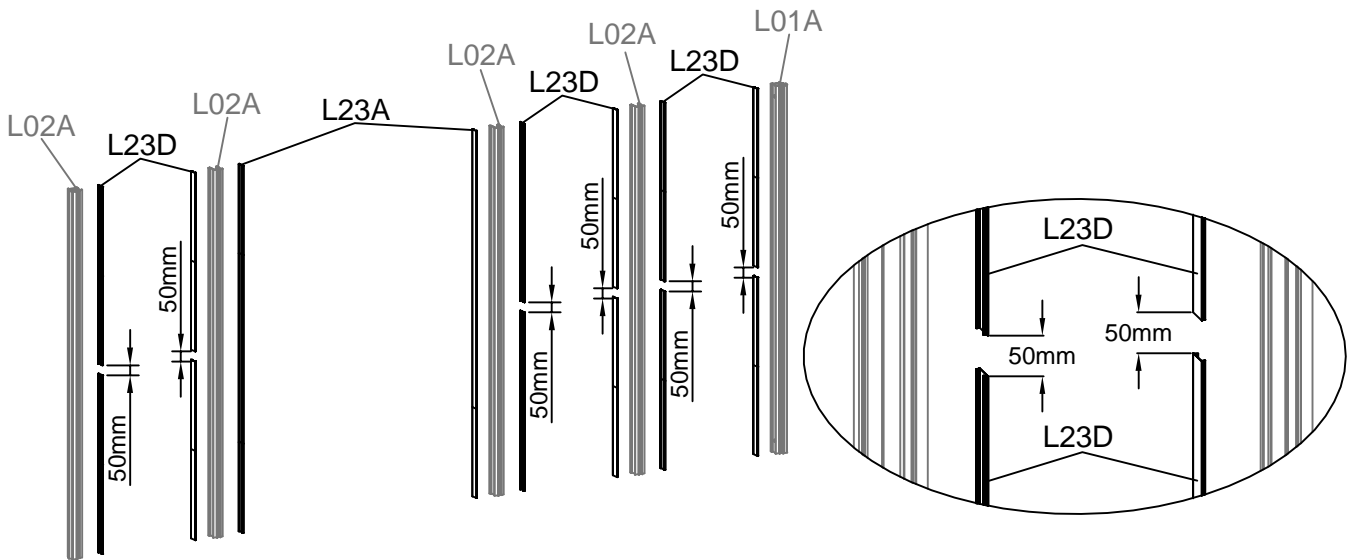
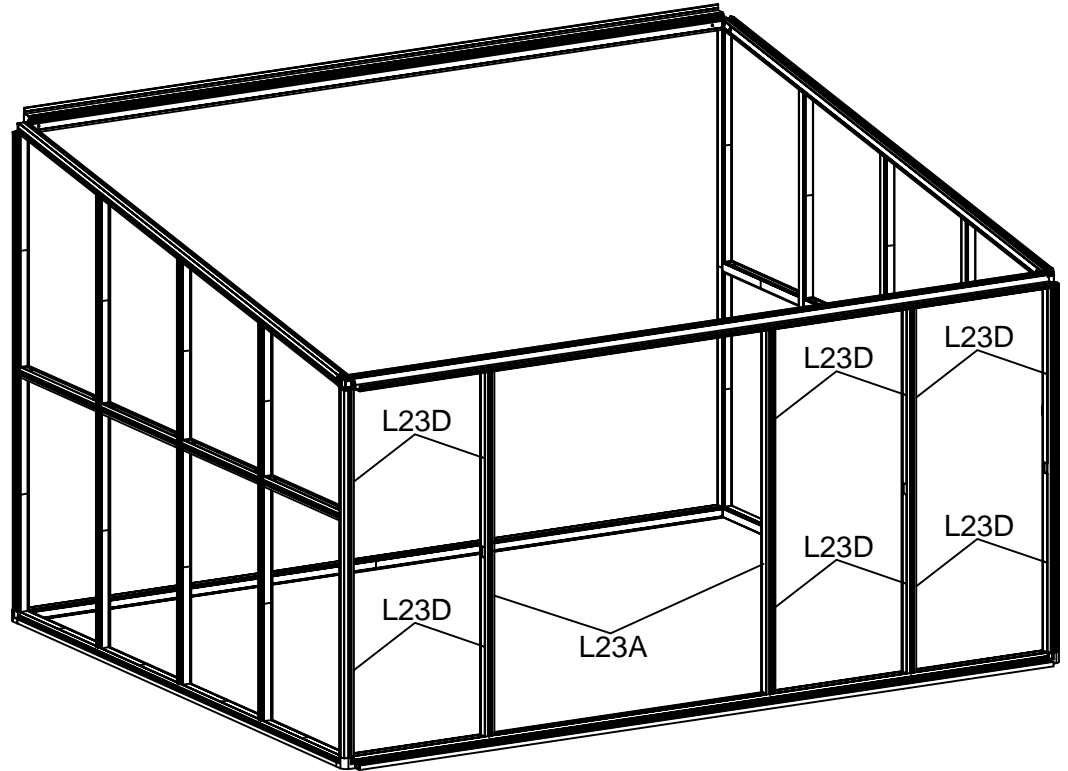
Install L02A (3PCS). Put connector K into the slot of L07 and L10, turn its direction until it goes into the hole on L02A. Tight the bolt in the connector K with the spanner.

PART	NO	QTY
	L23A	3





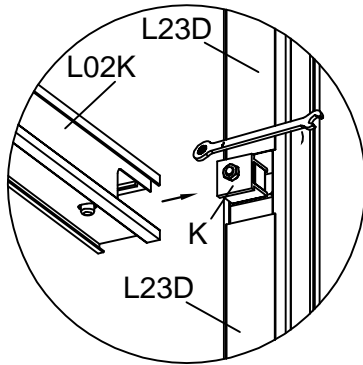
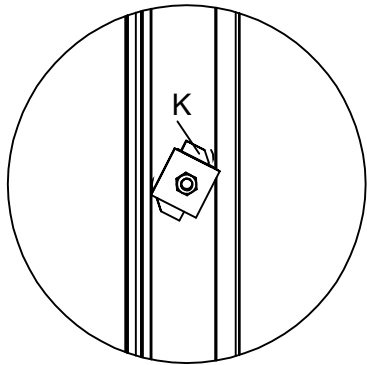
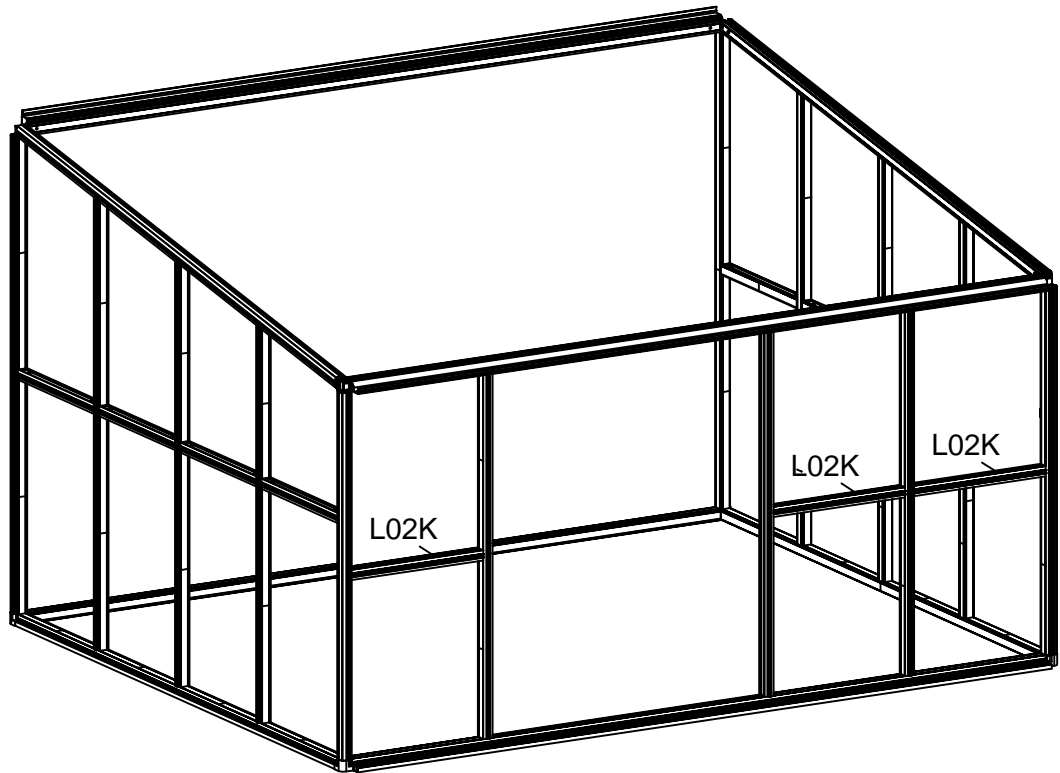
Tap the bar capping L23A into L02A gently with a rubber mallet.

PART	NO	QTY
	L23A	2
	L23D	12

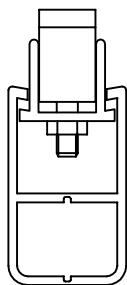


Tap the bar capping L23A and L23D into L01A and L02A gently with a rubber mallet. Make sure you leave 50mm between the two L23D in the middle, for later assembly of L02K.

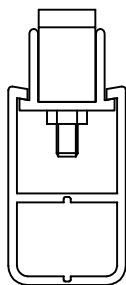
PART	NO	QTY
	L02K	3
	K	6



Slide in

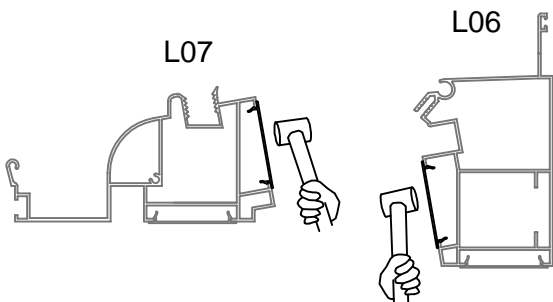
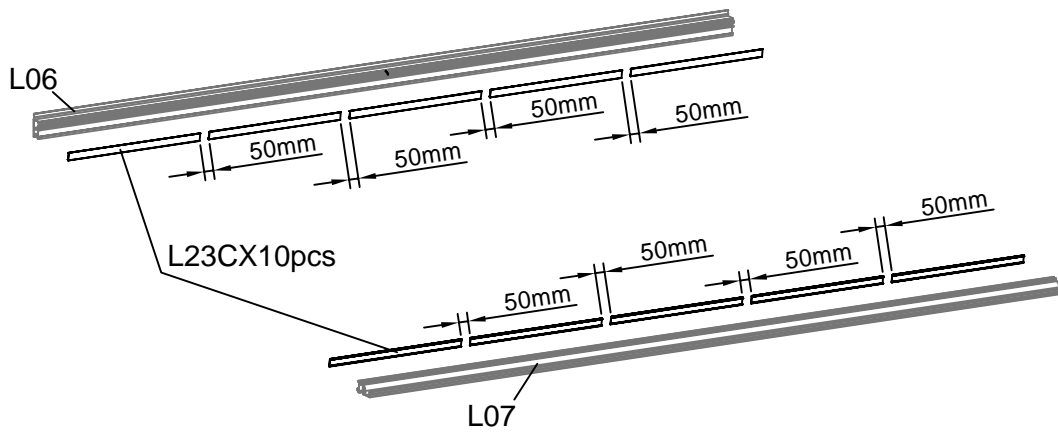
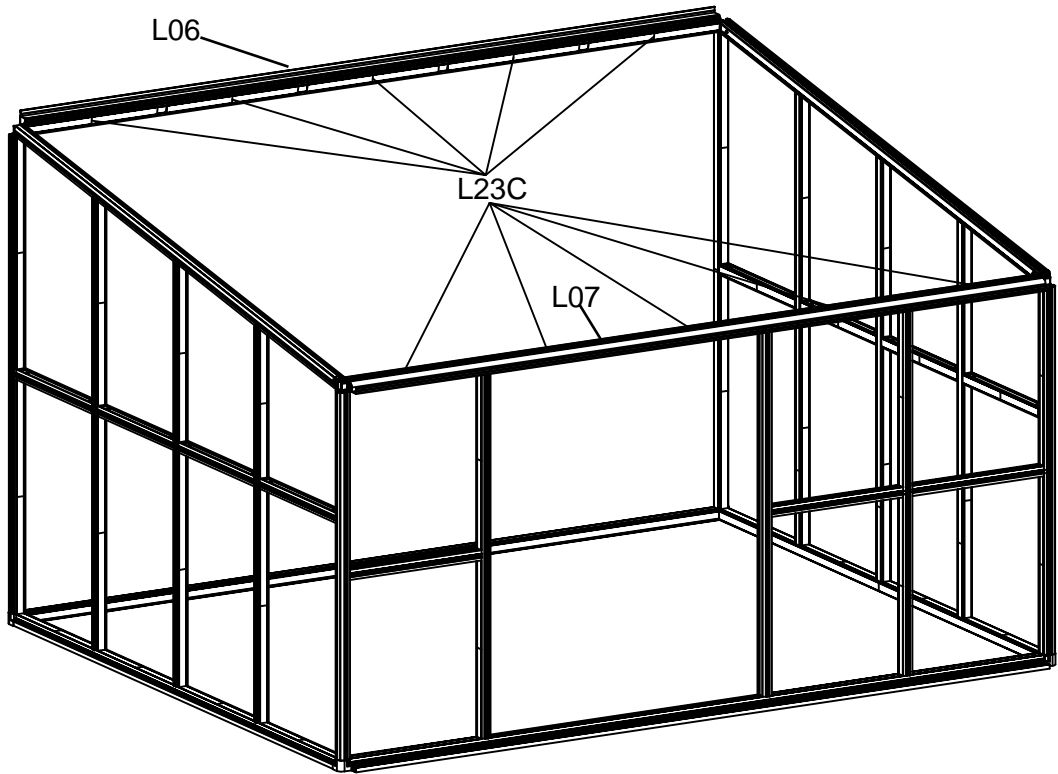


Tight it up





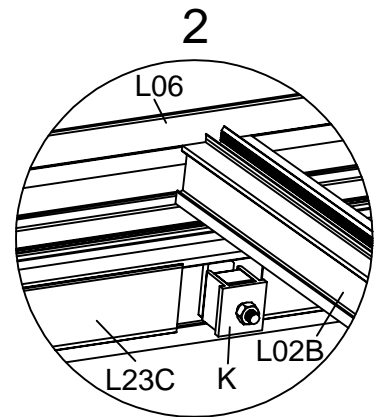
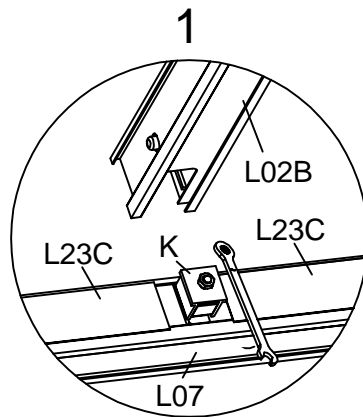
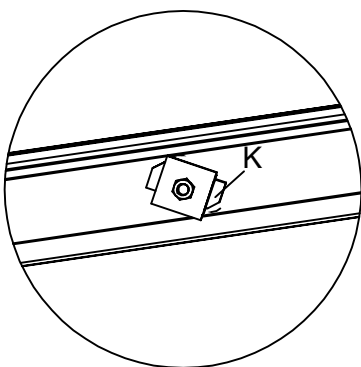
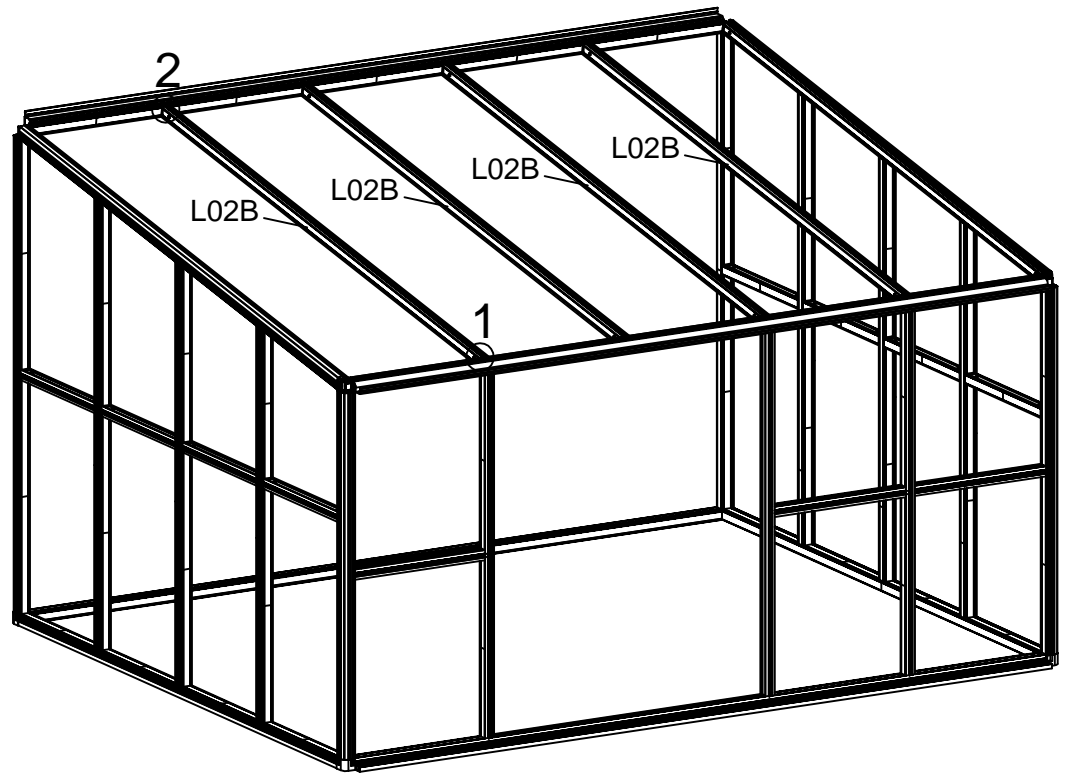
Put connector K into the slot of L01A and L02A, turn its direction until it goes into the hole on L02K. Then, tight the bolt in the connector K with the spanner.

PART	NO	QTY
←→	L23C	10



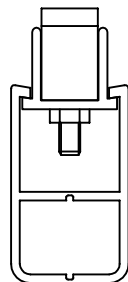
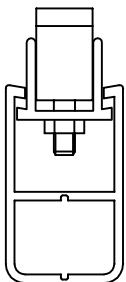
Tap the bar capping L23C(10PCS) into L06 and L07 gently with a rubber mallet. Make sure you leave 50mm between the two L23C in the middle, for later assembly of L02B.

	L02B	4
	K	8




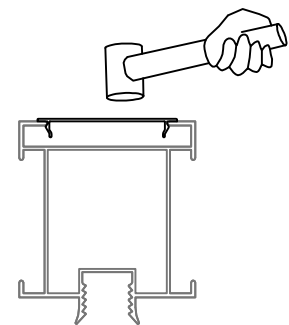
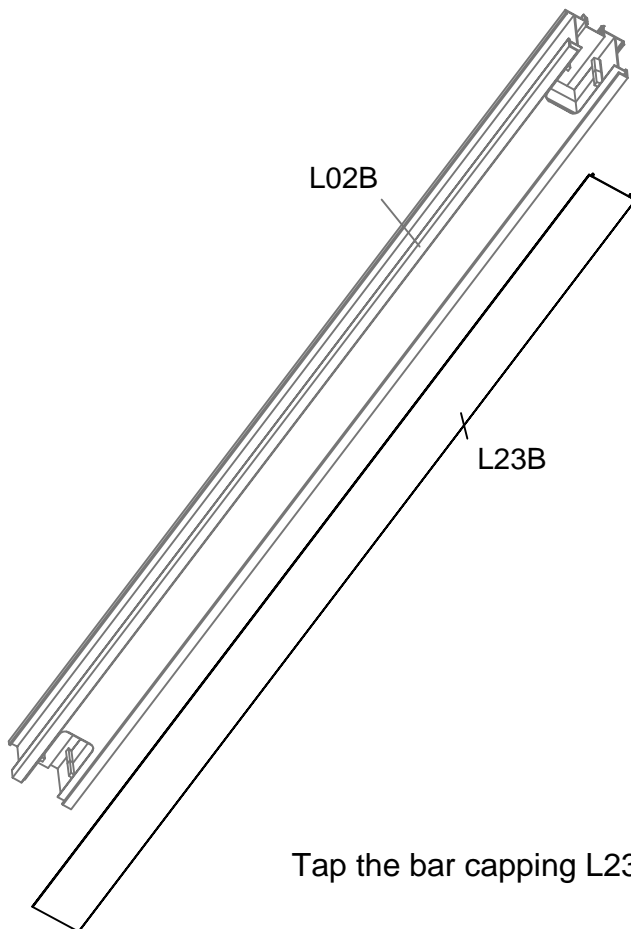
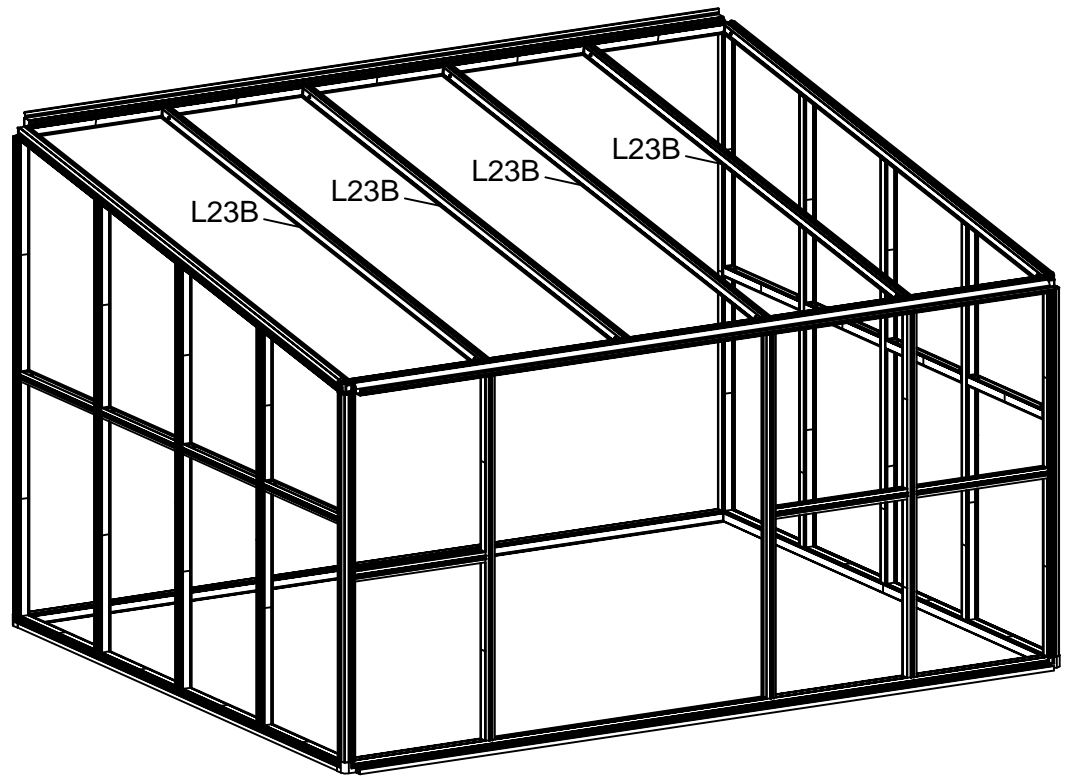
Slide in

Tight it up





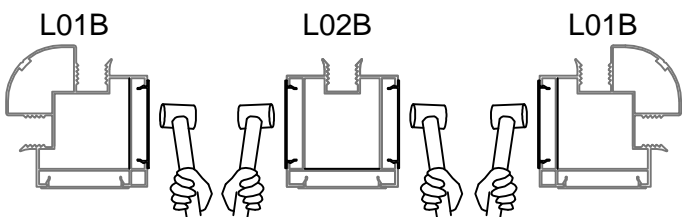
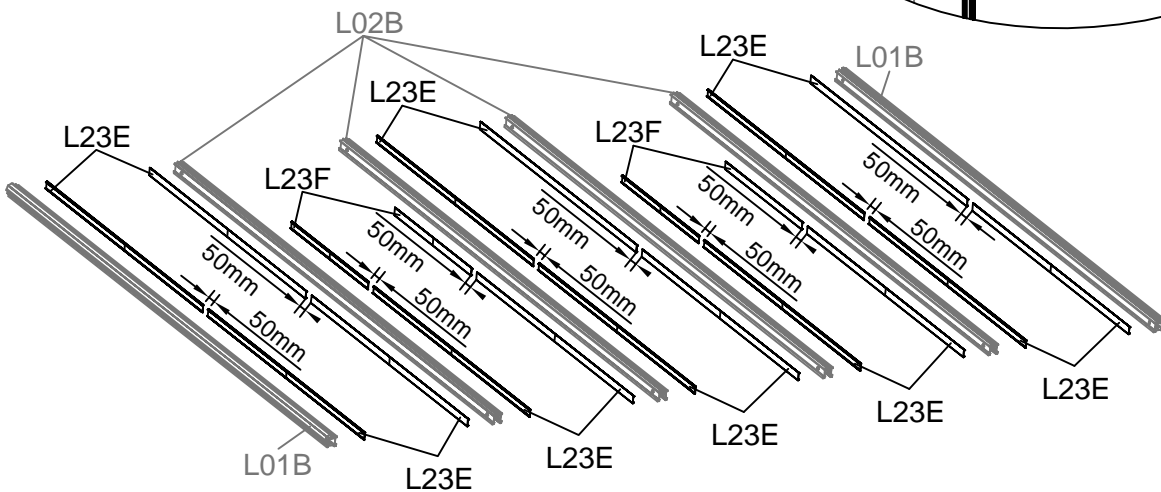
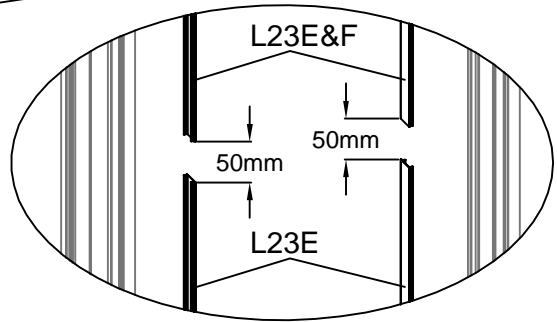
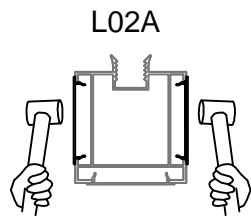
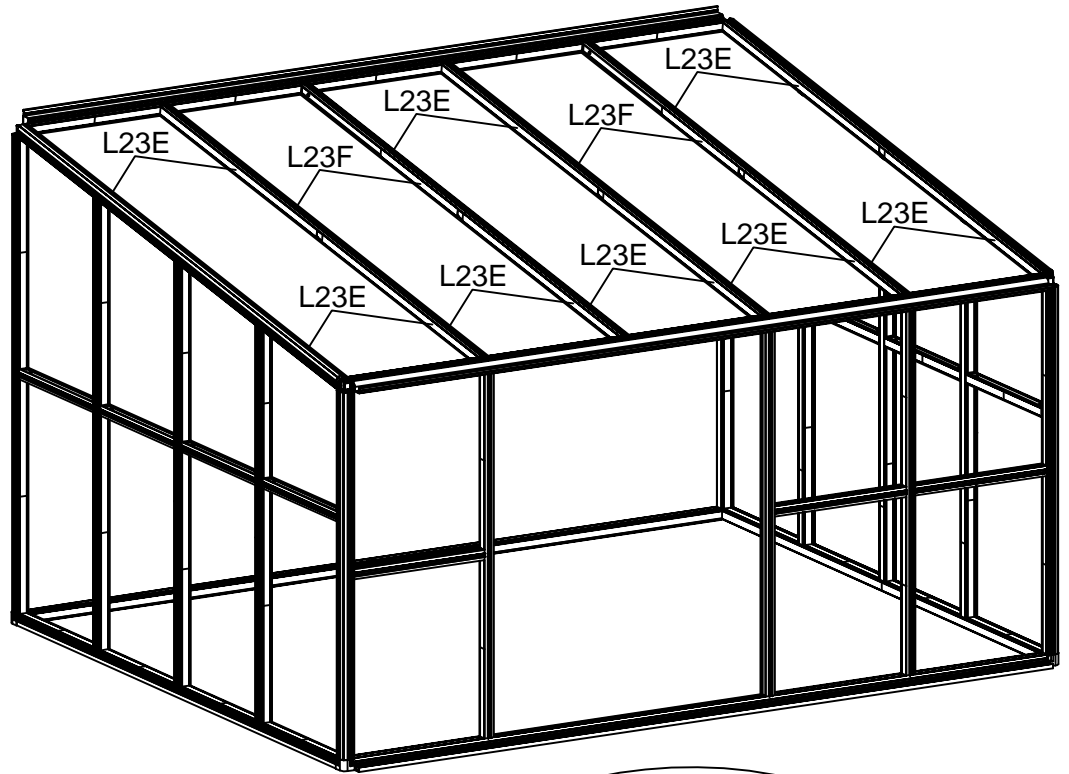
Install L02B (4PCS). Put connector K into the slot of L06 and L07, turn its direction until it goes into the hole on L02B. Then tight the bolt in the connector K with the spanner.

PART	NO	QTY
	L23B	4





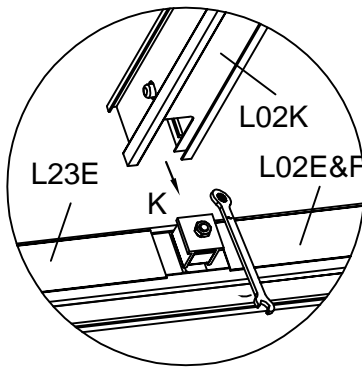
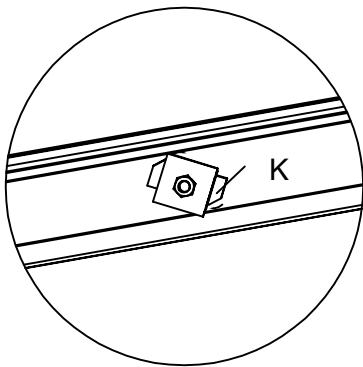
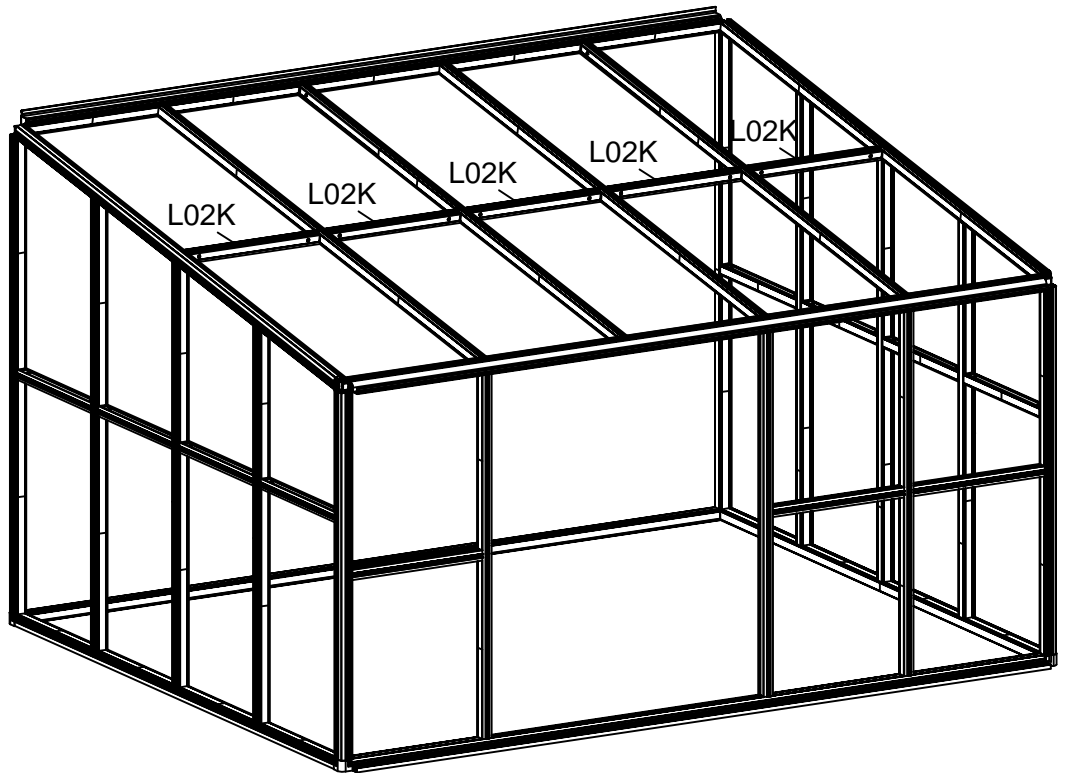
Tap the bar capping L23B into L02B gently with a rubber mallet.

PART	NO	QTY
	L23E	16
	L23F	4



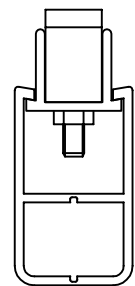
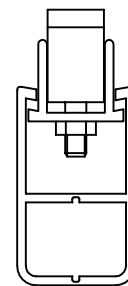
Tap the bar capping L23E and L23F into L01B and L02B gently with a rubber mallet. Make sure you leave 50mm between the two L23E or L23E and L23F in the middle as shown above, for later assembly of L02K.

PART	NO	QTY
	L02K	5
	K	10



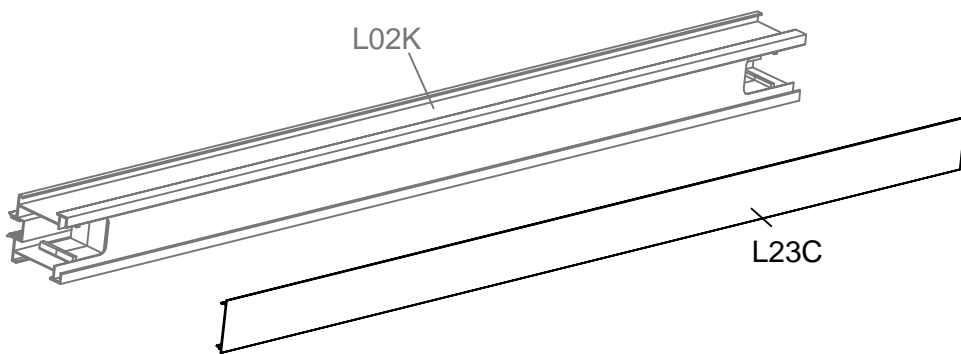
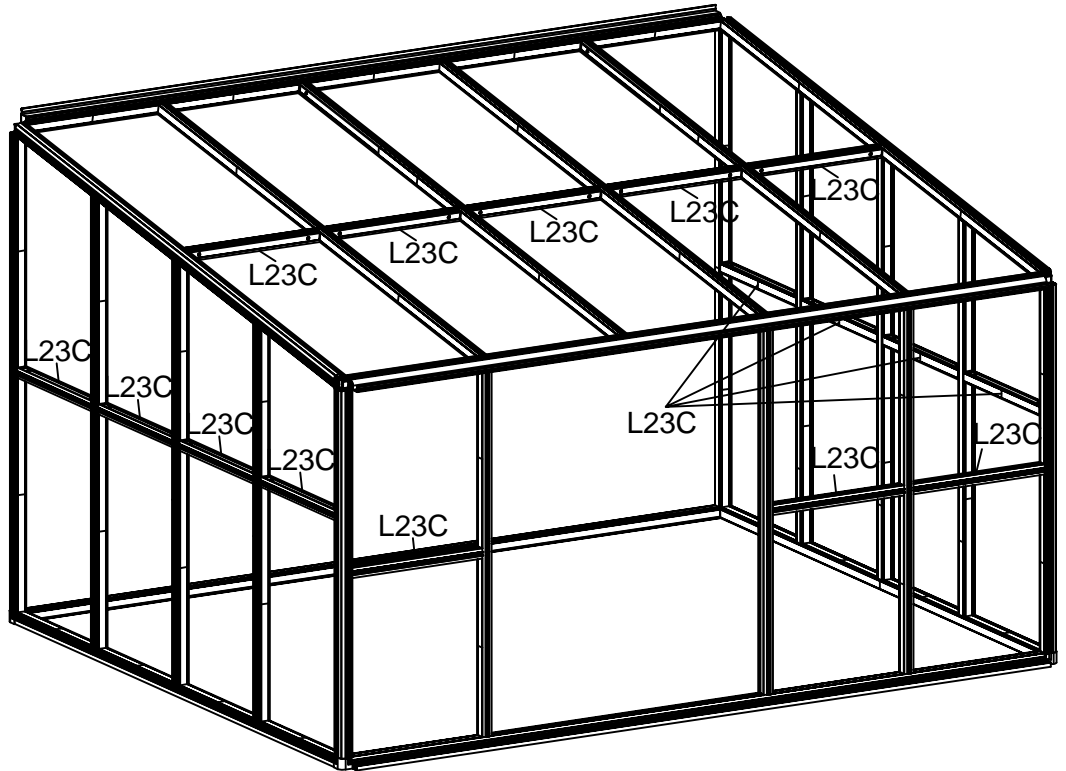
Slide in

Tight it up





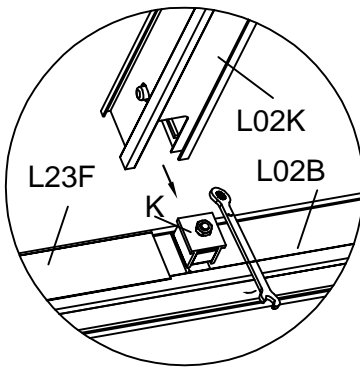
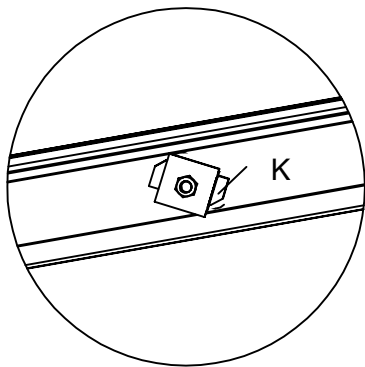
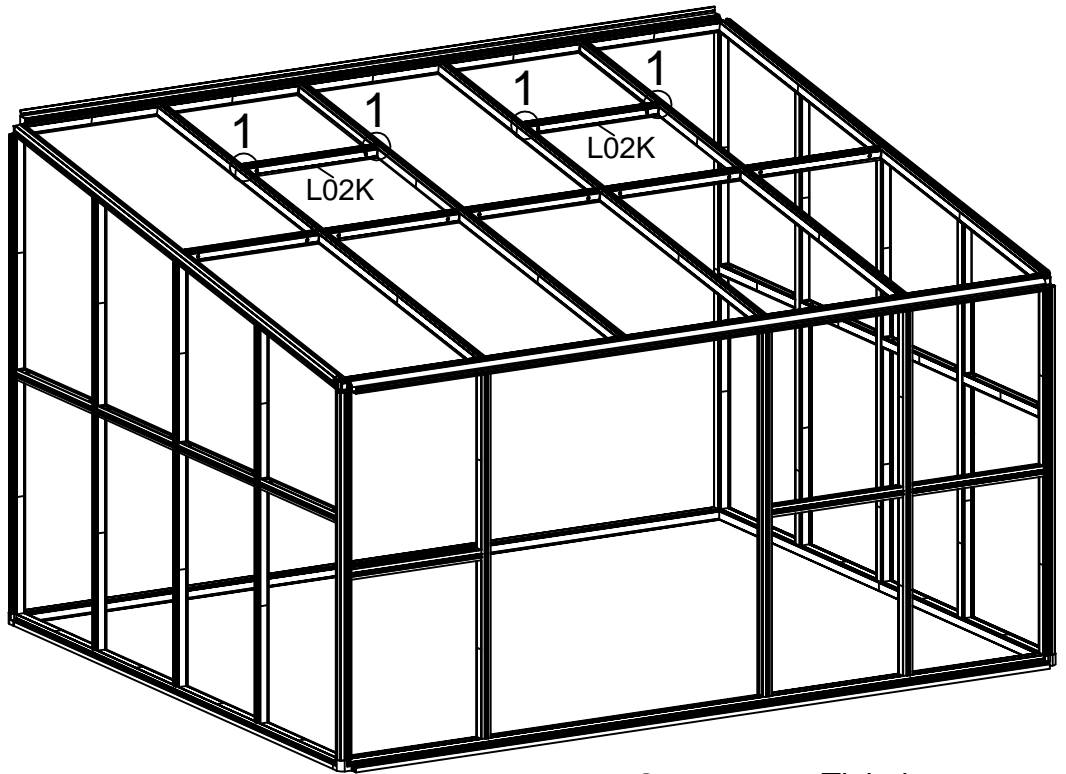
Assembly L02K. Put connector K into the slot of L01B and L02B, turn its direction until it goes into the hole on L02K. Then tight the bolt in the connector K with the spanner.

PART	NO	QTY
←→	L23C	16



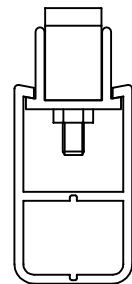
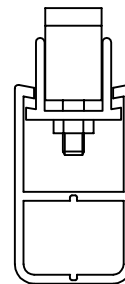
Tap the bar capping L23C into the corresponding aluminium profiles gently with a rubber mallet as shown above.

PART	NO	QTY
	L02K	2
	K	4




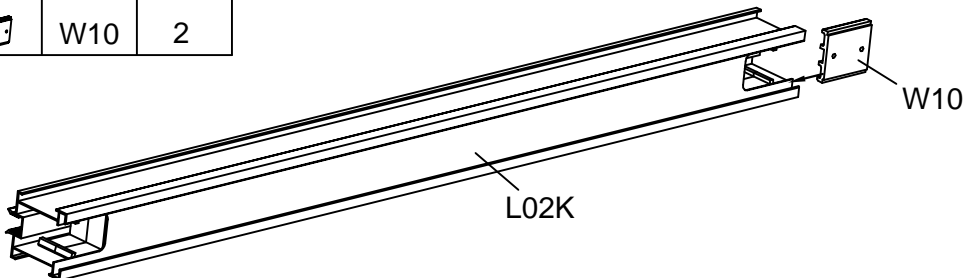
Slide in

Tight it up




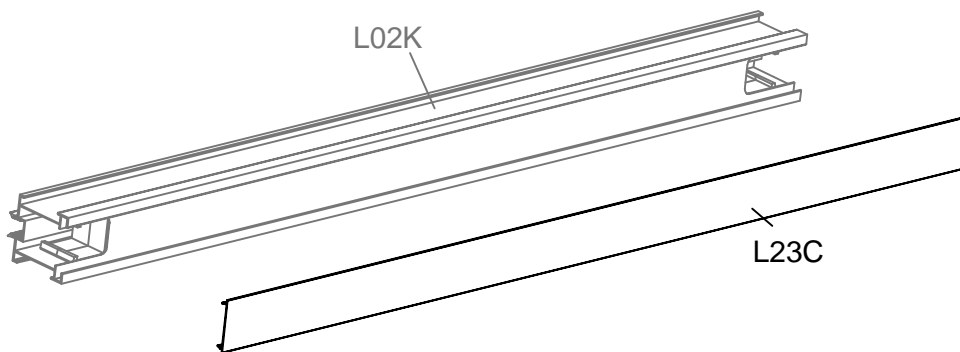
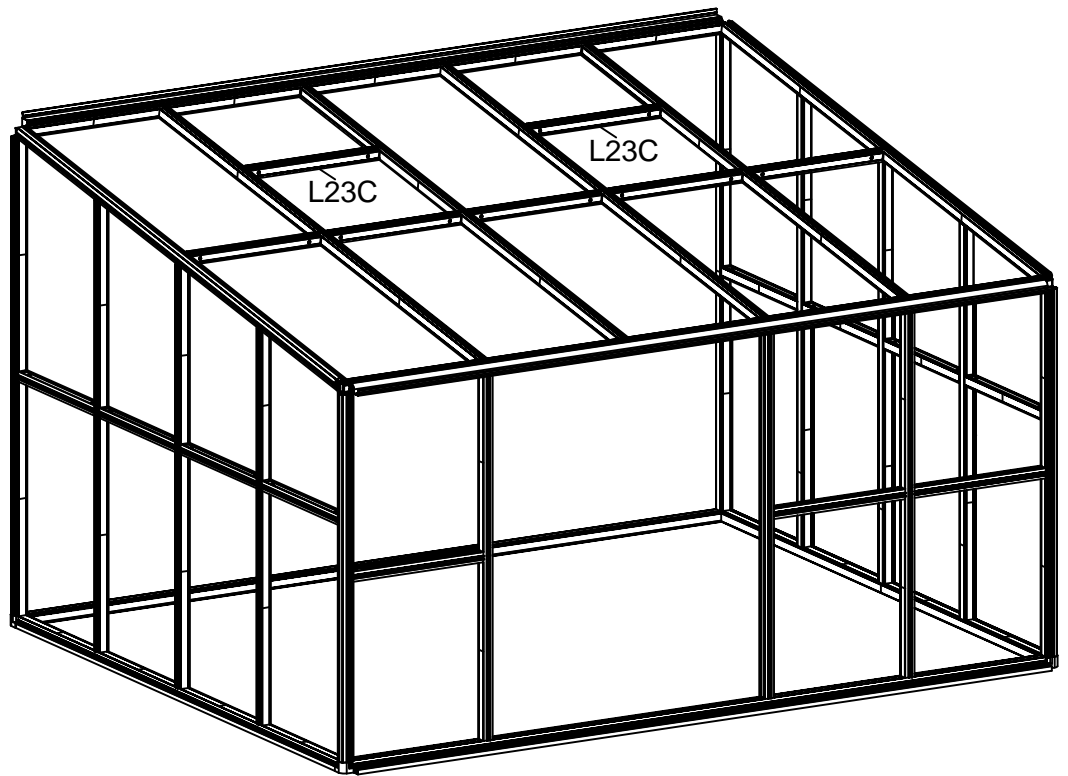
Assembly L02K. Put connector K into the slot of L02B, turn its direction until it goes into the hole on L02K. Then tight the bolt in the connector K with the spanner. Make sure L02K must connect to L23F closely.

PART	NO	QTY
	W10	2

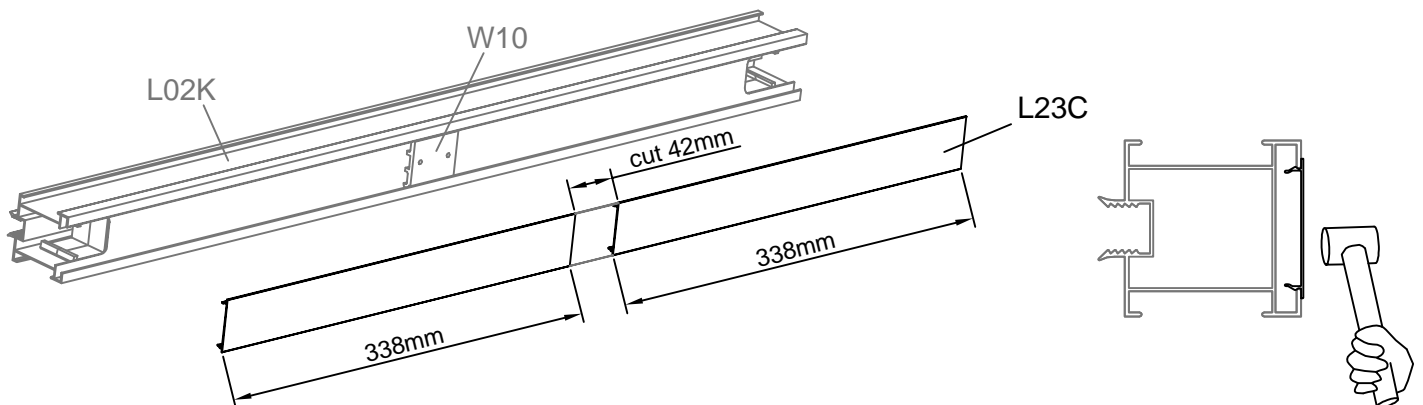


Attention: If you install automatic openers, make sure you slide W10 into L02K before you install L02K.














PART	NO	QTY
	L23C	2



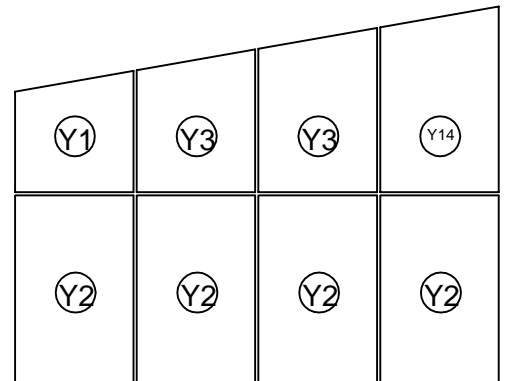
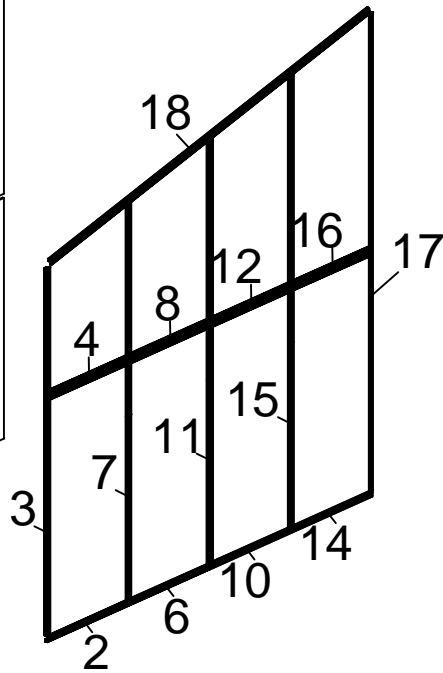
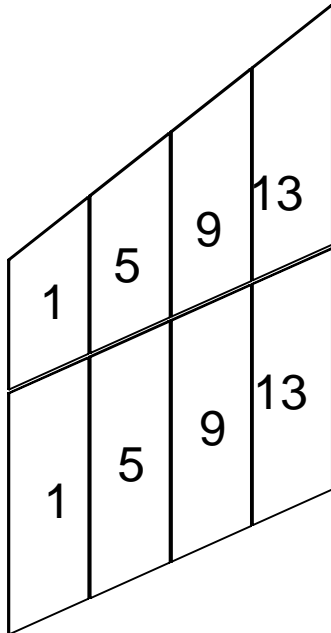
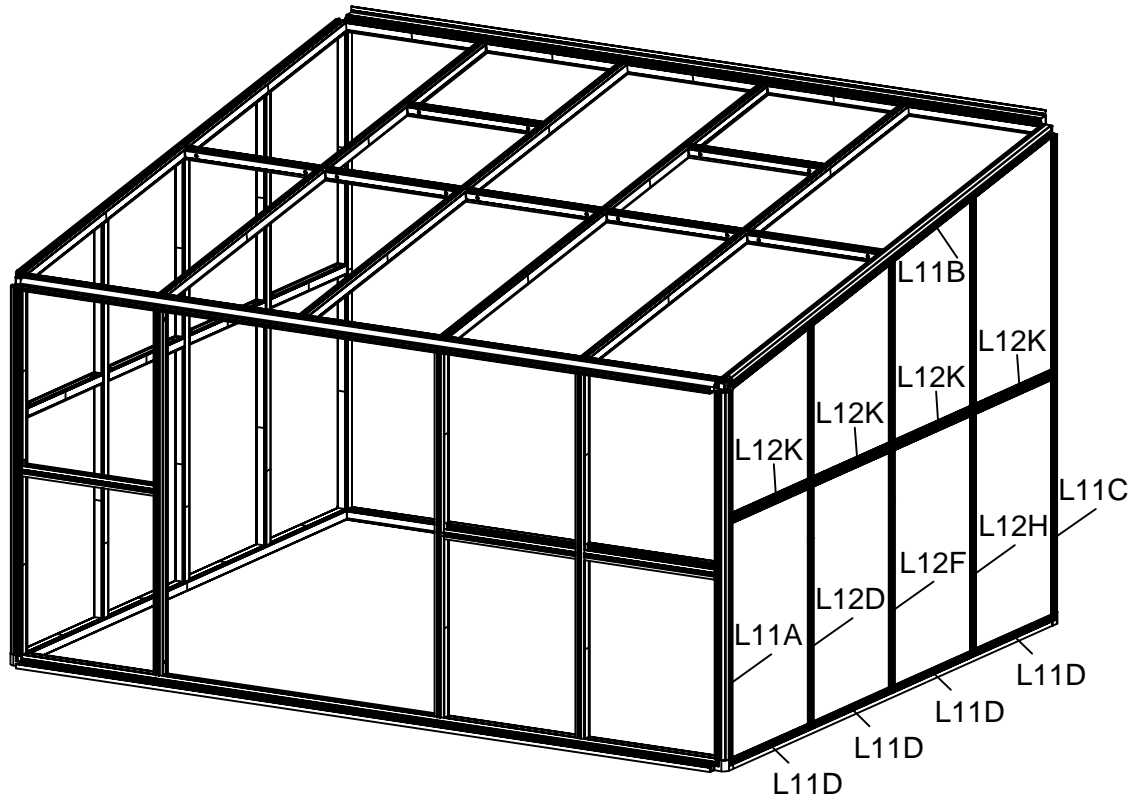
Tap the bar capping L23C into L02K gently with a rubber mallet.
















Attention: If you install automatic openers, please cut L23C into 2pcs (Length: 338MM/PC)
Tap them into L02K gently with the a rubber mallet, and leave 42mm space for W10.

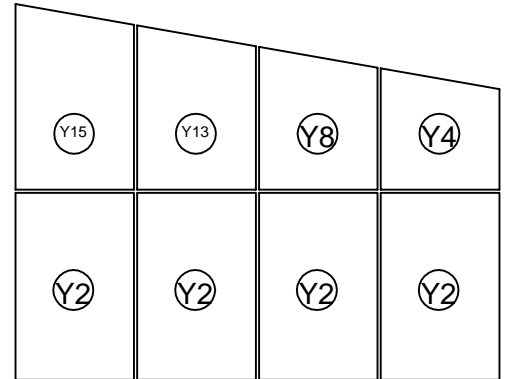
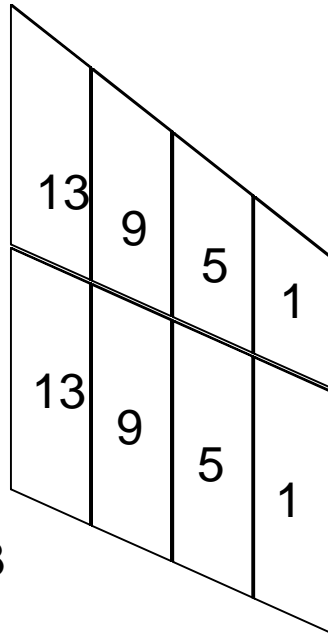
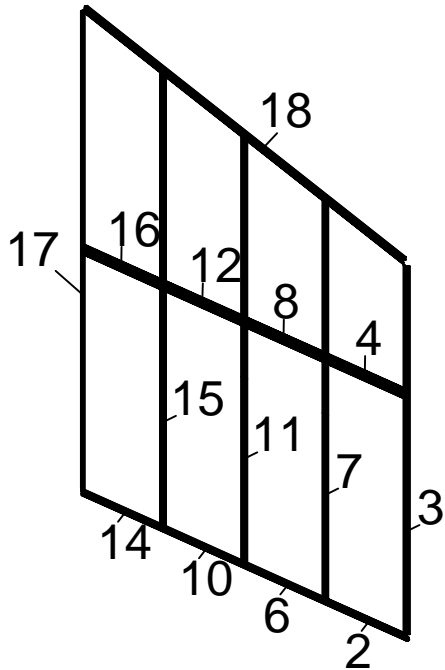
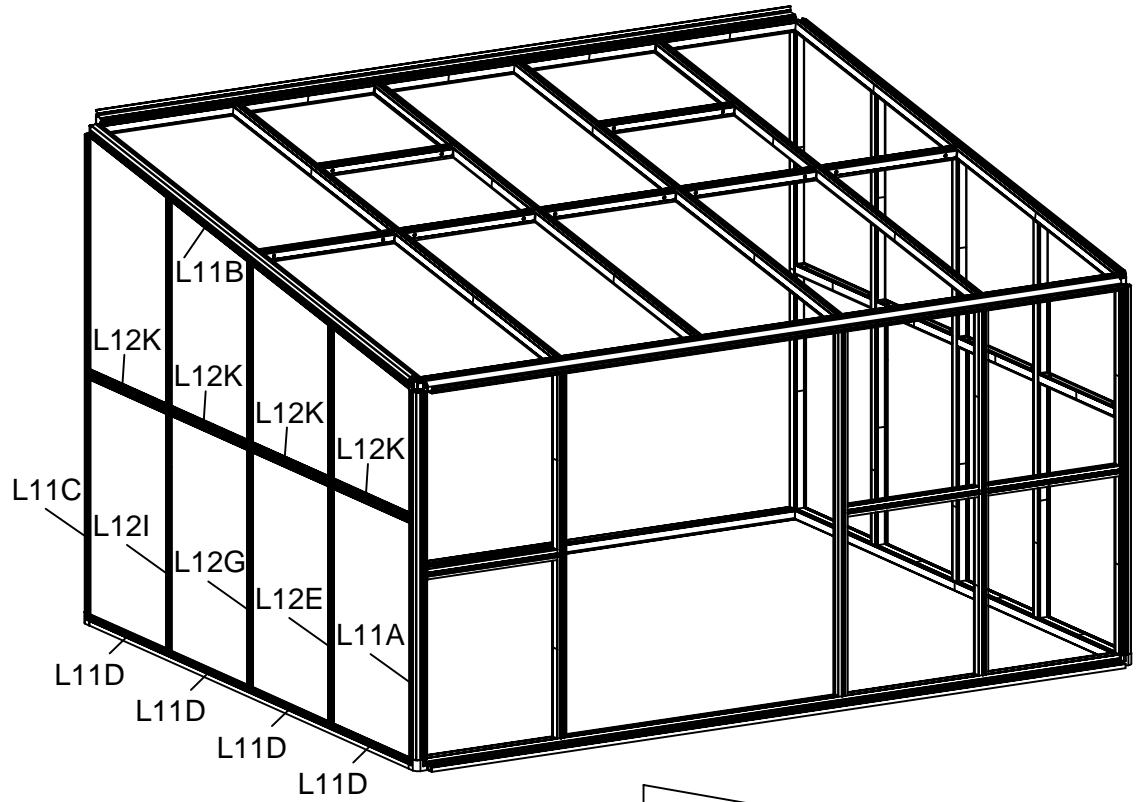
PART	NO	QTY
	L11A	1
	L11B	1
	L11C	1
	L11D	4
	L12D	1
	L12F	1
	L12H	1
	L12K	4
	Y2	4
	Y1	1
	Y3	1
	Y5	1
	Y14	1

Panel Assembly









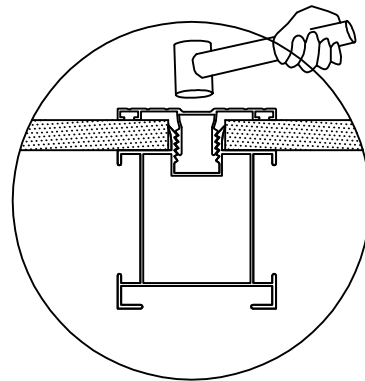
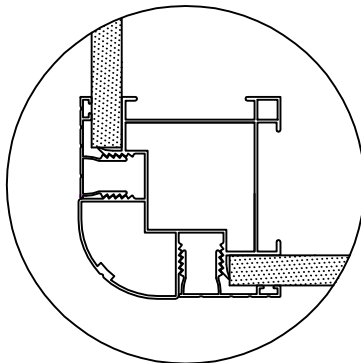
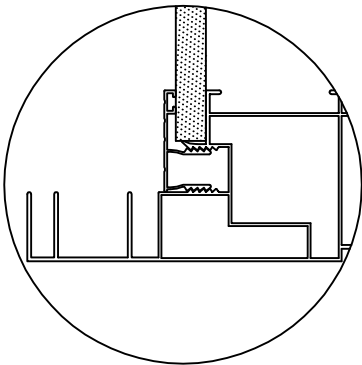
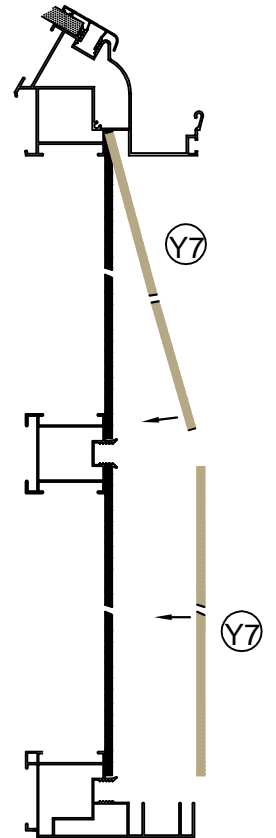
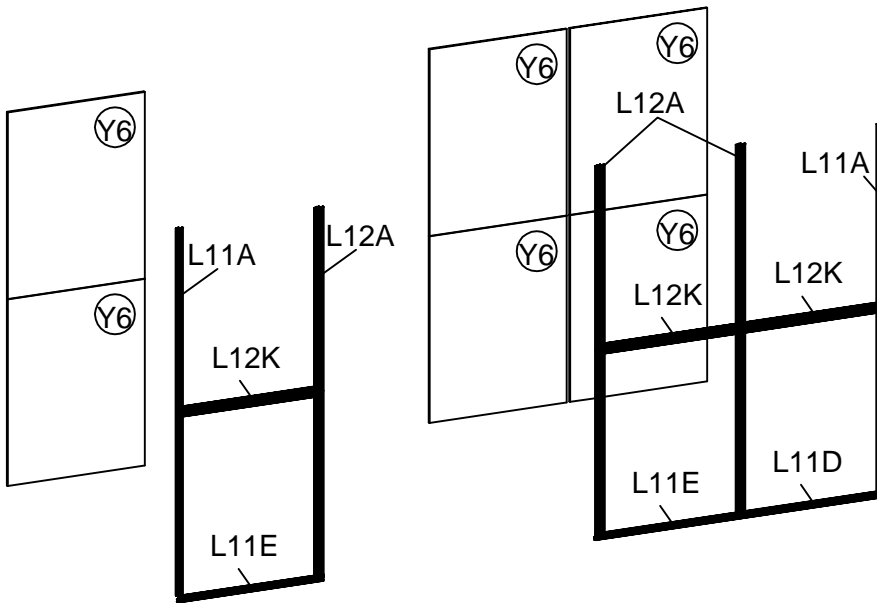
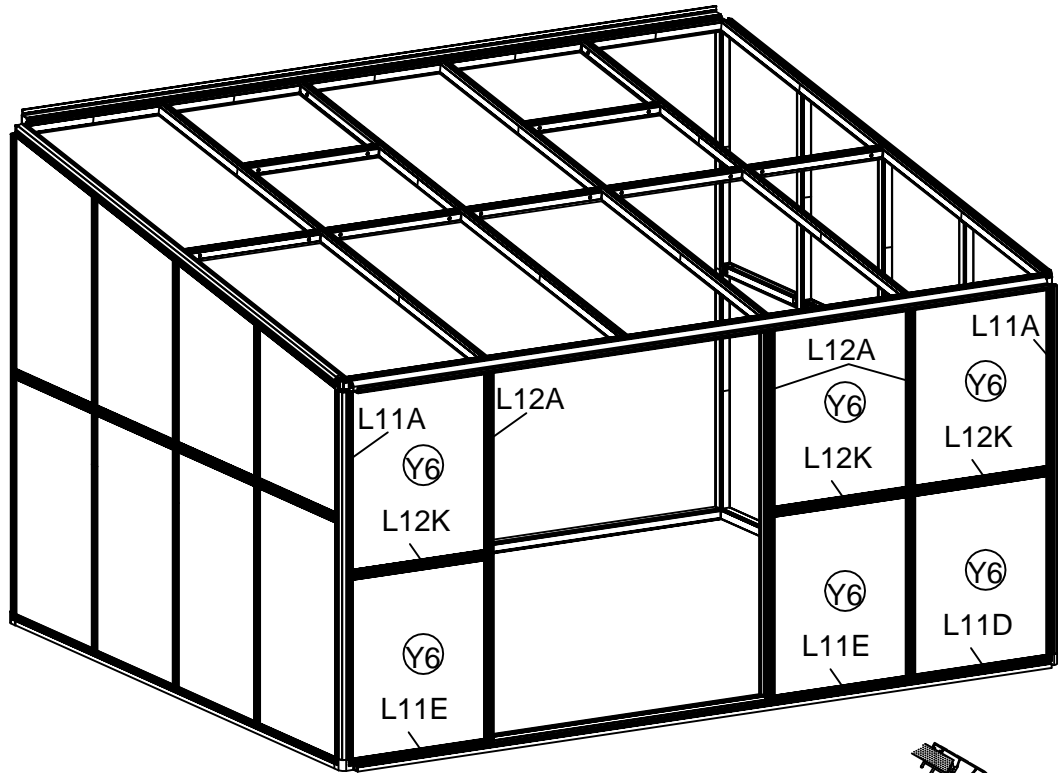
Install the panels and aluminum bar capping in order as shown above, tap these bar capping into the channels of each position properly with a rubber hammer.

PART	NO	QTY
	L11A	1
	L11B	1
	L11C	1
	L11D	4
	L12E	1
	L12G	1
	L12I	1
	L12K	4
	Y2	4
	Y4	1
	Y8	1
	Y13	1
	Y15	1









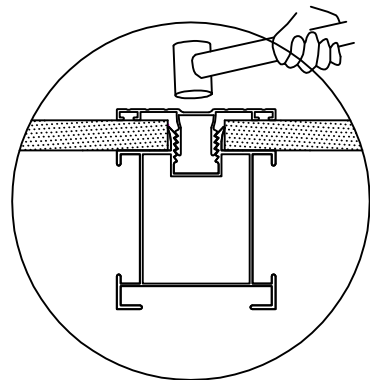
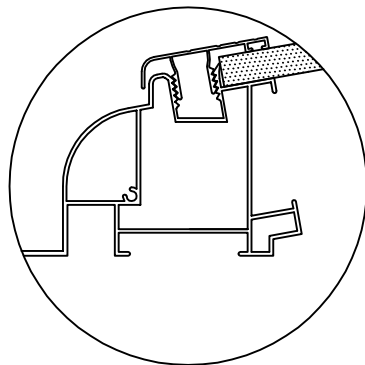
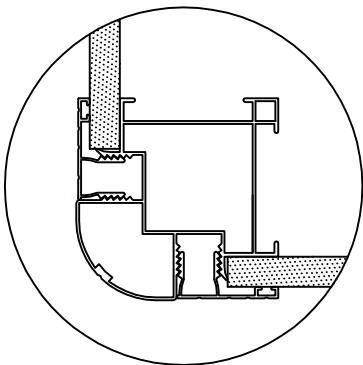
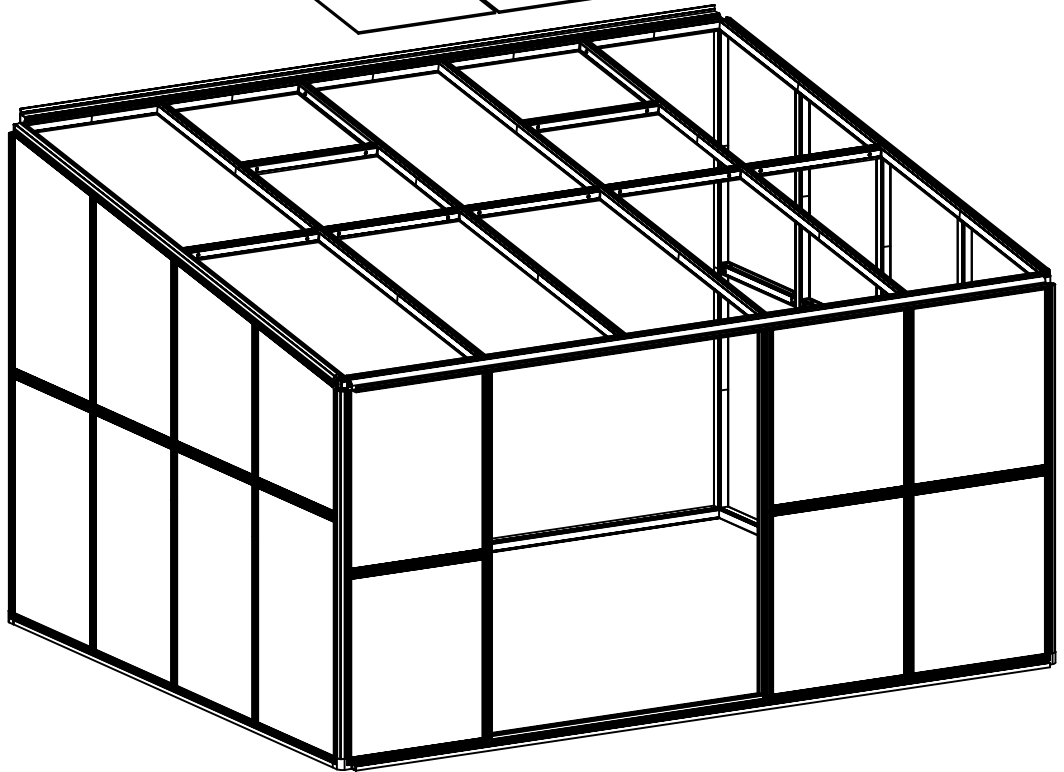
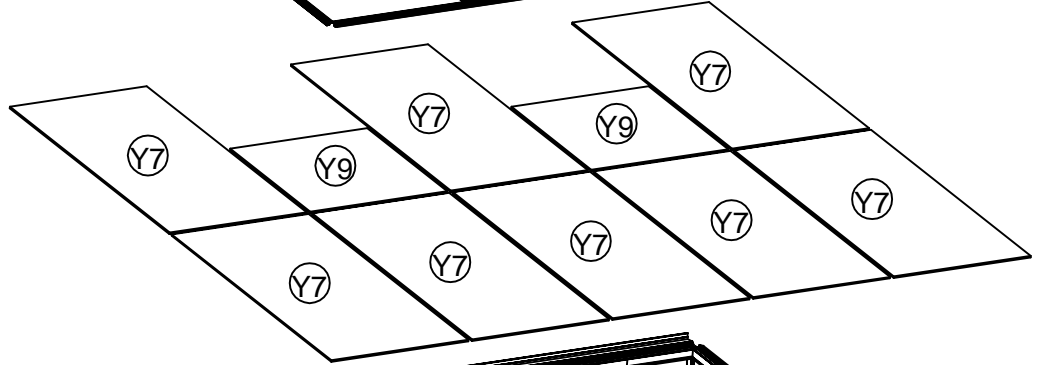
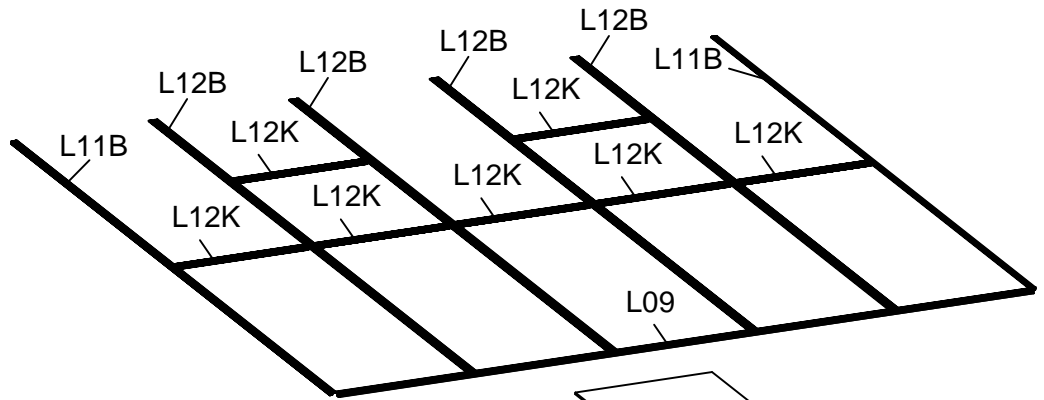
Install the panels and aluminum bar capping in order as shown above, tap these bar capping into the channels of each position properly with a rubber hammer.

PART	NO	QTY
	L11A	2
	L11D	1
	L11E	2
	L12A	3
	L12K	3
	Y6	6

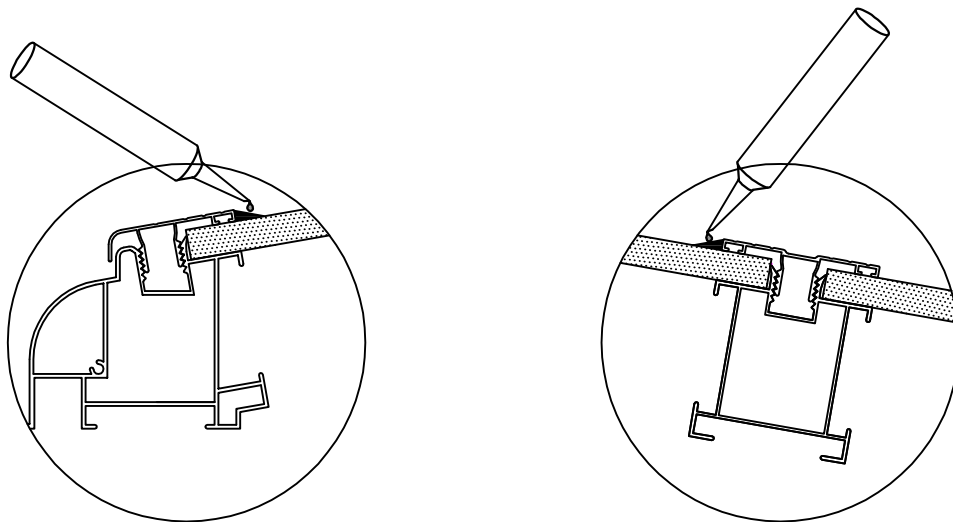
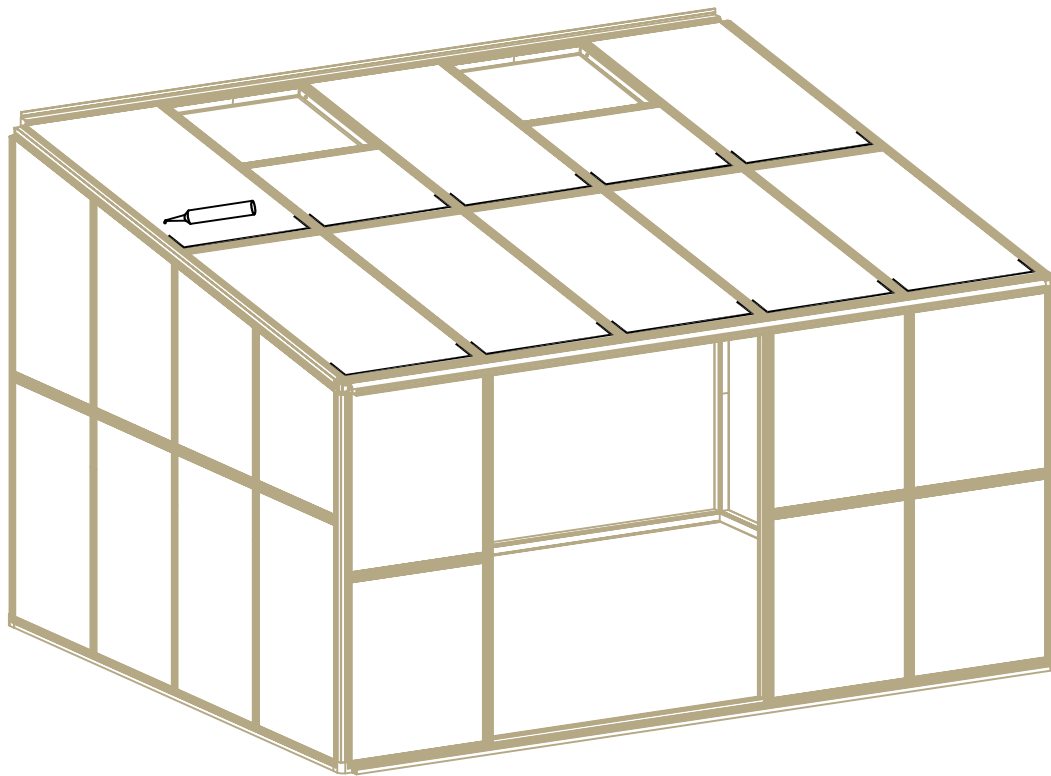


Install the panels and aluminum bar capping in order as shown above, tap these bar capping into the channels of each position properly with a rubber hammer.






PART	NO	QTY
	L09	1
	L11B	2
	L12B	4
	L12K	7
	Y7	8
	Y9	2

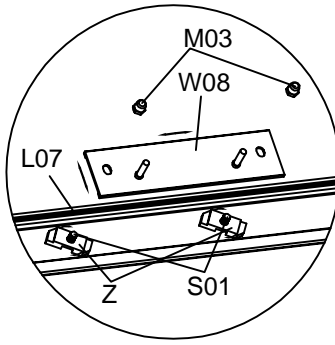
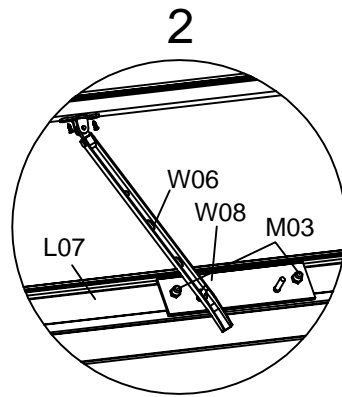
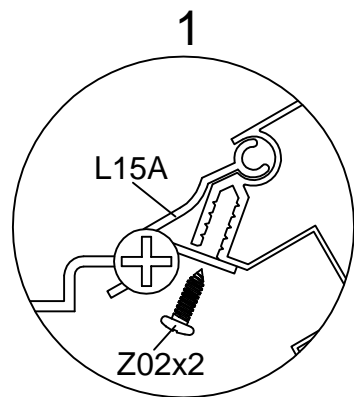
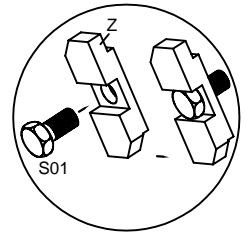
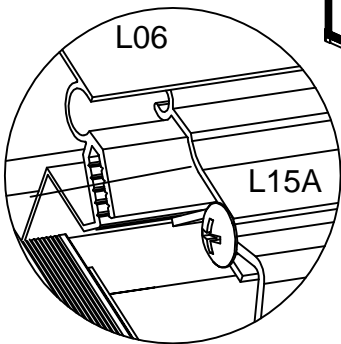
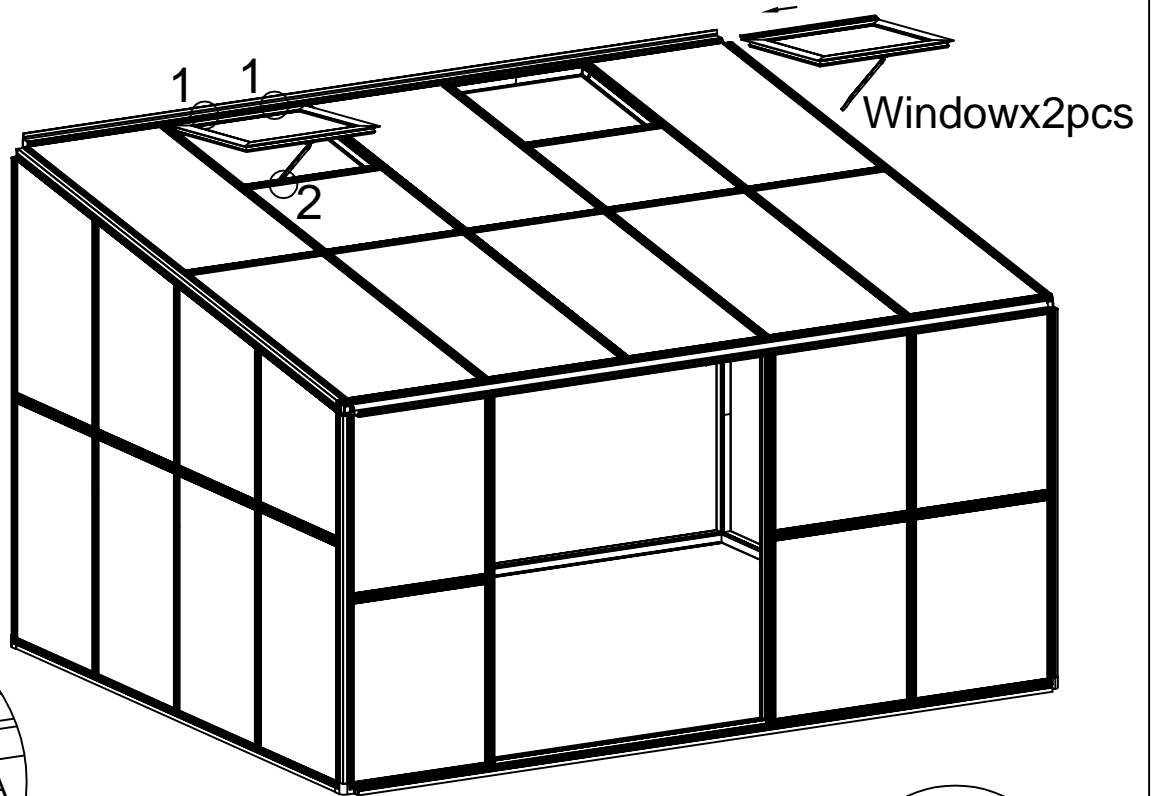


Install the roof panels and aluminum bar capping in order as shown above, tap these bar capping into the channels of each position properly with a rubber hammer.



Fill the silicone sealant on the places shown above to avoid any water leaking.



PART	NO	QTY
	W08	2
	Z02 Ø4X14D	4
	S01 M6X12	4
	M03 M6	4
	Z	4

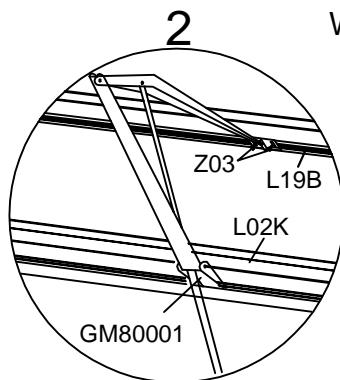


*Ensure the manual vent is closed as shown.

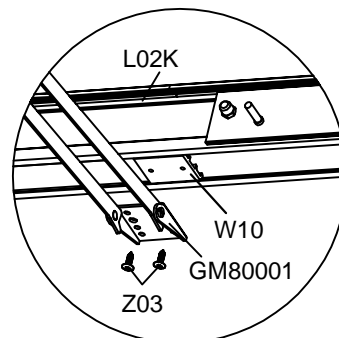
Slide the window vent along the groove in the L06 and fix it in the correct position using Z02 screws.







Use a screw S01 to pass over Part Z, and then put part Z (2pcs) into the slot of L07, turn its direction until it can fix W08. Adjust the position of W08 until the manual vent can be closed as shown, then lock the S01 tight.

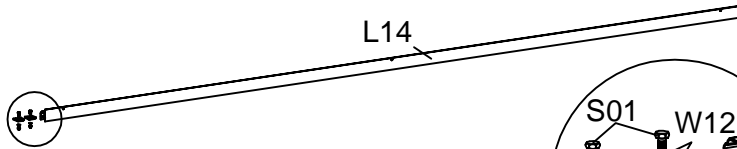
PART	NO	QTY
	GM80001	2
	Z03 Ø4X10	8



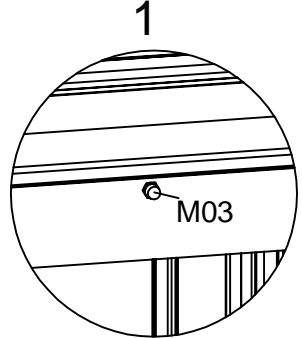
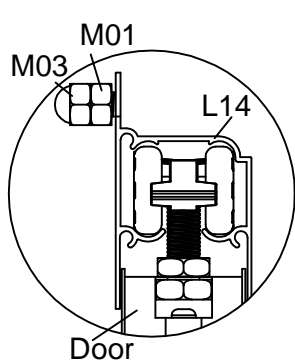
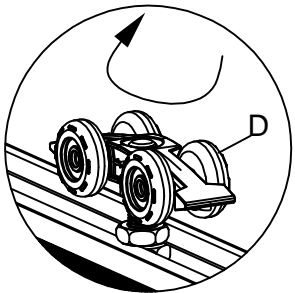
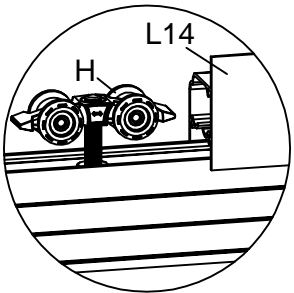
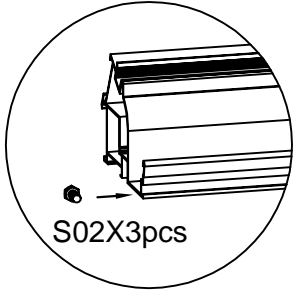
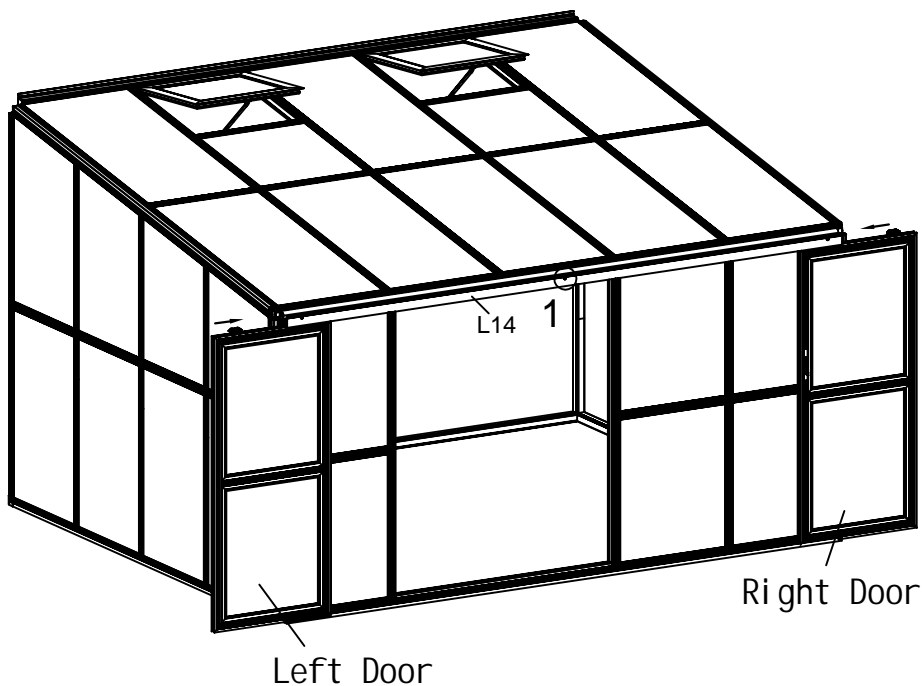
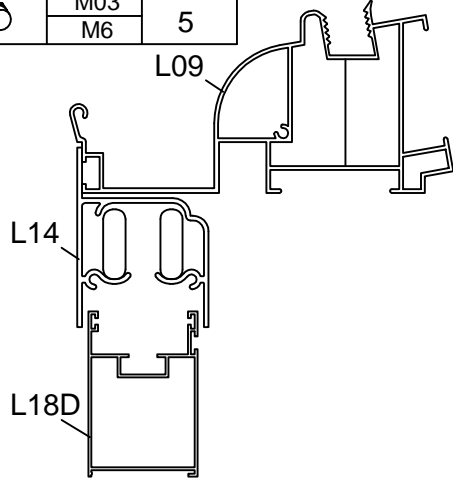
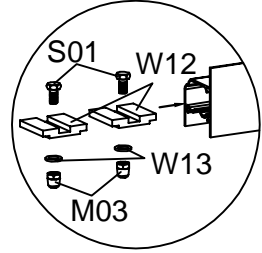
Way to assembly automatic openers



PART	NO	QTY
	L14	1
	W12	2
	W13	2
	S01 M6X12	5
	M01 M6	3
	M03 M6	5

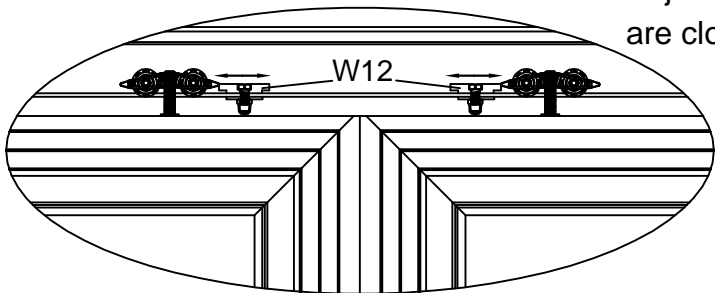






Use a bolt S01 to pass over W12, and then slide W12 (2pcs) into the channel of L14, fix them using W13 and M03 loosely.

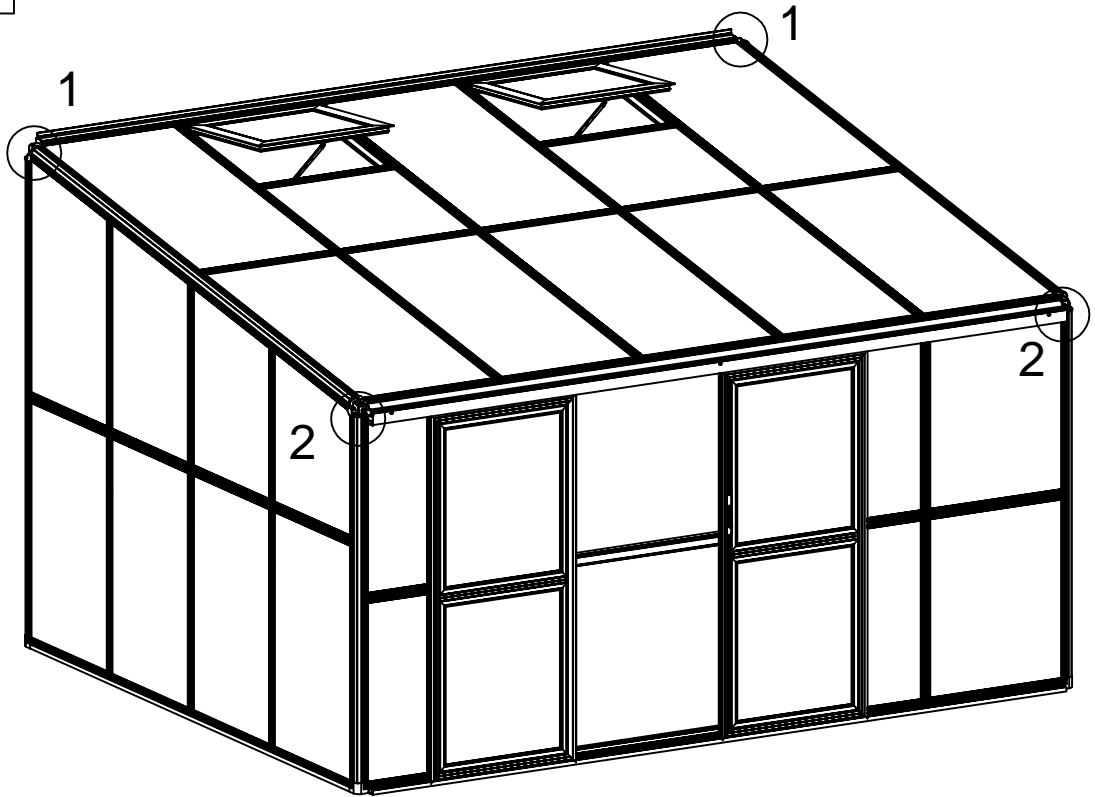


Rotate D, the roller wheels, to adjust the height of the door so it does not bind or rub on the bottom track.

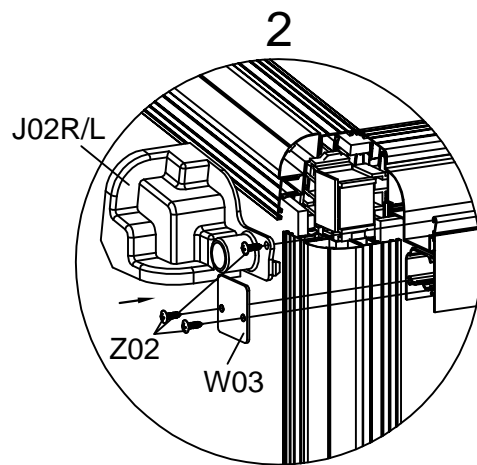
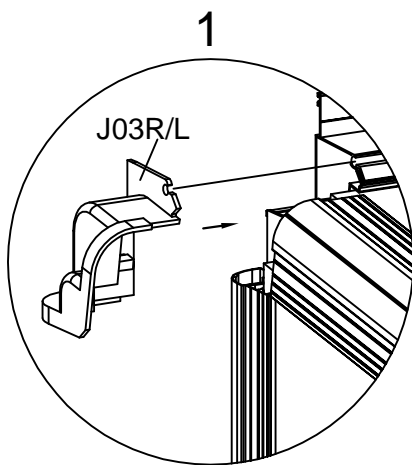
Adjust the positions of the two W12 until the doors are closed properly as shown, then lock the S01 tight.








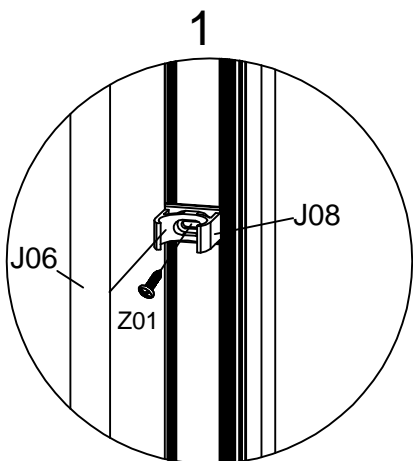
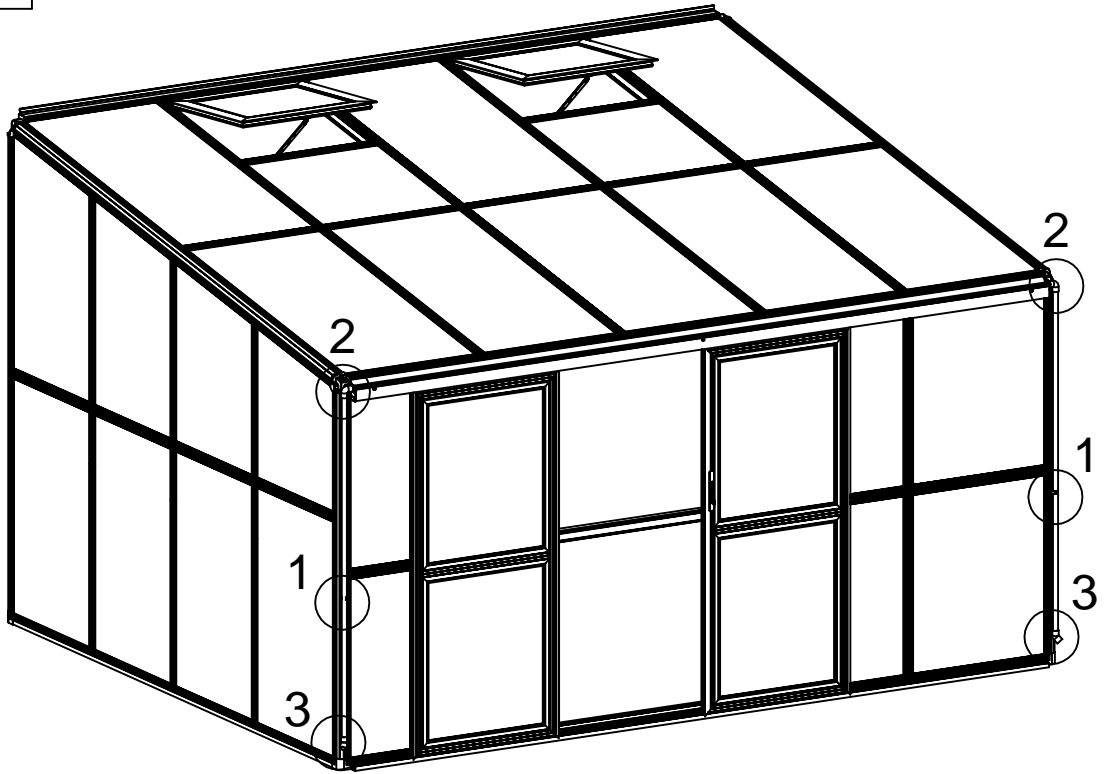
PART	NO	QTY
	J02R/L	1/1
	J03R/L	1/1
	W03	2
	Z02	6
	Ø4X14D	



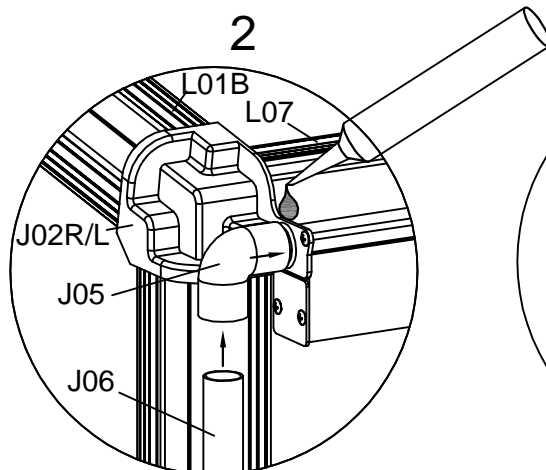
Install the anchor brackets J03R/L and J02R/L using screw Z02.



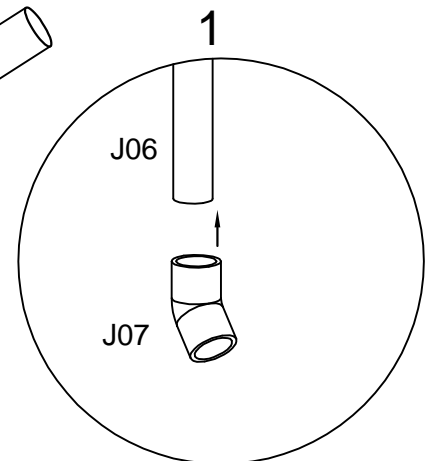
PART	NO	QTY
	J05	2
	J06	2
	J07	2
	J08	2
	Z01	2
	Ø4X14	



Drill a hole in L01A and L01B, approximately 3.2mm diameter and 700mm up from the bottom. Fix the J08 downpipe bracket with Z01 screws and then clip the J06 downpipe into the J08 bracket.



Fill some silicone sealant around J02, J07 and J06 to avoid water leaking.



Fill some silicone sealant around the downpipe bends to avoid water leaking.